

SLOVENSKI STANDARD SIST EN 1313-1:2003

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Round and sawn timber - Permitted deviations and preferred sizes - Part 1: Softwood sawn timber

Bois ronds et bois sciés - Ecarts admissibles et dimensions préférentielles - Partie 1: Bois sciés résineux

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Ta slovenski standard je istoveten z: EN 1313-1-2003

ICS:

79.040 Les, hlodovina in žagan les Wood, sawlogs and sawn timber

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EUROPEAN STANDARD

EN 1313-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 1997

ICS 79.040

Descriptors:

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English version

Round and sawn timber - Permitted deviations and preferred sizes - Part 1: Softwood sawn timber

Bois ronds et bois sciés - Ecarts admissibles ARD PRF Rund - und Schnittholz - Zulässige Abweichungen et dimensions préférentielles - Partie 1: Bois und Vorzugsmaße - Teil 1: Nadelschnittholz sciés résineux (standards.iteh.ai)

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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CEN

European Committee for Standardization Comité Européen de Normalisation Europäisches Komitee für Normung

Central Secretariat: rue de Stassart,36 B-1050 Brussels

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 175 "Round and sawn timber", the secretariat of which is held by AFNOR ards/sist/ac-4889-cDd-4bcf-9/a2-175

This standard is one of a series concerning sawn timber.

Annex A is informative.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 1997, and conflicting national standards shall be withdrawn at the latest by August 1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.



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1 Scope

This Standard specifies permitted deviations for thicknesses and widths at a reference moisture content and adjustments for changes in size due to changes in moisture content. Preferred sizes for thicknesses of 38 mm and over are also specified.

This standard applies to softwood sawn timber.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard, only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies.

EN 844-1	Round and sawn timber - Terminology - Part 1 : General terms common to round timber and sawn timber.
EN 844-3	Round and sawn timber - Terminology - Part 3 : General terms relating to sawn timber.
EN 844-4	Round and sawn timber - Terminology - Part 4: Terms relating to moisture content.
EN 844-6	Round and sawn timber - Terminology - Part 6 : Terms relating to dimensions of sawn timber.
EN 1309-1	Round and sawn timber SISMethod of measurement of dimensions - Part 1: Sawn timber tips://standards.iteh.ai/catalog/standards/sist/a6e4e89e-cf5d-4bcf-97a2-

3 Definitions

For the purposes of this standard, definitions contained in parts 1, 3, 4 and 6 of EN 844 shall apply.

4 Reference moisture content

The reference moisture content is 20%. The target sizes in clause 7 are applied at this moisture content.

5 Change in size due to changes in moisture content

Unless there is evidence to the contrary, it shall be assumed that the thickness and width of a piece of timber will increase by 0.25% every 1% of moisture content higher than 20 % up to fibre saturation point, and decrease by up to 0.25% every 1% of moisture content lower than 20 %. The above values are independent of the species.

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6 Permitted deviations

The average thicknesses and the average widths shall not be less than the target sizes.

Permitted deviations of cross-sectional sizes at 20 % moisture content are as follows:

For thicknesses and widths \leq 100 mm:

+ 3 mm

- 1 mr

For thicknesses and widths > 100 mm:

+ 4 mm

- 1 mn

For length: no minus tolerance, plus tolerance agreed by contract.

7 Preferred target cross-sectional sizes

Sizes shall be measured according to EN 1309-1.

Preferred target cross-sectional sizes of softwood sawn timber with thickness of 38 mm and over are given in the table 1:

Table 1 : Preferred target cross-sectional sizes

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Thickness	Width in mm SIST EN 1313-1:2003											
in mm	75	://standard: 100 	siteh.a/catak 29 335 ac7t	g/standards b28/ 5.9 -en	/sist/a6e4e89 -131 37 5200	e-cf5d-4bcf 3 200	9 7a2- 225	250	300			
38		Х	Х	Х								
50		Х	×	Х	Х	Х	X					
63		X	X	Х	Х							
75				Х	Х	Х	Х					
100						X						

x: Preferred sizes

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Annex A (Informative) - COMPLEMENTARY NATIONAL SIZES

TABLE A.1 : COMPLEMENTARY PREFERRED SIZES IN AUSTRIA (AT)

In Austria, for thickness and widths, from 100 mm and upwards, gradations of 20 mm are in use.

Thickness	Width in mm											
in mm	80	100	120	140	160	180	200	220	240	260		
50	Х	Х	Х	Х	Х	Х	Х	Х	X	X		
60		χ.	X	Х	Х	Х						
80	Х	Х	Х	Х	Х	Х	Х					
100	Х	Х	Х	Х	Х		Х		X			
120	Х	Х	Х		Х	Х	Х		Х			
140	Х	Х		Х		Х						
160	Х	X	X		_X_		. X	T 7	Х			
X Additional	preferre	d sizes	SIA (sta	ndar	ds.ite	rkk eh.ai)	V 1E V)	∀				

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TABLE A.2: COMPLEMENTARY PREFERRED SIZES IN SWITZERLAND (CH)

Thickness	Width in mm										
in mm	100	120	140	160	180	200	220	240	260		
80		Х	Х	Х	X	Х					
100	×	X	×	. X	X	Х	×				
120		X			X	X	X	Х			
140			Х				Х	X	X		
160				Х					X		

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TABLE A.3: COMPLEMENTARY PREFERRED SIZES IN GERMANY (DE)

In Germany, for thickness and widths gradations of 20 mm are in use.

Thickness	Width in mm											
in mm	60	80	100	120	140	160	180	200	220	240	260	
40	Х											
50												
60		Х		Х	Х	Х	Х	Х		х		
80		Х	Х	Х	Х	Х	Х	Х		Х		
100	,		Х	Х				Х				
120				Х				Х		X		
140												
160						X				Х	Х	

X Additional preferred sizes

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TABLE A.4: COMPLEMENTARY PREFERRED SIZES IN FINLAND (FI)
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Thickness	1	2953cac	7bb28/siswidth? li	3-1 _{mm} 003		
in mm	100	125	150	175	200	225
38				X		
44	Х	Х	Х			
50						
63					х	Х

X Additional preferred sizes

TABLE A.5: COMPLEMENTARY PREFERRED SIZES IN FRANCE (FR)

Thickness	Width in mm											
Thickness in mm	63	75	100	115	125	150	160	175	200	225		
38	Х	Х		Х				Х	X	×		
50				Х			Х					
63		Х					Х					
75		Х	Х									
100			Х					Х				
115				X								
125					Х							
150						Х						
200									Х			
225										Х		

(Standards.item.ar)

TABLE A.6: COMPLEMENTARY PREFERRED SIZES IN THE UNITED KINGDOM (GB)

	T				SISTE	4 1 1 2 1 2 1						28%	
Thickness	: %	https://standards.iteh.ai/catalog/standards/sist/a6e4e89e-ct5d-4bct-97a2- Width in mm 2953cac7bb28/sist-en-1313-1-2003											
in mm	75	100	115	125	138	150	175	200	225	250	275	300	
38	Х		Х		Х		Х	Х	Х	X	Х	X	
47	×	X		X		Х	Х	Х	Х	Х		Х	
50	×									Х		X	
63								Х	Х				
75		Х		Х						Х	X	X	
100		Х				Х			Х	X	X	Х	
150						Х		X				X	
250										X			
300												X	

X Additional preferred sizes

NOTE: Certain sizes may not be obtainable in the customary range of species and grades which are generally available.