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Road vehicles — Environmental conditions and testing for electrical and electronic equipment —

Part 5: **Chemical loads**

Véhicules routiers — Spécifications d'environnement et essais de l'équipement électrique et électronique — Partie 5: Contraintes chimiques

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<u>ISO/FDIS 16750-5</u>

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11 12	Conte	ents	iii		
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13	1 500 2 No		1 1		
14 15	2 NO	rma and definitions	1 1		
15	5 Ie		1 1		
10	4 Ie	StS	1 1		
1/	4.1	General	1 د		
18	4.2	Purpose	Z		
19	4.3	General test conditions	2 د		
20 21	4.4	Do'l conditioning	Z		
21	4.5	Application method	2 2		
22	4.0	Test conditions			
23	4.7 1.9	Procedure	5 5		
25	4.0 1.9	Requirements	5 5		
26	5 Do	ncquinements	5		
27	20 5 Documentation				
28	DIDIIOG	iTeh STANDARD PREVIEW	0		
29	29 (standards.iteh.ai)				
30	30 ISO/FDIS 16750-5				
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37 Foreword

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59 This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 32, 60 *Electrical and electronic components and general system aspects*.

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This third edition cancels and replaces the second edition (ISO 16750-5:2010), which has been technically revised.

63 The main change compared to the previous edition is that the contents of ISO 19453-5 defining the

64 environmental conditions and testing for electrical and electronic equipment for drive system of electric

- 65 propulsion vehicles "Chemical loads" were merged.
- A list of all parts in the ISO 16750 series can be found on the ISO website.

67 Any feedback or questions on this document should be directed to the user's national standards body. A

68 complete listing of these bodies can be found at www.iso.org/members.html.

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INTERNATIONAL STANDARD

Road vehicles — Environmental conditions and testing for electrical and electronic equipment — Part 5: Chemical loads

71 **1** Scope

72 This document applies to electric and electronic systems and components for vehicles including electric 73 propulsion systems and components with maximum working voltages according to voltage class B. It

describes the potential environmental stresses and specifies tests and requirements recommended for

- 75 the specific mounting location on/in the vehicle.
- 76 This document describes chemical loads.
- This document is not intended to apply to environmental requirements or testing for systems and components of motorcycles and mopeds. Electromagnetic compatibility (EMC) is not covered by this
- 79 document.
- NOTE Conditions and testing for a continuous contact with chemical agents can be determined from other
 standards or agreed upon between the customer and the supplier.

82 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 16750-1, Road vehicles — Environmental conditions and testing for electrical and electronic equipment
 Part 1: General standards, itch ai/catalog/standards/sist/d1cf2c7b-2839-4648-86b7-

ISO 16750-4, Road vehicles — Environmental conditions and testing for electrical and electronic equipment
 Part 4: Climatic loads

90 **3 Terms and definitions**

- 91 For the purposes of this document, the terms and definitions given in ISO 16750-1 apply.
- 92 ISO and IEC maintain terminological databases for use in standardization at the following addresses:
- 93 IEC Electropedia: available at <u>http://www.electropedia.org/</u>
- 94 ISO Online browsing platform: available at <u>https://www.iso.org/obp</u>

95 **4 Tests**

- 96 **4.1 General**
- 97 Components and associated parts that can come into contact with the specified chemical agents shall be
- 98 resistant to those agents. The components and associated parts shall be tested with all agents they are 99 likely to come into contact with, except for those materials which can be shown by documentary evidence
- 100 to be immune to the contaminant.

- A material is considered to be immune to a contaminant if there is no change in properties sufficient to 101 affect material performances over the time and at the temperature specified in this clause. 102
- 103 The documentary evidence of immunity shall take into account effects of operating temperature and selfheating if deemed necessary by agreement between the customer and the supplier. 104
- 105 The customer and the supplier shall agree on type of chemical agents and the manufacturer.
- Resistance to the specified chemical agents shall be considered as early as possible during the material 106 selection process. 107

108 4.2 Purpose

- The purpose of the test is to determine whether systems/components is unacceptably affected by 109 temporary exposure to contaminating agents. 110
- 111 NOTE This test is not intended to be a life test.

4.3 General test conditions 112

- Chemical agents shall be selected as defined in Table 1, depending on the mounting location of the device 113 under test (DUT). 114
- Unless otherwise specified, one DUT per test agent shall be used. 115
- The following tests describe one test cycle. Unless otherwise specified, one test cycle with one agent per 116 DUT shall be performed. Any other number of cycles may be agreed between the customer and the
- 117
- 118 supplier.
- During test cycle, the DUT shall be operating mode 1.2 as defined in ISO 16750-1. 119
- 120 NOTE1 Operating mode 1.1 with protection seals (e.g. sealed mating connector) can be applicable.

