



SLOVENSKI STANDARD

SIST EN ISO 636:2025

01-marec-2025

Nadomešča:
SIST EN ISO 636:2018

Dodajni in pomožni materiali za varjenje - Palice, žice in čisti vari pri varjenju TIG nelegiranih in drobnozrnatih jekel - Razvrstitev (ISO 636:2024)

Welding consumables - Rods, wires and deposits for tungsten inert gas welding of non-alloy and fine-grain steels - Classification (ISO 636:2024)

Schweißzusätze - Stäbe, Drähte und Schweißgut zum Wolfram-Inertgasschweißen von unlegierten Stählen und Feinkornstählen - Einteilung (ISO 636:2024)

Produits consommables pour le soudage - Baguettes, fils et dépôts pour soudage TIG des aciers non alliés et des aciers à grains fins - Classification (ISO 636:2024)

Ta slovenski standard je istoveten z: EN ISO 636:2024

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ICS:

25.160.20 Potrošni material pri varjenju Welding consumables

SIST EN ISO 636:2025

en,fr,de

EUROPEAN STANDARD

EN ISO 636

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2024

ICS 25.160.20

Supersedes EN ISO 636:2017

English Version

Welding consumables - Rods, wires and deposits for tungsten inert gas welding of non-alloy and fine-grain steels - Classification (ISO 636:2024)

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This European Standard was approved by CEN on 14 June 2024.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 636:2024) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2025, and conflicting national standards shall be withdrawn at the latest by April 2025.

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International Standard

ISO 636

Welding consumables — Rods, wires and deposits for tungsten inert gas welding of non-alloy and fine-grain steels — Classification

*Produits consommables pour le soudage — Baguettes, fils et
dépôts pour soudage TIG des aciers non alliés et des aciers à
grains fins — Classification*

**Sixth edition
2024-09**

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Published in Switzerland

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Foreword

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This sixth edition cancels and replaces the fifth edition (ISO 636:2017), which has been technically revised.

The main changes are as follows:

- document has been reformatted in single column format;
- dated references have been updated to current editions;
- text added to [4.1](#) and [Table 8](#) regarding differences in mechanical properties;
- chemical compositions have been updated for some classifications;
- five new classifications have been added to system B;
- footnote for boron added to [Table 4](#);
- table footnotes have been revised for clarity;
- requirements in [Table 5](#) have been aligned with other standards;
- information on preheating and interpass temperatures has been revised in [Table 6](#);
- [Clause 7](#) was revised to clarify the effect of chemical elements that do not change during production;
- examples in [Clause 11](#) have been revised and examples have been added.

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