



SLOVENSKI STANDARD SIST EN ISO 11118:2025

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Nadomešča:

SIST EN ISO 11118:2016

SIST EN ISO 11118:2016/A1:2020

Plinske jeklenke - Kovinske plinske jeklenke za enkratno polnitev - Specifikacija in preskusne metode (ISO 11118:2025)

Gas cylinders - Non-refillable metallic gas cylinders - Specification and test methods (ISO 11118:2025)

Gasflaschen - Metallische Einwegflaschen - Spezifikationen und Prüfverfahren (ISO 11118:2025)

Bouteilles à gaz - Bouteilles à gaz métalliques non rechargeables -Spécifications et méthodes d'essai (ISO 11118:2025)

Ta slovenski standard je istoveten z: **EN ISO 11118:2025**

ICS:

23.020.35 Plinske jeklenke Gas cylinders

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EN ISO 11118

January 2025

ICS 23.020.35

Supersedes EN ISO 11118:2015, EN ISO
11118:2015/A1:2020

English Version

**Gas cylinders - Non-refillable metallic gas cylinders -
Specification and test methods (ISO 11118:2025)**

Bouteilles à gaz - Bouteilles à gaz métalliques non
rechargeables - Spécifications et méthodes d'essai (ISO
11118:2025)

Gasflaschen - Metallische Einwegflaschen -
Spezifikationen und Prüfverfahren (ISO 11118:2025)

This European Standard was approved by CEN on 17 January 2025.

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COMITÉ EUROPÉEN DE NORMALISATION
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Contents	Page
European foreword.....	3

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European foreword

This document (EN ISO 11118:2025) has been prepared by Technical Committee ISO/TC 58 "Gas cylinders" in collaboration with Technical Committee CEN/TC 23 "Transportable gas cylinders" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2025, and conflicting national standards shall be withdrawn at the latest by July 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11118:2015, EN ISO 11118:2015/A1:2020.

This document has been prepared under a standardization request addressed to CEN by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

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The text of ISO 11118:2025 has been approved by CEN as EN ISO 11118:2025 without any modification.



**International
Standard**

ISO 11118

**Gas cylinders — Non-refillable
metallic gas cylinders —
Specification and test methods**

*Bouteilles à gaz — Bouteilles à gaz métalliques non
rechargeables — Spécifications et méthodes d'essai*

**Third edition
2025-01**

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ISO 11118:2025(en)

Contents

Page

Foreword	v
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Symbols	3
5 Materials	3
5.1 General requirements.....	3
5.2 Material types.....	4
5.2.1 Carbon and low-alloy steels.....	4
5.2.2 Aluminium and aluminium alloy.....	4
5.2.3 Austenitic stainless steels.....	4
5.3 Chemical compositions.....	5
5.3.1 Carbon and low-alloy steels.....	5
5.3.2 Aluminium and aluminium alloys.....	6
6 Inspection and testing	6
7 Design	6
7.1 General requirements.....	6
7.2 Calculation of pressure containing parts.....	6
7.3 Design drawings.....	7
8 Construction and workmanship	7
8.1 Construction.....	7
8.1.1 Types of construction of cylinder shell.....	7
8.1.2 Cylinder non-refillability.....	11
8.1.3 Pressure relief devices.....	11
8.2 Workmanship.....	11
9 Type approval procedure	12
9.1 General requirements.....	12
9.2 Prototype tests.....	12
9.2.1 General.....	12
9.2.2 Material tests.....	12
9.2.3 Tensile tests.....	13
9.2.4 Burst tests.....	14
9.2.5 Drop tests.....	16
9.2.6 Dimension checks.....	17
9.2.7 Valve to cylinder interface test.....	18
9.3 Design type approval.....	18
10 Batch tests	18
10.1 General requirements.....	18
10.2 Failure to meet test requirements.....	18
11 Tests on every cylinder	19
11.1 Inspection.....	19
11.2 Proof pressure test.....	19
11.3 Leak testing.....	19
11.4 Rejection criteria.....	19
11.5 Repairs.....	19
12 Markings	19
12.1 General.....	19
12.2 Manufacturing and operational markings.....	19
12.3 Other markings.....	20

ISO 11118:2025(en)

13	Test reports and certificate of conformance	20
Annex A (normative)	Non-refillable sealing devices — Specifications and prototype testing	21
Annex B (informative)	Type approval certificate	27
Annex C (informative)	Certificate of conformance	29
Annex D (informative)	Yield point elongation (YPE)	31
Bibliography		34

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(<https://standards.iteh.ai>)
Document Preview

[SIST EN ISO 11118:2025](https://standards.iteh.ai/catalog/standards/sist/11fd1ec1-12de-4dbc-8a8f-255c7c33e5ee/sist-en-iso-11118-2025)

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ISO 11118:2025(en)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

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This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 3, *Cylinder design*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 23, *Transportable gas cylinders*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 11118:2015), which has been technically revised. It also incorporates the Amendment ISO 11118:2015/Amd 1:2019.

The main changes are as follows:

- the normative references have been updated;
- verification of minimum cylinder shell wall thickness has been added;
- the calculation of determination of minimum wall thickness has been simplified by fixing the “F” factor;
- welding qualification, including defining process and operator, has been modified;
- testing of nonrefillable valve sampling has been clarified;
- marking requirements based on UN Model Regulation requirements have been clarified.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO 11118:2025(en)

Introduction

The purpose of this document is to facilitate agreement on the design and manufacture of non-refillable metallic gas cylinders and their sealing devices in all countries. The requirements are based on knowledge of, and experience with, materials, design requirements, manufacturing processes and controls in common use for the manufacture of gas cylinders.

This document has been written so that it is suitable to be referenced in the UN Model Regulations^[10].

In this document, the unit bar is used, due to its universal use in the field of technical gases. It should, however, be noted that bar is not an SI unit, and that the corresponding SI unit for pressure is Pa (1 bar = 10^5 Pa = 10^5 N/m²).

Pressure values given in this document are given as gauge pressure (pressure exceeding atmospheric pressure) unless noted otherwise.

Any tolerances given in this document include measurement uncertainties.

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