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**Gas cylinders — High pressure  
cylinders for the on-board storage of  
natural gas as a fuel for automotive  
vehicles**

**AMENDMENT 1**

*Bouteilles à gaz — Bouteilles haute pression pour le stockage de gaz  
naturel utilisé comme carburant à bord des véhicules automobiles*

AMENDEMENT 1

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Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
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Published in Switzerland

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This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 3, *Cylinder design*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 23, *Transportable gas cylinders*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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# Gas cylinders — High pressure cylinders for the on-board storage of natural gas as a fuel for automotive vehicles

## AMENDMENT 1

### Clause 2

Remove the dates from the following normative references in Clause 2 and where they are cited in the document text:

ASTM D1308, *Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes*

ASTM D2794, *Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)*

ASTM D3170, *Standard Test Method for Chipping Resistance of Coatings*

ASTM G154, *Standard Practice for Operating Fluorescent Light Apparatus for UV Exposure of Nonmetallic Materials*

NACE/TM 0177, *Laboratory Testing of Metals for Resistance to Sulfide Stress Cracking and Stress Corrosion Cracking in H<sub>2</sub>S Environments*

### 7.5.2.2 c)

Add a sentence to the end of the paragraph in item c) as follows:

The actual tensile strength of the steel according to A.1 shall not exceed the value obtained by more than 5 % on the samples tested for sulfide stress cracking resistance.

### 7.6.2.1

Delete list item 4) and renumber list item 5) as 4).

### 8.2.3.1

Replace the second paragraph with the following:

The glass transition temperature of the resin material shall be determined in accordance with ASTM D3418, and shall not be less than 102 °C.

### 8.5.2.2 c)

Add a sentence to the end of the paragraph in item c) as follows:

The actual tensile strength of the steel according to A.1 shall not exceed the value obtained by more than 5 % on the samples tested for sulfide stress cracking resistance.

**8.5.2.11**

Replace the paragraph with the following:

In designs where glass or aramid fibre has a load sharing application, one cylinder shall be tested in accordance with A.18.

**8.6.2.1**

Delete list item b) 4).

**9.2.3.1**

Replace the final sentence with the following:

The glass transition temperature of the resin material shall be determined in accordance with ASTM D3418, and shall not be less than 102 °C.

**9.4.5**

In the first paragraph, correct the name of the test from “acid environment” to “environmental”, as follows:

The exterior of cylinders shall meet the requirements of the environmental test described in A.14.

**9.5.2.2 c)**

Add a sentence to the end of the paragraph in item c) as follows:

The actual tensile strength of the steel according to A.1 shall not exceed the value obtained by more than 5 % on the samples tested for sulfide stress cracking resistance.

**9.5.2.11**

Replace the paragraph with the following:

In designs where glass or aramid fibre has a load sharing application, one cylinder shall be tested in accordance with A.18.

**9.6.2**

Delete list item d).

**10.2.2**

Replace the second paragraph with the following:

The glass transition temperature of the resin material shall be determined in accordance with ASTM D3418, and shall not be less than 102 °C.