
**Dentistry — Endodontic
instruments —**

**Part 2:
Enlargers**

*Médecine bucco-dentaire — Instruments d'endodontie —
Partie 2: Élargisseurs*

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Contents

	Page
Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms, definitions and symbols.....	1
3.1 Terms and definitions.....	1
3.2 Symbols.....	1
4 Classification.....	2
4.1 Enlarger Type B1.....	2
4.2 Enlarger Type B2.....	2
4.3 Enlarger Type G.....	2
4.4 Enlarger Type M.....	2
4.5 Enlarger Type P.....	2
5 Requirements.....	2
5.1 Materials.....	2
5.1.1 Shank.....	2
5.1.2 Working part.....	3
5.2 Dimensions, designation and number of blades.....	3
5.3 Mechanical requirements.....	8
5.3.1 Resistance to fracture by twisting and angular deflection.....	8
5.3.2 Resistance to bending.....	8
5.3.3 Resistance to fatigue.....	8
5.3.4 Fracture location.....	8
5.4 Resistance to reprocessing.....	9
6 Sampling.....	9
7 Testing.....	9
7.1 General.....	9
7.2 Dimensions.....	9
7.2.1 Diameters.....	9
7.2.2 Tip.....	9
7.2.3 Shank.....	9
7.2.4 Lengths.....	9
7.2.5 Blades.....	9
7.3 Resistance to fracture by twisting and angular deflection.....	9
7.4 Resistance to bending.....	10
7.5 Resistance to fatigue.....	10
7.6 Fracture location.....	10
7.7 Test report.....	11
8 Product information.....	12
8.1 Marking.....	12
8.2 Labelling.....	12
8.3 Packaging.....	12
8.4 Instructions for use.....	12
Bibliography.....	13

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 4, *Dental instruments*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 55, *Dentistry*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 3630-2:2013), which has been technically revised.

The main changes are as follows:

- symbols have been redefined;
- the test method has been redefined;
- this document has been harmonized with other parts of the ISO 3630 series.

A list of all parts in the ISO 3630 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Specific qualitative and quantitative requirements for freedom from biological hazard are not included in this document but it is recommended that, in assessing possible biological or toxicological hazards, reference be made to ISO 10993-1 and ISO 7405.

The nominal size, D , is not utilized in this document because of the nature of the enlargers. Therefore, d_m , represents the nominal size for this document only.

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Dentistry — Endodontic instruments —

Part 2: Enlargers

1 Scope

This document specifies the requirements for enlargers not cited in ISO 3630-1, ISO 3630-3, ISO 3630-4, ISO 3630-5, ISO TR 3630-6¹⁾ or ISO 3630-7²⁾.

This document specifies the requirements for size, marking, product designation, safety considerations, and labelling and packaging, including the instructions for use.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1797, *Dentistry — Shanks for rotary and oscillating instruments*

ISO 1942, *Dentistry — Vocabulary*

ISO 3630-1:2019, *Dentistry — Endodontic instruments — Part 1: General requirements*

3 Terms, definitions and symbols

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942, ISO 3630-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1.1

enlarger

engine-driven endodontic instrument used to improve access to the root canal system by enlarging its coronal opening

3.2 Symbols

For the purposes of this document, the following symbols apply. All dimensions are in millimetres (see [Figures 1 to 5](#), [Figure 7](#) and [Tables 1 to 8](#)).

1) Under preparation. Stage at the time of publication: ISO/CD TR 3630-6:2023.

2) Under preparation. Stage at the time of publication: ISO/PWI 3630-7:2023.

D	nominal size
d_{tip}	diameter of the blunt tip of the enlargers type G, N and P
d_{m}	nominal size defined as the maximum diameter of working part (head diameter)
d_{w}	neck diameter, measured at the proximal tip of the working part
d_{op}	neck diameter, measured at the proximal tip of the operative part
l_{m}	distance from tip to section A-A (at maximum diameter d_{m})
l_{w}	length of working part and the measuring distance of d_{w} (head length)
l_{op}	length of operative part from the tip to the measuring point d_{op}
l_{tot}	total length of the instrument

4 Classification

4.1 Enlarger Type B1

Enlarger with a helicoidal working part geometry with four cutting blades (see [Figure 1](#)).

