



**SLOVENSKI STANDARD**  
**oSIST prEN IEC 62133-1:2024**  
**01-september-2024**

---

**Sekundarni člani in baterije z alkalnimi ali drugimi nekislinskimi elektroliti - Varnostne zahteve za prenosne zatesnjene sekundarne člene in za baterije, narejene iz njih, za uporabo v prenosnih napravah - 1. del: Nikljevi sistemi**

Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 1: Nickel systems

Sekundärzellen und -batterien mit alkalischen oder anderen nicht säurehaltigen Elektrolyten - Sicherheitsanforderungen für tragbare gasdichte Sekundärzellen und daraus hergestellte Batterien für die Verwendung in tragbaren Geräten - Teil 1: Nickel-Systeme

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Exigences de sécurité pour les accumulateurs portables étanches, et pour les batteries qui en sont constituées, destinés à l'utilisation dans des applications portables - Partie 1: Systèmes au nickel

**Ta slovenski standard je istoveten z: prEN IEC 62133-1:2024**

**ICS:**

29.220.30	Alkalni sekundarni člani in baterije	Alkaline secondary cells and batteries
-----------	--------------------------------------	--

**oSIST prEN IEC 62133-1:2024 en**





# 21A/890/CDV

## COMMITTEE DRAFT FOR VOTE (CDV)

PROJECT NUMBER: <b>IEC 62133-1 ED2</b>	
DATE OF CIRCULATION: <b>2024-06-21</b>	CLOSING DATE FOR VOTING: <b>2024-09-13</b>
SUPERSEDES DOCUMENTS: <b>21A/865/CD, 21A/886/CC</b>	

IEC SC 21A : SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES	
SECRETARIAT: France	SECRETARY: Mr Jean-Marie Bodet
OF INTEREST TO THE FOLLOWING COMMITTEES: TC 21	PROPOSED HORIZONTAL STANDARD: <input type="checkbox"/> Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.
FUNCTIONS CONCERNED: <input type="checkbox"/> EMC <input type="checkbox"/> ENVIRONMENT <input type="checkbox"/> QUALITY ASSURANCE <input checked="" type="checkbox"/> SAFETY	
<input checked="" type="checkbox"/> SUBMITTED FOR CENELEC PARALLEL VOTING <b>Attention IEC-CENELEC parallel voting</b> The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting. The CENELEC members are invited to vote through the CENELEC online voting system.	<input type="checkbox"/> NOT SUBMITTED FOR CENELEC PARALLEL VOTING

This document is still under study and subject to change. It should not be used for reference purposes.

Recipients of this document are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Recipients of this document are invited to submit, with their comments, notification of any relevant "In Some Countries" clauses to be included should this proposal proceed. Recipients are reminded that the CDV stage is the final stage for submitting ISC clauses. (SEE AC/22/2007 OR NEW GUIDANCE DOC).

TITLE:

**Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 1: Nickel systems**

PROPOSED STABILITY DATE: 2025

**NOTE FROM TC/SC OFFICERS:**

During SC21A / WG3 Spring Meeting on April 2024-04-23, the resolution of the comments made on IEC62133-1 ED2 CD (21A/865/CD) have been presented to the WG3 experts and approved by the Secretary and the Chair. It has also been approved to move from CD to the CDV entering the Enquiry Stage.

The Revised Comments have been distributed to the Participating National Committees on 2024-04-26, 2023 (21A/886/CC).

# iTeh Standards (<https://standards.iteh.ai>) Document Preview

[oSIST prEN IEC 62133-1:2024](https://standards.iteh.ai/catalog/standards/sist/5a3924bc-552e-4266-ab42-3b2e4ace29c6/osist-pren-iec-62133-1-2024)

<https://standards.iteh.ai/catalog/standards/sist/5a3924bc-552e-4266-ab42-3b2e4ace29c6/osist-pren-iec-62133-1-2024>