- Operating mode with electrical operation can be used if agreed between the customer and the supplier, 121 NOTE2 122 and if judged feasible from test setup perspective.
- 123 If the size of the DUT is sufficient, multiple test agents can be applied partially on one DUT provided that NOTE 4 124 these do not have any influence on each other.
- When only some part of the DUT (e.g. front panel part of audio) is exposed to chemicals, this test can be 125 NOTE 5 performed with the applicable part by agreement between the customer and the supplier. Special considerations is 126 recommended to also be taken in this case to sealings, barriers, or other parts of the system that is actually 127 128 preventing the exposure of agents to the hidden parts of the DUT.

129 4.4 DUT conditioning

- 130 Unless otherwise specified, the DUT shall be stored at a room temperature (RT) of (23 ± 5) °C and a relative humidity (RH) of between 25 % and 75 % until thermal equilibrium is reached. 131
- The DUT shall be tested under conditions of normal use. If necessary, and unless otherwise specified, 132 unrepresentative coatings or contaminations of the DUT shall be removed. 133
- If a cleaning procedure is needed, the customer and the supplier shall agree on the methodology. 134

4.5 Test agent conditioning 135

All test agents shall be stabilised at a RT of (23 ± 5) °C when applied on the DUT. 136

ISO/DIS 16750-5:2022(E)

137 **4.6 Application method**

- Unless otherwise specified, the application shall be performed at a RT of (23 ± 5) °C and a RH of between
 25 % and 75 %.
- 140 The application method shall be such that the DUT is sufficiently wetted by the test agent in the areas to
- be tested. The application method shall be chosen as defined in Table 2, depending on the agent and themounting location of the DUT.
- 143 The preferred application methods are given in Table 1.

144 **4.7 Test conditions**

145 Unless otherwise specified, the exposure of the DUT to the agent applied shall be performed at the 146 temperature and for the duration specified in Table 1.

147 Table 1 — Chemical loads for equipment depending on the mounting location and test conditions

		Mounting location (code) ^a				Exposure conditions	
ID	Chemical agent	Engine/ele ctric motor compartm ent	Passenger compartment [B] ^b	Luggage compartment [C] ^b	Mounting on the exterior	Test temperature °C	Test duration
AA	Diesel fuel	I, III, IV, V	c	С	с	$T_{ m max}{}^{ m d}$	22 h
AB	"Bio" diesel	I, III, IV, V	С	С	С	$T_{ m max}{}^{ m d}$	22 h
AC	Petrol/gasoline unleaded	III, IV, V			VIÊW	RT	10 min
AD	Kerosene	с	с	II, III, IV, V	с	RT	10 min
AE	Methanol	II, I <mark>I</mark> I, IV, V, VI	ndards	.iteh.ai) c	RT	10 min
BA	Engine oil	II, III, IV, V	ISO/FDIS 16	750-5 ^c	С	$T_{ m max}{}^{ m d}$	22 h
BB	Differential oil	r II, III, IV, V, c VI a 1 3	atalog/standard 12e534a29/iso-	s/sist/d <mark>c</mark> 1cf2c7 dis-16750-5	o-2839 <mark>c</mark> -4648-	$86b7_{T_{\max}^d}$	22 h
BC	Transmission fluid	II, III, IV, V, VI	с	С	с	$T_{ m max}{}^{ m d}$	22 h
BD	Hydraulic fluid	II, III, IV, V	С	С	С	$T_{ m max}{}^{ m d}$	22 h
BE	Greases	II, III	с	С	с	$T_{ m max}{}^{ m d}$	22 h
BF	Silicone oil	I, II, III, V	I, II, III, V	I, II, III, V	С	$T_{ m max}{}^{ m d}$	22 h
CA	Battery fluid	III, V	III, V	III, V	С	RT	22 h
СВ	Brake fluid	II, III, V	с	с	с	$T_{ m max}{}^{ m d}$	22 h
CC	Antifreeze fluid	I, III, IV, V, VI	с	С	с	T_{\max}^{d}	22 h
CD	Urea NOx (reduction agent)	II, III, V	с	С	II, III, V	$T_{ m max}{}^{ m d}$	22 h
CE	Cavity protection	С	с	С	II, III	RT	22 h
CF	Temporary protective lacquer / Transport wax	I, II	с	с	I, II	RT	22 h
CG	Temporary protective lacquer remover /	I, III, IV, V	c	С	I, III, IV, V	$T_{ m max}{}^{ m d}$	22 h