4.2 Enlarger Type B2

Enlarger with a helicoidal working part geometry with two cutting blades (see [Figure 2](#)).

4.3 Enlarger Type G

Arc shape enlarger with three cutting blades including a guiding tip (see [Figure 3](#)).

NOTE This enlarger is also known as a Gates-Glidden drill.

4.4 Enlarger Type M

Enlarger with helicoidal working part geometry with three cutting blades including a guiding tip (see [Figure 4](#)).

4.5 Enlarger Type P

Enlarger with helicoidal working part geometry with three cutting blades including a guiding tip (see [Figure 5](#)).

NOTE This enlarger is also known as a Peeso drill or a Peeso reamer.

5 Requirements

5.1 Materials

5.1.1 Shank

The material(s) of the shank shall be left to the discretion of the manufacturer but shall meet the requirement in ISO 3630-1:2019, 5.7.

The shank of the enlarger shall be Type 1 of ISO 1797.

5.1.2 Working part

The working part of the enlarger shall be made of stainless steel, corrosion-resistant metal, or any other material, provided it meets the requirements given in 5.3 and 5.4.

5.2 Dimensions, designation and number of blades

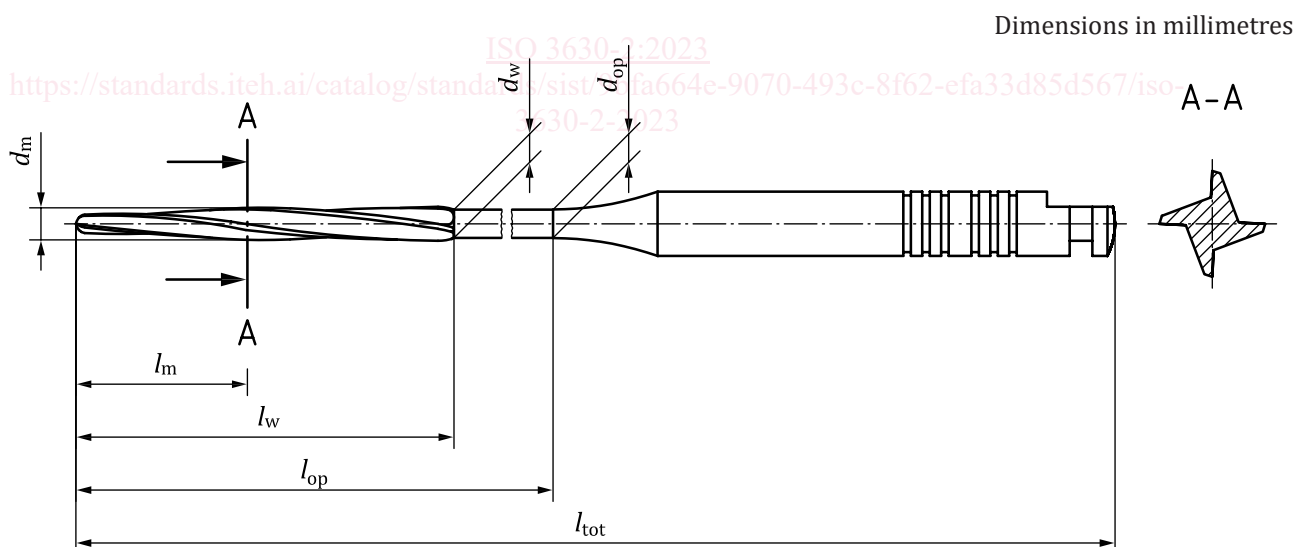
All linear dimensions are given in millimetres, all angles in degrees. The linear dimensions in millimetres shall comply with Figures 1 to 5, Figure 7, and Tables 1 to 8.

The lengths of the working part, operative part and total instrument shall be specified by the manufacturer and shall be within $\pm 0,5$ mm of the specified lengths.

