



SLOVENSKI STANDARD SIST EN ISO 9692-2:2024

01-junij-2024

Nadomešča:

SIST EN ISO 9692-2:1999

SIST EN ISO 9692-2:1999/AC:1999

Varjenje in sorodni postopki - Priprava zvarnih stikov - 2. del: Varjenje jekel pod praškom (ISO 9692-2:2024)

Welding and allied processes - Joint preparation - Part 2: Submerged arc welding of steels (ISO 9692-2:2024)

Schweißen und verwandte Verfahren - Schweißnahtvorbereitung - Teil 2: Unterpulverschweißen von Stahl (ISO 9692-2:2024)

Soudage et techniques connexes - Préparation de joints - Partie 2: Soudage à l'arc sous flux en poudre des aciers (ISO 9692-2:2024)

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Ta slovenski standard je istoveten z: EN ISO 9692-2:2024

ICS:

25.160.10	Varilni postopki in varjenje	Welding processes
25.160.40	Varjeni spoji in vari	Welded joints and welds
77.080.20	Jekla	Steels

SIST EN ISO 9692-2:2024

en,fr,de

EUROPEAN STANDARD

EN ISO 9692-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

March 2024

ICS 25.160.10; 25.160.40

Supersedes EN ISO 9692-2:1998, EN ISO 9692-2:1998/AC:1999

English Version

Welding and allied processes - Joint preparation - Part 2: Submerged arc welding of steels (ISO 9692-2:2024)

Soudage et techniques connexes - Préparation de joints
- Partie 2: Soudage à l'arc sous flux en poudre des
acières (ISO 9692-2:2024)

Schweißen und verwandte Verfahren -
Schweißnahtvorbereitung - Teil 2:
Unterpulverschweißen von Stahl (ISO 9692-2:2024)

This European Standard was approved by CEN on 7 January 2024.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

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Document Preview

[SIST EN ISO 9692-2:2024](https://standards.itih.ai/catalog/standards/sist/7aca6b48-4cf8-40f8-a75b-7ce2895de154/sist-en-iso-9692-2-2024)

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European foreword

This document (EN ISO 9692-2:2024) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2024, and conflicting national standards shall be withdrawn at the latest by September 2024.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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<https://standards.iteh.ai/catalog/standards/sist/7aca6b48-4cf8-40f8-a75b-7ce2895de154/sist-en-iso-9692-2-2024>



International Standard

ISO 9692-2

Welding and allied processes — Joint preparation —

Part 2: Submerged arc welding of steels

Soudage et techniques connexes — Préparation de joints —

Partie 2: Soudage à l'arc sous flux en poudre des aciers

**Second edition
2024-02**

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<https://standards.iteh.ai/catalog/standards/sist/7aca6b48-4cf8-40f8-a75b-7ce2895de154/sist-en-iso-9692-2-2024>

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[SIST EN ISO 9692-2:2024](https://standards.iteh.ai/catalog/standards/sist/7aca6b48-4cf8-40f8-a75b-7ce2895de154/sist-en-iso-9692-2-2024)

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CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
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Published in Switzerland

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ISO 9692-2:2024(en)**Contents**

	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Materials	1
5 Types of joint preparation	1
Bibliography	10

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

[SIST EN ISO 9692-2:2024](https://standards.iteh.ai/catalog/standards/sist/7aca6b48-4cf8-40f8-a75b-7ce2895de154/sist-en-iso-9692-2-2024)

<https://standards.iteh.ai/catalog/standards/sist/7aca6b48-4cf8-40f8-a75b-7ce2895de154/sist-en-iso-9692-2-2024>

ISO 9692-2:2024(en)

Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 7, *Representation and terms*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 9692-2:1998), of which it constitutes a minor revision. The changes are as follows:

- [Clause 1](#), fourth paragraph revised and moved to the Introduction;
- ISO 2553, ISO 6947 and ISO 9692-1 moved from [Clause 2](#) to the Bibliography;
- alignment in [Clause 5](#) of the note explaining the reference numbers in [Tables 1](#) and [2](#) with the corresponding text in ISO 9692-3;
- modification of the reference numbers in [Tables 1](#) and [2](#) in accordance with the latest version of ISO 2553 and reordering of the lines of the tables in ascending order of the new reference numbers.

A list of all parts in the ISO 9692 series can be found on the ISO website.

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