



SLOVENSKI STANDARD SIST EN ISO 1628-1:2025

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Polimerni materiali - Določanje viskoznosti polimerov v razredčenih raztopinah s kapilarnimi viskozimetri - 1. del: Splošna načela (ISO 1628-1:2024)

Plastics - Determination of the viscosity of polymers in dilute solution using capillary viscometers - Part 1: General principles (ISO 1628-1:2024)

Kunststoffe - Bestimmung der Viskosität von Polymeren in verdünnter Lösung durch ein Kapillarviskosimeter - Teil 1: Allgemeine Grundlagen (ISO 1628-1:2024)

Plastiques - Détermination de la viscosité des polymères en solution diluée à l'aide de viscosimètres à capillaires - Partie 1: Principes généraux (ISO 1628-1:2024)

Ta slovenski standard je istoveten z: EN ISO 1628-1:2024

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ICS:

83.080.01	Polimerni materiali na splošno	Plastics in general
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English Version

Plastics - Determination of the viscosity of polymers in dilute solution using capillary viscometers - Part 1: General principles (ISO 1628-1:2024)

Plastiques - Détermination de la viscosité des polymères en solution diluée à l'aide de viscosimètres à capillaires - Partie 1: Principes généraux (ISO 1628-1:2024)

Kunststoffe - Bestimmung der Viskosität von Polymeren in verdünnter Lösung durch ein Kapillarviskosimeter - Teil 1: Allgemeine Grundlagen (ISO 1628-1:2024)

This European Standard was approved by CEN on 12 December 2024.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 1628-1:2024) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by SIS.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2025, and conflicting national standards shall be withdrawn at the latest by June 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 1628-1:2021.

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Endorsement notice

The text of ISO 1628-1:2024 has been approved by CEN as EN ISO 1628-1:2024 without any modification.

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International Standard

ISO 1628-1

Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers —

Part 1: General principles

*Plastiques — Détermination de la viscosité des polymères en
solution diluée à l'aide de viscosimètres à capillaires —*

Partie 1: Principes généraux

**Fifth edition
2024-12**

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 5, *Physical-chemical properties*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fifth edition cancels and replaces the fourth edition (ISO 1628-1:2021), which has been technically revised.

The main changes are as follows:

- an introduction section has been added in relation to the new procedure;
- the calculation of K-value was moved to [9.2](#);
- an alternative procedure has been incorporated, the differential pressure method (see [4.3](#)), based on comparing the differential pressure in capillary tubing due to the flow of polymer solution and neat solvent simultaneously.

A list of all parts in the ISO 1628 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

ISO 1628-1:2024(en)**Introduction**

Two methods are described in this document to determine the viscosity of polymer solutions, the efflux time method and the differential pressure method. The results of both methods are equivalent. Differences may be found due to different conditions for the determination, such as concentration, solvent or shear rate.

The differential pressure method which has been incorporated in this document has the important advantage for industry that it is more easily adapted to automation, leading to improved efficiency, higher throughput, and enhanced safety for the operator. The new added method can help in the reduction of solvents use due to the lower requirement for washing of the capillaries.

Another advantage of the new alternative differential pressure method is that it can be integrated within existing polymer characterization workflows, as part of existing or new polymer analysis instrumental setups.

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