Table 1 — Lengths: Working, operative and total

Type	Working part l_w	Operative part l_{op}	Total l_{tot}
B1	max. 10 mm	min. 13 mm	34 mm
B2	see Table 3	min. 17,5 mm	33 mm
G	see Table 4	see Table 5	see Table 5
M	min. 13 mm	min. 19 mm	33 mm
P	see Table 7	see Table 8	see Table 8

Test compliance in accordance with ISO 3630-1. ISO 3630-1:2019, Table 1, gives the series of nominal diameters for the working part and the corresponding designation to be used, for all Types of dental endodontic instruments specified in ISO 3630-2, ISO 3630-3, ISO 3630-4 and ISO 3630-5. Variations in shape and design within the limits of the dimensions are permitted.



Key

- A section
- A-A cross-section

NOTE The shank shown is an example of Type 1 of ISO 1797 with ring markings.

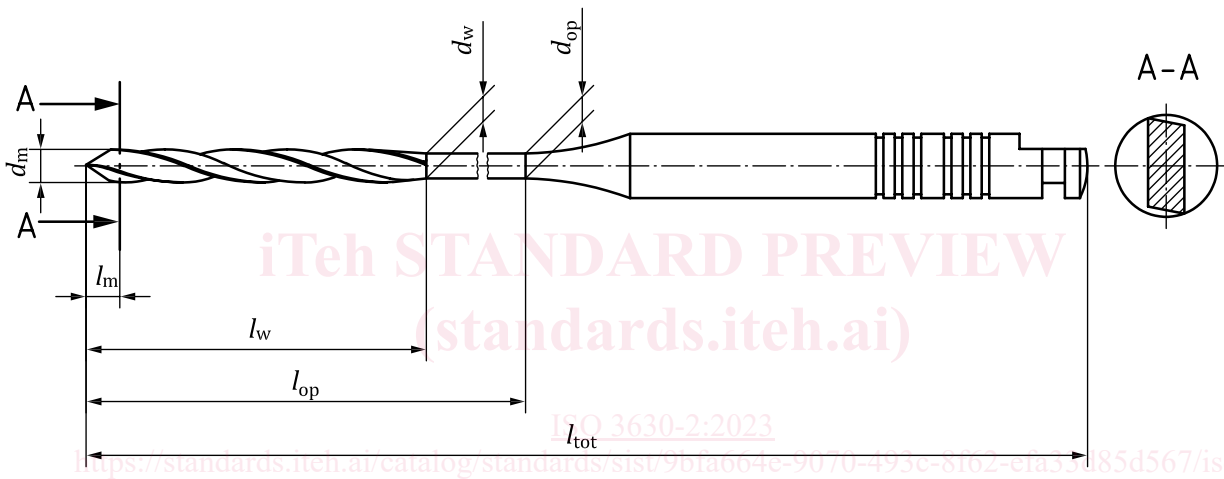
Figure 1 — Enlarger Type B1

Table 2 — Enlarger Type B1: Dimensions and designations

Dimensions in millimetres

Nominal size	d_m $\pm 0,05$	d_w $+0,05$ -0	d_{op} $+0$ $-0,05$	l_m NA	Colour	Ring markings
90	0,90	0,75	0,75	4,50	white	I
100	1,00	0,85	0,85	4,50	yellow	II
120	1,20	1,05	1,05	4,50	red	III
140	1,40	1,20	1,20	4,75	blue	III I
160	1,60	1,40	1,40	4,75	green	III II
180	1,80	1,60	1,60	4,75	black	III III

