



**SLOVENSKI STANDARD**  
**oSIST prEN ISO 24459:2023**  
**01-maj-2023**

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**Ugotavljanje vsebnosti urana v vzorcih iz jedrskega gorivnega cikla z L-  
absorpcijsko robno spektrometrijo (ISO 24459:2021)**

Determination of uranium content in samples coming from the nuclear fuel cycle by L-  
absorption edge spectrometry (ISO 24459:2021)

Bestimmung von Uran in Lösungen des Kernbrennstoffkreislaufs - L-  
Absorptionskantenspektrometrie (ISO 24459:2021)

Détermination de la quantité d'uranium dans des échantillons du cycle du combustible  
nucléaire par spectrométrie de discontinuité d'absorption L (ISO 24459:2021)

**Ta slovenski standard je istoveten z: prEN ISO 24459**

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**ICS:**

27.120.30	Cepljivi materiali in jedrska gorivna tehnologija	Fissile materials and nuclear fuel technology
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**oSIST prEN ISO 24459:2023**

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INTERNATIONAL  
STANDARD

ISO  
24459

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**Determination of uranium content  
in samples coming from the nuclear  
fuel cycle by L-absorption edge  
spectrometry**

*Détermination de l'uranium dans les solutions du cycle du  
combustible nucléaire par absorption de rayons X à la discontinuité L*

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ISO 24459:2021(E)

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CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
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## ISO 24459:2021(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 85, *Nuclear energy, nuclear technologies, and radio protection*, Subcommittee SC 5, *Analytical methodology in the nuclear fuel cycle*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Determination of uranium content in samples coming from the nuclear fuel cycle by L-absorption edge spectrometry

## 1 Scope

This document specifies a method for the determination of uranium concentrations in nitric acid or TBP-DILUANT (for example TBP-kerosene) solutions coming from the nuclear fuel cycle.

The method is applicable

- for process control of solutions, free of suspension, which contain between 10 g/l to 300 g/l uranium, and
- for high accuracy purposes (Safeguards) to nitric acid solutions, free of suspension, which contain between 100 g/l and 220 g/l uranium.

Having

- the content of neptunium and plutonium impurities in the solution less than 1 % of the uranium content.
- the content of neutron poisons (gadolinium, erbium) less than 1 % of the uranium content to ensure the absence of significant interferences at the level of required precision, for high accuracy purposes.

The method is applicable to solid samples as well, provided that they can be fully dissolved in nitric acid.

## 2 Normative references

There are no normative references in this document.

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

## 4 Principle

A highly collimated X-ray beam passes through a uranium solution with well-defined path length. The transmission spectrum is recorded with a solid-state detector. A sharp jump of the photon transmission, which is related to the concentration of uranium, occurs at the L-edge energy of uranium ( $E_{LIII} = 17,17$  keV). Uranium concentration is determined from the size of the jump using calibration and spectrum processing algorithms.

The proposed spectrum processing algorithms require the acquisition of reference spectrum to cancel out the influence of the matrix.

For high accuracy measurement, the isotopic composition of uranium and the temperature shall be known and corrections may apply.

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The uncertainty of the number of counts in the channels before and after the L-edge is one of the main contributors to the measurement uncertainty.

The acquisition time needed to reach the necessary number of counts depends of the total count rate. The total count rate is a function of the intensity of the X-ray generator, of the characteristic of instrument, and of the concentration of uranium.

It is therefore specific to the laboratory, which shall evaluate beforehand the fit-for-purpose accuracy that will decide the target total count in the spectrum, the count rate and the acquisition time.

For high accuracy measurements, a minimum total number of counts of 2 000 000 in the fitting window is required to ensure satisfactory statistics around the L-edge. The count rates and measurement times given as indication in the document reflect this requirement. The reference, calibration and sample spectra shall be recorded with the same count rate and the same high voltage (HV) cut-off.

For process control purposes, the necessary total number of counts will depend of the needed accuracy. The measurement should be performed at the same HV cut-off and current.

## 5 Reagents and materials

Only analytical grade reagents shall be used.

All aqueous solutions shall be prepared with distilled water or deionized water.

**5.1 Nitric acid solutions**,  $c(\text{HNO}_3) \approx 3 \text{ mol/l}$ , prepared from  $w(\text{HNO}_3) 65 \%$ ,  $\rho = 1,42 \text{ g/cm}^3$ .

