



# SLOVENSKI STANDARD

## oSIST prEN 854:2024

01-december-2024

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### Gumene cevi in cevni priključki - S tekstilom ojačene hidravlične cevi - Specifikacija

Rubber hoses and hose assemblies - Textile reinforced hydraulic type - Specification

Gummischläuche und -schlauchleitungen - Hydraulikschläuche mit Textileinlage -  
Spezifikation

Tuyaux et flexibles en caoutchouc - Type hydraulique avec armature de textile -  
Spécification

Ta slovenski standard je istoveten z: prEN 854

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#### ICS:

23.040.70	Gumene cevi in armature	Hoses and hose assemblies
23.100.40	Cevna napeljava in sklopke	Piping and couplings

**oSIST prEN 854:2024**

**en,fr,de**



EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**DRAFT**  
**prEN 854**

October 2024

ICS 23.040.70

Will supersede EN 854:2015

English Version

## Rubber hoses and hose assemblies - Textile reinforced hydraulic type - Specification

Tuyaux et flexibles en caoutchouc - Type hydraulique  
avec armature de textile - Spécification

Gummischläuche und -schlauchleitungen -  
Hydraulikschläuche mit Textileinlage - Spezifikation

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 218.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (prEN 854:2024) has been prepared by Technical Committee CEN/TC 218 “Rubber and plastics hoses and hose assemblies”, the secretariat of which is held by BSI.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 854:2015.

This document includes the following significant technical changes with respect to EN 854:2015:

- EN 853, 854, 856 and 857 have been aligned;
- updated normative references;
- Table 7 added;
- Annex A deleted;
- Annex C deleted.

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**prEN 854:2024 (E)****1 Scope**

This document specifies requirements for three types of textile reinforced rubber hoses and hose assemblies of nominal bore from 5 to 100. The types are defined in Clause 4.

They are suitable for use with:

- hydraulic fluids in accordance with ISO 6743-4 with the exception of HRD R, HFD S and HFD at temperatures ranging from  $-40\text{ °C}$  to  $100\text{ °C}$ ;
- water-based fluids at temperatures ranging from  $-40\text{ °C}$  to  $+70\text{ °C}$ ;
- water at temperature ranging from  $0\text{ °C}$  to  $+70\text{ °C}$ .

The hoses are not suitable for use with castor oil based and ester-based fluids.

The document does not include requirements for end fittings. It is limited to the performance of hoses and hose assemblies.

NOTE Requirements for hydraulic hoses for underground mining are covered in other documents.

**2 Normative references**

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing (ISO 1402)*

EN ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies (ISO 4671)*

EN ISO 6803, *Rubber or plastics hoses and hose assemblies — Hydraulic-pressure impulse test without flexing (ISO 6803)*

EN ISO 7233, *Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum (ISO 7233)*

EN ISO 7326:2016, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions (ISO 7326:2016)*

EN ISO 8033:2006, *Rubber and plastics hoses — Determination of adhesion between components (ISO 8033:2006)*

EN ISO 10619-2:2021, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures (ISO 10619-2:2021)*

ISO 1817:2024, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO/TS 20444,<sup>1</sup> *Rubber and plastics hoses — Determination of abrasion resistance of the outer cover*

<sup>1</sup> Under preparation. Stage at the time of preparation: ISO/DTS 20444