	Transport wax remover						
DA	Windscreen washer fluid	II, III, IV, V	С	II, III, IV, V	II, III, IV, V	RT	2 h
DB	Vehicle washing chemicals	I, II, III, IV, V	С	С	I, II, III, IV, V	RT	2 h
DC	Interior cleaner	с	I, III	I, III	С	RT	2 h
DD	Glass cleaner	С	I, III	I, III	I, III	RT	2 h
DE	Wheel cleaner	С	с	С	I, II, III, IV	RT	2 h
DF	Cold cleaning agent	I, II, III, IV, V, VI	C	I, II, III, IV, V, VI	I, II, III, IV, V, VI	RT	22 h
DG	Acetone	С	I, II, III	С	С	RT	10 min
DH	Cleaning solvent white spirit	I, II, III	С	С	С	RT	10 min
DJ	Ammonium- containing cleaner	с	II, III, V	II, III, V	II, III, V	RT	22 h
DK	Denatured alcohol	I, II, III, IV, V	I, II, III, IV, V	I, II, III, IV, V	I, II, III, IV, V	RT	10 min
DL	Alkaline detergent	III, IV, V, VI	С	С	I, II, III, IV, V, VI	RT	22 h
EA	Contact spray	I, II, III			DEVI	T_{\max}^{d}	22 h
EB	Transpiration	c	II, III, V	С	С	RT	22 h
EC	Cosmetic product	с	standa	roli, li te	1.a i)	RT	22 h
ED	Refreshment containing caffeine and sugar	c	III, IV ISO/F	DIS 16750-5	c	RT	22 h
EE	Runway de-icer	I, II, IV	a1302e534a	andaros/sist/d 29/iso-êdis-16'	750- i , ii, iv	-4040-000/- RT	2 h
EF	Dairy product	с	III, IV	С	С	RT	22 h
YY	Additional agents ^b	_	_	_	_	_	_

 $^{\rm a}~$ See Table 2 for the preferred application method of agents (I, II, III, IV ,V and VI).

^b Depending on the mounting location, choose code A, B, C or D. Chemical loading can vary significantly depending on the type and use of the vehicle. For other requirements agreed between the customer and the supplier, choose code Z and mark all agents to be tested. Additional agents may be agreed between the customer and the supplier.

^c Chemical agents are not applied.

^d Test temperature: the maximum operating temperature, T_{max} , shall be in accordance with ISO 16750-4.

148

Table 2 — Application methods

Code	Method	Description of method
Ι	Spraying	_
II	Brushing	Applicate the media on a soft brush and then brush the DUT with low force, brushing until DUT is wetted, media not dripping off.
III	Wiping	For example, wipe with media wetted but not dripping cotton cloth, wipe with light finger pressure; until DUT is wetted.

IV	Pouring	
V	Dipping	Completely submerge the DUT for a very short time, i.e. brief immersion.
VI	Immersing	Completely submerge the DUT until no more air bubbles are emerging.

149 **4.8 Procedure**

- The DUT shall be exposed to the agent (see Table 3) as defined in the application methods (see Table 2) at RT. The DUT shall then be stored in a suitable chamber at the temperature and for the duration specified in Table 1. If required, the DUT shall be cooled down to RT after storage and tested as specified below.
- a) Perform a visual check and, if appropriate, a functional test and record data for comparison with
 post-test data.
- 156 b) Condition the DUT (see 4.4).
- c) Place the DUT in its specified test setup. The configuration may include appropriate electrical ormechanical connections.
- d) Stabilise the temperature of the specified agent(s) (see 4.5). Apply the specified agent(s) as defined
 in Table 1 and 4.6 to the surface of the DUT that is likely to be exposed.
- e) Allow the DUT to drain naturally. Shaking or wiping is not permitted. However, if representative of
 service conditions, it may be turned about any axis to allow for drainage from different positions.
- 163 f) Maintain the DUT at the temperature and for the duration specified in Table 1.
- 164 g) Stabilise the DUT at RT.
- 165 h) For more than 1 cycle, repeat steps d) to g).S <u>16750-5</u> https://standards.iteh.ai/catalog/standards/sist/d1ci2c7b-2839-4648-86b7
- 166 i) Examine the DUT immediately as defined in the requirements in 4.9.
- 167 Any safety and warning notes shall be observed.
- 168 NOTE Remaining agents can be wiped off before examination to avoid the influence of residual agents.

169 4.9 Requirements

- 170 The minimum functional status shall be class C as defined in ISO 16750-1. If necessary, other 171 requirements shall be agreed between the customer and the supplier.
- 172 Marking and labelling shall remain visible and legible (e.g. High voltage caution labels).

173 **5 Documentation**

- For documentation, Table 1 specifies the codes for chemical load and the designations outlined inISO 16750-1 shall be used.
- 176

Table 3 —	Chemical	agents
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Group	ID	Chemical agent	Description of active substance ^a
Fuele	AA	Diesel fuel	See EN 590
rueis	AB	"Bio" diesel	See EN 14214