



**SLOVENSKI STANDARD**  
**oSIST prEN 15347-5:2024**  
**01-junij-2024**

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**Polimerni materiali - Razvrščeni odpadki iz polimernih materialov - 5. del: Stopnje kakovosti razvrščenih poli(vinilkloridnih) (PVC) odpadkov in posebne preskusne metode**

Plastics - Sorted plastics wastes - Part 5: Quality grades of sorted poly(vinyl chloride) (PVC) wastes and specific test methods

Kunststoffe - Sortierte Kunststoffabfälle - Teil 5: Qualitätsstufen von sortierten Polyvinylchlorid(PVC)-Abfällen und spezifische Prüfverfahren

Plastiques - Déchets de plastiques triés - Partie 5: Grades de qualité des déchets de poly(chlorure de vinyle) (PVC) triés et méthodes d'essai spécifiques

**Ta slovenski standard je istoveten z: prEN 15347-5**

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**ICS:**

13.030.50	Recikliranje	Recycling
83.080.20	Plastomeri	Thermoplastic materials

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
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**DRAFT**  
**prEN 15347-5**

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ICS 13.030.50; 83.080.20

English Version

## Plastics - Sorted plastics wastes - Part 5: Quality grades of sorted poly(vinyl chloride) (PVC) wastes and specific test methods

Kunststoffe - Güteklassen für sortierte  
Kunststoffabfälle - Teil 5 Polyvinylchlorid (PVC)

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 249.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

<https://www.cen.eu/standards/oSIST/prEN/15347-5:2024>

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
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<b>Contents</b>		<b>Page</b>
<b>European foreword .....</b>		<b>3</b>
<b>Introduction .....</b>		<b>4</b>
<b>1</b>	<b>Scope.....</b>	<b>5</b>
<b>2</b>	<b>Normative references.....</b>	<b>5</b>
<b>3</b>	<b>Terms, definitions and abbreviated terms.....</b>	<b>5</b>
<b>4</b>	<b>Requirements.....</b>	<b>5</b>
<b>4.1</b>	<b>General.....</b>	<b>5</b>
<b>4.2</b>	<b>Classification scheme .....</b>	<b>5</b>
<b>4.3</b>	<b>PVC Building and Construction – Rigid .....</b>	<b>6</b>
<b>4.4</b>	<b>PVC Building and Construction – Flexible.....</b>	<b>8</b>
<b>Bibliography .....</b>		<b>10</b>

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[oSIST prEN 15347-5:2024](https://standards.iteh.ai/catalog/standards/sist/e1f724f9-a104-4457-8617-b7034c9f1d6f/osist-pren-15347-5-2024)

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## European foreword

This document (prEN 15347-5:2024) has been prepared by Technical Committee CEN/TC 249 “Plastics”, the secretariat of which is held by SIS.

This document is currently submitted to the CEN Enquiry.

This document has been prepared under a standardization request addressed to CEN by the European Commission.

This document is one part of a series of CEN publications on Plastics Recycling, which is structured as follows:

- EN 15342, *Plastics — Recycled Plastics — Characterization of polystyrene (PS) recyclates*
- EN 15343, *Plastics — Recycled Plastics — Plastics recycling traceability and assessment of conformity and recycled content*
- EN 15344, *Plastics — Recycled Plastics — Characterization of Polyethylene (PE) recyclates*
- EN 15345, *Plastics — Recycled Plastics — Characterization of Polypropylene (PP) recyclates*
- EN 15346, *Plastics — Recycled plastics — Characterization of poly(vinyl chloride) (PVC) recyclates*
- EN 15347 (all parts), *Plastics — Sorted plastics wastes*
- EN 15348, *Plastics — Recycled plastics — Characterization of poly(ethylene terephthalate) (PET) recyclates*
- CEN/TR 15353, *Plastics — Recycled plastics — Guidelines for the development of standards for recycled plastics*

Any feedback and questions on this document can be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

**prEN 15347-5:2024 (E)****Introduction**

Polyvinyl chloride (PVC) is broadly used in building and construction in both rigid and flexible applications including profiles and frames, pipes and fittings, flooring, cables, and insulation materials.

The collection of this PVC waste is organized via private schemes where the waste is sent to recyclers. Post-consumer waste may have a high content of other impurities coming from demolition waste as well as glass or metal which will be sorted out during the first steps of the recycling process. PVC waste may also come from pre-consumer sources during the industrial manufacturing of products.

PVC plastic waste is characterized to determine the composition and quality of the batch. A clear and harmonized waste specification facilitates a transaction between the supplier and purchaser and establishes standard characteristics to monitor during any sorting or preparation of waste operations.

This document complements the general characterization of waste described in EN 15347-1<sup>1</sup> and adds additional clarification when it comes to the required and optional requirements of PVC waste. Characteristics are defined for products part of the Building and Construction sector for both rigid and flexible applications.

This document has been produced in accordance with the guidance produced by CEN on Environmental Aspects and in accordance with CEN/TR 15353.

NOTE CEN/TR 15353 considers the general environmental aspects which are specific to the recycling process.

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<sup>1</sup> Under preparation. Current stage is: FprEN 15347-1:2024.