
Rubber- or plastics-coated fabrics — Determination of resistance to liquids

*Supports textiles revêtus de caoutchouc ou de plastique —
Détermination de la résistance aux liquides*

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

ISO 6450:2021

<https://standards.iteh.ai/catalog/standards/iso/1f389faf-466a-48b5-a661-f593386fdf6a/iso-6450-2021>



iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

ISO 6450:2021

<https://standards.iteh.ai/catalog/standards/iso/1f389faf-466a-48b5-a661-f593386fdf6a/iso-6450-2021>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principle	1
5 Test liquids for method A and B	2
6 Test conditions for method A and B	2
6.1 Temperature	2
6.2 Immersion period	2
6.3 Light	2
6.4 Time interval between manufacturing and testing	3
7 Atmosphere for conditioning and testing for method A and B	3
7.1 For conditioning	3
7.2 For testing	3
8 Method A — Total immersion with liquid	3
8.1 Apparatus	3
8.2 Preparation of test pieces	3
8.3 Determination of original properties before immersion	3
8.4 Immersion	4
8.5 Preparation of test pieces for redetermination of properties after immersion	4
8.6 Expression of results	4
9 Method B — One surface side immersion with liquid	5
9.1 General	5
9.2 Apparatus	5
9.3 Preparation of test pieces	5
9.4 Determination of original properties before immersion	5
9.5 Immersion	6
9.6 Preparation of test pieces for redetermination of properties after immersion	6
9.7 Expression of results	6
10 Test report	7
Annex A (informative) Reference liquids	8
Annex B (informative) Standard temperature of immersion	11
Bibliography	12

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 4, *Products (other than hoses)*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textile and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 6450:2005), which has been technically revised.

The main changes compared to the previous edition are as follows:

- one surface side immersion with liquid has been added as method B;
- in [Clause 10](#) e), the requirement to include CAS registry number when it is available has been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Rubber- or plastics-coated fabrics — Determination of resistance to liquids

WARNING — Persons using this document should be familiar with normal laboratory practice. This document does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any national regulatory conditions.

1 Scope

This document specifies two methods of evaluating the resistance of rubber- or plastics-coated fabrics to the action of liquids by measurement of selected properties of the materials before and after immersion in selected liquids.

The two methods are as follows:

- Method A: total immersion with liquid;
- Method B: one surface side immersion with liquid.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2231:1989, *Rubber- or plastics-coated fabrics — Standard atmospheres for conditioning and testing*

ISO 2286-1, *Rubber- or plastics-coated fabrics — Determination of roll characteristics — Part 1: Methods for determination of length, width and net mass*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 Principle

This document provides a procedure for exposing test pieces to the influence of liquids under defined conditions of temperature and time. Selected properties are determined in accordance with the relevant test method standards. Test pieces are then immersed in selected liquid(s) and the properties determined again. The percentage change or the values before and after immersion are measures of the resistance of the material to the selected liquid(s).

5 Test liquids for method A and B

SAFETY PRECAUTIONS — Appropriate safety precautions should be taken when preparing and handling test liquids, especially those known to be toxic, corrosive or flammable. Products giving off fumes should be handled only under an efficiently ventilated hood, corrosive products should not be allowed to come into contact with the skin or ordinary clothing, and flammable products should be kept away from any source of ignition.

In addition, attention is drawn to the damage which can be caused by corrosive test liquids to test equipment (e.g. clamps or jaws).

As it is possible that commercial liquids do not have an entirely constant composition, a standard immersion liquid consisting of a well-defined chemical compound or a mixture of such compounds should preferably be used. Suitable liquids are given in [Annex A](#).

If a commercial liquid is used, the test report shall mention all the available information about its origin, composition, properties (e.g. viscosity, aniline point) and batch number.

For test purposes, it is usually desirable to use the liquid(s) with which the coated fabric will come into contact during use. When determining the effect of solutions of chemicals, the concentration of the solution should be appropriate to the proposed application.

6 Test conditions for method A and B

6.1 Temperature

Where appropriate, use an immersion temperature T approximating to that encountered during use. Maintain the immersion temperature at $(T \pm 2) ^\circ\text{C}$.

Preferred immersion temperatures are given in [Annex B](#).

6.2 Immersion period

The following immersion periods are recommended:

- 22 h \pm 0,25 h;
- 46 h \pm 0,25 h;
- 72 h \pm 2 h;
- 168 h \pm 2 h;
- multiples of 7 days \pm 2 h.

When determining changes in physical properties, it is advisable to use a period of immersion which is long enough to ensure that equilibrium is reached. To determine this equilibrium point, it is recommended that preliminary measurements be carried out using several different periods of immersion, recording the results as a function of time. Whenever practicable, the total period of immersion should extend well beyond the point at which the change in a property reaches its maximum value.

6.3 Light

Immersion tests shall be conducted in the absence of direct light.