Dimensions in millimetres



Key

- A section
- A-A cross-section

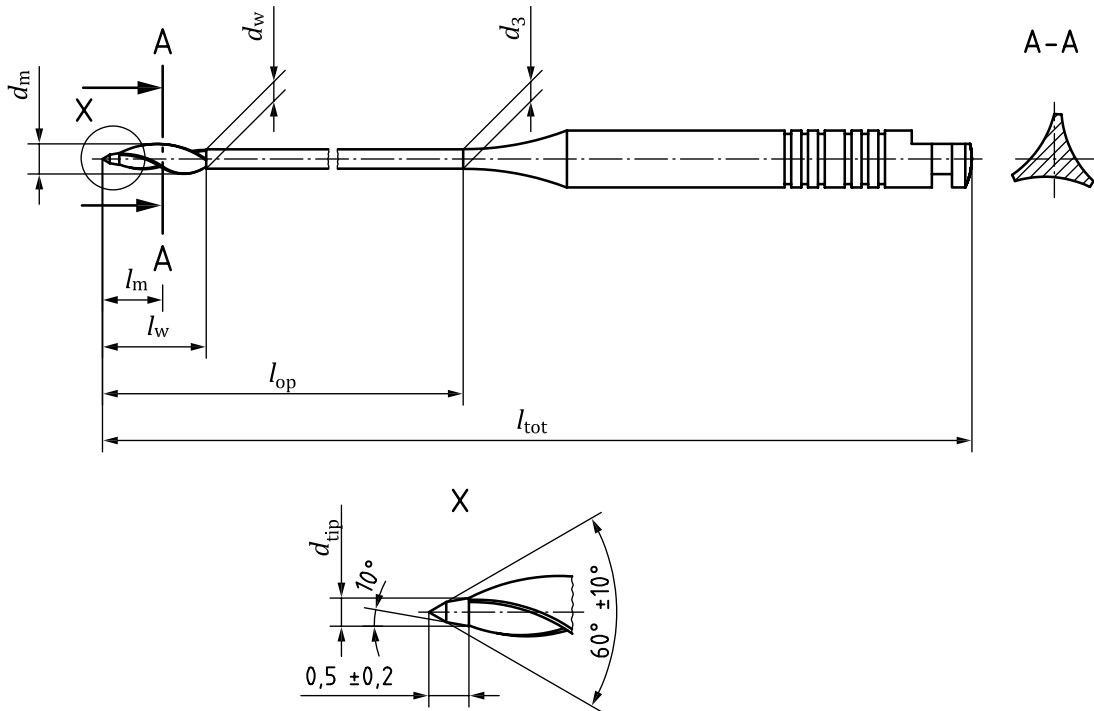
NOTE The shank shown is an example of Type 1 of ISO 1797 with ring markings.

Figure 2 — Enlarger Type B2

Table 3 — Enlarger Type B2: Dimensions and designations

Dimensions in millimetres

Nominal size	d_m $\pm 0,05$	d_w $+0,05$ -0	l_m	d_{op} 0 $-0,05$	l_w min.	Colour	Ring markings
30	0,30	0,20	0,50	0,20	7,5	purple	0
35	0,35	0,26	0,50	0,26	8,0	white	I
45	0,45	0,36	0,50	0,36	8,0	yellow	II
60	0,60	0,46	0,70	0,46	8,0	red	III
75	0,75	0,56	0,80	0,56	9,0	blue	III I
90	0,90	0,66	1,00	0,66	9,0	green	III II
105	1,05	0,76	1,10	0,76	10,0	black	III III



Key

A section

X tip

A-A cross-section

NOTE The shank shown is an example of Type 1 of ISO 1797 with ring markings.

Figure 3 — Enlarger Type G

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Table 4 — Enlarger Type G: Dimensions and designations

Dimensions in millimetres

Nominal size	d_m $\pm 0,05$	d_w $+0,05$ -0	d_{op} $+0$ $-0,05$	d_{tip} $\pm 0,05$	l_m $\pm 0,05$	l_w min.	Colour	Ring markings
50	0,50	0,38	0,38	0,25	1,50	2,3	white	I
70	0,70	0,48	0,48	0,30	1,70	2,7	yellow	II
90	0,90	0,58	0,58	0,35	1,90	3,1	red	III
110	1,10	0,68	0,68	0,40	2,10	3,5	blue	III I
130	1,30	0,78	0,78	0,45	2,30	3,9	green	III II
150	1,50	0,87	0,87	0,50	2,50	4,3	black	III III

Table 5 — Enlarger Type G: Lengths l_{op} and l_{tot}

Dimensions in millimetres

l_{op} min.	l_{tot}
11,2	$28 \pm 0,5$
15,2	$32 \pm 0,5$
17,2	$34 \pm 0,5$
21,2	$38 \pm 0,5$