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**Non-destructive testing of steel  
tubes —**

Part 3:

**Automated full peripheral flux leakage  
testing of seamless and welded  
(except submerged arc-welded)  
ferromagnetic steel tubes for the  
detection of longitudinal and/or  
transverse imperfections**

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**AMENDMENT 1: Change of dimensions of  
the reference notch**

*Essais non destructifs des tubes en acier —*

*Partie 3: Contrôle automatisé par flux de fuite sur toute la  
circonférence des tubes en acier ferromagnétique sans soudure et  
soudés (sauf à l'arc immergé sous flux en poudre) pour la détection  
des imperfections longitudinales et/ou transversales*

*AMENDEMENT 1: Changements de dimensions de l'encoche de  
référence*



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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

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## Non-destructive testing of steel tubes —

Part 3:

### Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

#### AMENDMENT 1: Change of dimensions of the reference notch

6.2.2 a)

Replace the definition of the width:

"The width of the reference notch shall not be greater than the depth of the reference notch depth or 1 mm whichever is greater."

with

"The width of the reference notch shall not exceed 1 mm."

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