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**Plastics — Methyl methacrylate-  
acrylonitrile-butadiene-styrene  
(MABS) moulding and extrusion  
materials —**

Part 2:

**Preparation of test specimens and  
determination of properties**

*Plastiques — Matériaux à base de méthacrylate de méthyle-  
acrylonitrile-butadiène-styrène (MABS) pour moulage et extrusion —*

*Partie 2: Préparation des éprouvettes et détermination des propriétés*

ISO 19066-2:2020

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This first edition of ISO 19066-2 cancels and replaces ISO 10366-2:2003, which has been technically revised.

The main changes compared to the previous edition are as follows:

- the normative references in [Clause 2](#) have been updated;
- ISO 3167 has been replaced by ISO 20753;
- IEC 60093 has been replaced by IEC 62631-3-1 and IEC 62631-3-2;
- ISO 1183 has been replaced by ISO 1183-1, ISO 1183-2 and ISO 1183-3.

A list of all parts in the ISO 19066 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

There are many methods for testing properties of plastics. For some, the data obtained by different standards are not comparable. Even when the same standards have been used, they often allow the adoption of a wide range of alternative test conditions, and the data obtained are not necessarily comparable. The purpose of this document is to specify methods and conditions of test to be used for the acquisition and presentation of data to ensure that valid comparisons between methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) materials can be made.

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