



Designation: D3721 – 05 (Reapproved 2011)

## Standard Specification for Synthetic Red Iron Oxide Pigment<sup>1</sup>

This standard is issued under the fixed designation D3721; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This specification covers synthetic red iron oxide for use in paints and coatings manufactured by any of the following:

- 1.1.1 Calcination of iron salts.
- 1.1.2 Precipitation from iron salts.
- 1.1.3 Calcination of synthetic iron oxide.
- 1.1.4 Product of organic reduction.

### 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

[D50 Test Methods for Chemical Analysis of Yellow, Orange, Red, and Brown Pigments Containing Iron and Manganese](#)

[D185 Test Methods for Coarse Particles in Pigments](#)

[D280 Test Methods for Hygroscopic Moisture \(and Other Matter Volatile Under the Test Conditions\) in Pigments](#)

[D387 Test Method for Color and Strength of Chromatic Pigments with a Mechanical Muller](#)

[D1208 Test Methods for Common Properties of Certain Pigments](#)

### 3. Composition and Properties

3.1 The pigment shall conform to the following requirements:

Fe <sub>2</sub> O <sub>3</sub> , min, %	96.0
Moisture and other volatile matter, max, %	1.0
Organic coloring matter	none
Coarse particles (total residue retained on a 45- $\mu$ m (No. 325) sieve) max, %	1.0
Matter soluble in water, max, %	0.2
pH value, min	5.0

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.31 on Pigment Specifications.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.2 Inasmuch as iron oxide pigments are available in a range of colors, the mass color and, if desired by the purchaser, the character of the tint formed by mixture with a white pigment shall be within mutually agreed upon limits of a reference sample mutually agreed upon between the seller and the purchaser. This sample should be tested in accordance with Test Method D387.

### 4. Sampling

4.1 Two samples shall be taken at random from different packages from each lot, batch, day's pack, or other unit of production in a shipment. When no markings distinguishing between units of production appear samples shall be taken from different packages in the ratio of two samples for each 10 000 lb (5000 kg), except that for shipments of less than 10 000 lb two samples shall be taken. At the option of the purchaser, the samples may be tested separately, or after blending in equal quantities the samples from the same production unit to form a composite sample.

### 5. Test Methods

5.1 Tests shall be conducted in accordance with the following ASTM test methods. Test procedures not covered by ASTM test methods shall be mutually agreed upon between the purchaser and the seller.

5.1.1 *Total Iron Oxide, Sulfur, and Organic Coloring Matter*—Test Methods D50.

5.1.2 *Moisture and Other Volatile Matter*—Test Methods D280, Method A.

5.1.3 *Matter Soluble in Water*—Test Methods D1208.

5.1.4 *Coarse Particles in Dry Pigments*—Test Methods D185.

5.1.5 *pH Minimum*—Test Methods D1208.

5.1.6 *Mass Color and Tinting Strength*—Test Method D387.

### 6. Keywords

6.1 iron oxide; manganese; pigments