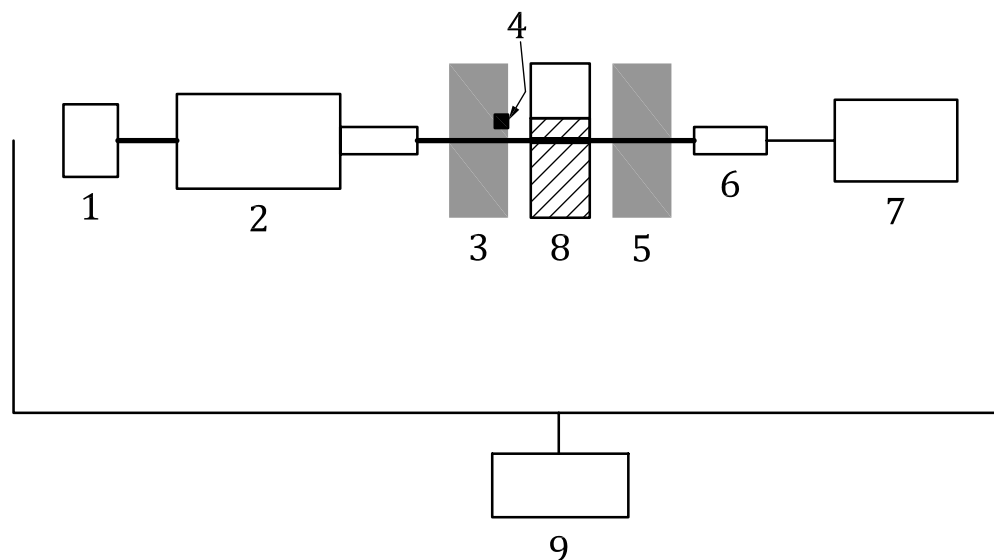
**5.2 Uranium reference solutions.**

These solutions are used for calibration and quality control purposes. They should ideally be prepared from a solid or liquid material with known uranium concentration, and known uranium isotopic composition for high accuracy purposes. The standard uncertainty of the uranium concentration should be equal or better than 0,06 %. The use of certified reference material traceable to SI units is recommended.

## 6 Apparatus

The L-absorption edge spectrometer consists of an X-ray tube with its HV control unit, an X-ray detector, a multichannel analyser (MCA), a temperature sensor and software for data acquisition and processing. A principle diagram of the instrument components is shown in [Figure 1](#).



**Key**

1	HV control unit	6	detector
2	X-ray tube	7	MCA
3	collimator	8	sample cell
4	temperature sensor	9	computer
5	collimator		

**Figure 1 — Schematic of the instrument components**

### 6.1 X-ray tube.

The maximum working voltage of X-ray tube is higher than 25 kV, voltage-controlled, current-controlled. It shall be stable over time and shall reach an intensity (adjustable, usually lower than 100  $\mu$ A) high enough to ensure satisfactory total count rate for fast and accurate measurement (as described in [Clause 4](#)).

### 6.2 Shielding and collimator.

The shielding body is made of brass or other shielding materials. X-ray tube, X-ray detector and sample cell are directly mounted in the shielding body. The thickness of the shielding is chosen to ensure no X-ray leakage, and to satisfy the radioprotection requirements.

The collimator is made of tungsten, or other materials, whose fluorescence X-rays do not interfere with the region of interest.

### 6.3 Sample cell.

The sample cell can be made of glass or polycarbonate (PC), which can withstand nitric acid and TBP-DILUANT or in quartz that is resistant to nitric acid.

The optimum path length and the specifications of the cell depend on the characteristic of the apparatus and the analytical needs.

Examples of cell specifications:

- for process control purposes, disposable 4mm long PC cell;
- for high accuracy purposes, fixed flow-through cell with a path length of 2 mm and a volume of 125  $\mu$ l.

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### 6.4 X-ray detector and multichannel analyser.

The X-ray detector should have an energy resolution better than 135 eV (for the  $^{55}\text{Fe}$  peak at 5,9 keV). For example, a Peltier-cooled, high-resolution  $10\text{ mm}^2 \times 0,5\text{ mm}$  silicon drift detector.

### 6.5 Software.

#### 6.5.1 For data acquisition.

Commercial or non-commercial spectroscopy software can be used to collect the X-ray spectrum.

#### 6.5.2 For data processing.

At the time of writing this document, no commercial solutions are available for the fitting of L-edge transmission spectrum. Examples of fitting algorithm are described in [7.5](#).

## 7 Method

### 7.1 Pre-checks

Ensure that the temperature sensor is working properly and that the temperature is close to the temperature of reference.

Setup the multi-channel analyser:

- adjust the gain so that the peaks for energy calibration and the  $L_{\text{III}}$  edge of uranium are evenly distributed across the spectrum;
- perform the energy calibration by using induced X-rays in the spectrum, such as the characteristic lines of the X-ray tube target (silver or molybdenum) or the target positioned in a side path (germanium), and the collimator (titanium or brass).

Ensure that the HV cut-off and the total count rate are as expected. If not, adjust the voltage and the intensity of the X-ray generator.

### 7.2 Reference spectrum

The matrix of the solution used to obtain the reference spectrum shall be similar to the one of the sample.

Prepare a solution with  $\text{HNO}_3$ , 3 mol/l using the reagents described in [5.1](#). For process control, 3 mol/l  $\text{HNO}_3$  can be used as the matrix solution for both nitric acid and TBP-DILUANT solutions.

Acquire the reference spectrum with a counting time long enough to ensure low statistical counting uncertainty. For high accuracy measurement, the count rate shall be similar to the one used to measure the samples and the reference solutions.

### 7.3 Calibration

Prepare one or more uranium reference solutions with concentration close to the expected concentration of the samples. For process control, the uranium reference solutions also can be used to analyse TBP-DILUANT samples.

The solutions shall be prepared with the materials and reagents as described in [Clause 5](#). Dissolution and dilutions shall be performed gravimetrically on a calibrated analytical balance.

Measure the relevant reference solution(s) in replicates with a counting time long enough to ensure low statistical counting uncertainty.