1	<b>CONTENTS</b>		
2	<b>FOREWORD</b> .....		<b>5</b>
3	1 Scope.....		7
4	2 Normative references .....		7
5	3 Terms and definitions .....		7
6	4 Parameter measurement tolerances .....		9
7	5 General safety considerations .....		10
8	5.1 General.....		10
9	5.2 Insulation and wiring .....		10
10	5.3 Venting .....		10
11	5.4 Temperature, voltage and current management .....		11
12	5.5 Terminal contacts .....		11
13	5.6 Assembly of cells into batteries .....		11
14	5.7 Quality plan .....		11
15	6 Type test and sample size .....		11
16	7 Specific requirements and tests .....		12
17	7.1 Charging procedure for test purposes .....		12
18	7.2 Intended use.....		12
19	7.2.1 Continuous low-rate charging (cells) .....		12
20	7.2.2 Vibration .....		12
21	7.2.3 Case stress at high ambient temperature (batteries) .....		13
22	7.2.4 Temperature cycling .....		13
23	7.3 Reasonably foreseeable misuse.....		14
24	7.3.1 Incorrect installation (cells).....		14
25	7.3.2 External short circuit.....		14
26	7.3.3 Free fall .....		15
27	7.3.4 Mechanical shock (crash hazard).....		15
28	7.3.5 Thermal abuse (cells) .....		15
29	7.3.6 Crushing of cells.....		16
30	7.3.7 Low pressure (cells) .....		16
31	7.3.8 Overcharge.....		16
32	7.3.9 Forced discharge (cells) .....		16
33	8 Information for safety.....		17
34	8.1 General.....		17
35	8.2 Small cell and battery safety information .....		17
36	9 Marking .....		18
37	9.1 Cell marking.....		18
38	9.2 Battery marking.....		18
39	9.3 Caution for ingestion of small cells and batteries .....		18
40	9.4 Other information .....		19
41	10 Packaging .....		19
42	Annex A (informative) Recommendations to equipment manufacturers and battery		
43	assemblers .....		20
44	Annex B (informative) Recommendations to the end-users .....		21
45	Annex C (informative) Packaging .....		22
46	Bibliography.....		23

47		
48	Figure 1 – Temperature profile for 7.2.4 – Temperature cycling test.....	14
49	Figure 2 – Ingestion gauge .....	18
50		
51	Table 1 – Sample size for type tests .....	12
52	Table 2 – Conditions for vibration test.....	13
53		
54		

**iTeh Standards**  
**(<https://standards.iteh.ai>)**  
**Document Preview**

[oSIST prEN IEC 62133-1:2024](https://standards.iteh.ai/catalog/standards/sist/5a3924bc-552e-4266-ab42-3b2e4ace29c6/osist-pren-iec-62133-1-2024)

<https://standards.iteh.ai/catalog/standards/sist/5a3924bc-552e-4266-ab42-3b2e4ace29c6/osist-pren-iec-62133-1-2024>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SECONDARY CELLS AND BATTERIES CONTAINING  
ALKALINE OR OTHER NON-ACID ELECTROLYTES –  
SAFETY REQUIREMENTS FOR PORTABLE SEALED  
SECONDARY CELLS, AND FOR BATTERIES MADE FROM  
THEM, FOR USE IN PORTABLE APPLICATIONS –****Part 1: Nickel systems**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62133-1 has been prepared by subcommittee 21A: Secondary cells and batteries containing alkaline or other non-acid electrolytes, of IEC technical committee 21: Secondary cells and batteries.

This first edition cancels and replaces the second edition of IEC 62133 published in 2012. It constitutes a technical revision.

This edition includes the following significant technical changes with respect to IEC 62133:2012:

- separation of lithium systems into a separate Part 2;

109 – inclusion of button cell requirements.

110 The text of this standard is based on the following documents:

FDIS	Report on voting
21A/619/FDIS	21A/627/RVD

111  
112 Full information on the voting for the approval of this standard can be found in the report on  
113 voting indicated in the above table.

114 This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

115 A list of all parts of the IEC 62133 series, published under the general title *Secondary cells*  
116 *and batteries containing alkaline or other non-acid electrolytes – Safety requirements for*  
117 *portable sealed secondary cells, and for batteries made from them, for use in portable*  
118 *applications*, can be found on the IEC website.

119 The committee has decided that the contents of this publication will remain unchanged until  
120 the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data  
121 related to the specific publication. At this date, the publication will be

- 122 • reconfirmed,
- 123 • withdrawn,
- 124 • replaced by a revised edition, or
- 125 • amended.

