

SLOVENSKI STANDARD oSIST prEN ISO 9692-2:2023

01-november-2023

Varjenje in sorodni postopki - Priprava zvarnih stikov - 2. del: Varjenje jekel pod praškom (ISO/FDIS 9692-2:2023)

Welding and allied processes - Joint preparation - Part 2: Submerged arc welding of steels (ISO/FDIS 9692-2:2023)

Schweißen und verwandte Verfahren - Schweißnahtvorbereitung - Teil 2: Unterpulverschweißen von Stahl (ISO/FDIS 9692-2:2023)

Soudage et techniques connexes - Préparation de joints - Partie 2: Soudage à l'arc sous flux en poudre des aciers (ISO/FDIS 9692-2:2023)

Ta slovenski standard je istoveten z: prEN ISO 9692-2

ICS:

25.160.10 Varilni postopki in varjenje Welding processes
25.160.40 Varjeni spoji in vari Welded joints and welds
77.080.20 Jekla Steels

oSIST prEN ISO 9692-2:2023 en,fr,de

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FINAL DRAFT

INTERNATIONAL STANDARD

ISO/FDIS 9692-2

ISO/TC 44/SC 7

Secretariat: BSI

Voting begins on: **2023-09-13**

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Welding and allied processes — Joint preparation —

Part 2:

Submerged arc welding of steels

Soudage et techniques connexes — Préparation de joints — Partie 2: Soudage à l'arc sous flux en poudre des aciers

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This second edition cancels and replaces the first edition (ISO 9692-2:1998), of which it constitutes a minor revision. The changes are as follows:

- <u>Clause 1</u>, fourth paragraph revised and moved to the Introduction;
- ISO 2553, ISO 6947 and ISO 9692-1 moved from <u>Clause 2</u> to the Bibliography;
- alignment in <u>Clause 5</u> of the note explaining the reference numbers in <u>Tables 1</u> and <u>2</u> with the corresponding text in ISO 9692-3;
- modification of the reference numbers in <u>Tables 1</u> and <u>2</u> in accordance with the latest version of ISO 2553 and reordering of the lines of the tables in ascending order of the new reference numbers.

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