126

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

oSIST prEN IEC 62133-1:2024

127 <https://standards.iteh.ai/catalog/standards/sist/5a3924bc-552e-4266-ab42-3b2e4ace29c6/osist-pren-iec-62133-1-2024>

128



129                   **SECONDARY CELLS AND BATTERIES CONTAINING**  
130                   **ALKALINE OR OTHER NON-ACID ELECTROLYTES –**  
131                   **SAFETY REQUIREMENTS FOR PORTABLE SEALED**  
132                   **SECONDARY CELLS, AND FOR BATTERIES MADE FROM**  
133                   **THEM, FOR USE IN PORTABLE APPLICATIONS –**

134  
135                   **Part 1: Nickel systems**  
136

137  
138  
139                   **1 Scope**

140                   This part of IEC 62133 specifies requirements and tests for the safe operation of portable  
141                   sealed secondary nickel cells and batteries containing alkaline electrolyte, under intended use  
142                   and reasonably foreseeable misuse.

143                   **2 Normative references**

144                   The following documents are referred to in the text in such a way that some or all of their  
145                   content constitutes requirements of this document. For dated references, only the edition  
146                   cited applies. For undated references, the latest edition of the referenced document (including  
147                   any amendments) applies.

148                   IEC 60050-482:2004, *International Electrotechnical Vocabulary – Part 482: Primary and*  
149                   *secondary cells and batteries* (available at <http://www.electropedia.org>)

150                   IEC 61951-1, *Secondary cells and batteries containing alkaline or other non-acid*  
151                   *electrolytes – Portable sealed rechargeable single cells – Part 1: Nickel-cadmium*

152                   IEC 61951-2, *Secondary cells and batteries containing alkaline or other non-acid*  
153                   *electrolytes – Portable sealed rechargeable single cells – Part 2: Nickel-metal hydride*

154                   ISO/IEC Guide 51, *Safety aspects – Guidelines for their inclusion in standards*

155                   **3 Terms and definitions**

156                   For the purposes of this document, the terms and definitions given in IEC 60050-482,  
157                   ISO/IEC Guide 51 and the following apply.

158                   ISO and IEC maintain terminological databases for use in standardization at the following  
159                   addresses:

- 160                   • IEC Electropedia: available at <http://www.electropedia.org/>
- 161                   • ISO Online browsing platform: available at <http://www.iso.org/obp>

162                   **3.1**

163                   **safety**

164                   freedom from unacceptable risk

165                   **3.2**

166                   **risk**

167                   combination of the probability of occurrence of harm and the severity of that harm

168 **3.3**  
169 **harm**  
170 physical injury or damage to the health of people or damage to property or to the environment

171 **3.4**  
172 **hazard**  
173 potential source of harm

174 **3.5**  
175 **intended use**  
176 use of a product, process or service in accordance with specifications, instructions and  
177 information provided by the supplier

178 **3.6**  
179 **reasonably foreseeable misuse**  
180 use of a product, process or service in a way which is not intended by the supplier, but which  
181 may result from readily predictable human behaviour

182 **3.7**  
183 **secondary cell**  
184 basic manufactured unit providing a source of electrical energy by direct conversion of  
185 chemical energy, that consists of electrodes, separators, electrolyte, container and terminals,  
186 and that is designed to be charged electrically

187 **3.8**  
188 **secondary battery**  
189 assembly of secondary cell(s) ready for use as a source of electrical energy characterized by  
190 its voltage, size, terminal arrangement, capacity and rate capability

191 Note 1 to entry: Includes single cell batteries.

192 **3.9**  
193 **leakage**  
194 unplanned, visible escape of liquid electrolyte

195 **3.10**  
196 **venting**  
197 release of excessive internal pressure from a cell or battery in a manner intended by design to  
198 preclude rupture or explosion

199 **3.11**  
200 **rupture**  
201 mechanical failure of a cell container or battery case induced by an internal or external cause,  
202 resulting in exposure or spillage but not ejection of materials

203 **3.12**  
204 **explosion**  
205 failure that occurs when a cell container or battery case opens violently and major  
206 components are forcibly expelled

207 **3.13**  
208 **fire**  
209 emission of flames from a cell or battery

210 **3.14**  
211 **portable battery**  
212 battery for use in a device or appliance which is conveniently hand-carried