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**Evaluation of the uncertainty of  
measurements from a stationary  
autocorrelated process**

*Évaluation de l'incertitude de mesure d'un processus stationnaire  
autocorrélé*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 69, *Applications of statistical methods*, Subcommittee SC 6, *Measurement methods and results*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

In metrology, it is common practice that the dispersion or standard deviation of the average of repeated measurements, i.e., the standard uncertainty of the sample mean, is calculated by the sample standard deviation of the measurements divided by the square root of the sample size. The calculated standard uncertainty is an estimator of the standard deviation of the sample mean when the repeated measurements have the same mean and variance and are uncorrelated. However, it often happens that the measurements are correlated. In continuous productions such as in the chemical industry, most process data on quality characteristics are self-correlated over time or autocorrelated. In general, autocorrelation can be caused by the measuring system, the dynamics of the process, or both. In many cases, the data can exhibit a drifting behaviour. In biology, random biological variation, for example, the random burst in the secretion of some substance that influences the blood pressure, can have a sustained effect so that several consecutive measurements are all influenced by the same random phenomenon. In data collection, when the sampling interval is short, autocorrelation, especially positive autocorrelation of the data, is a concern.

When the measurements are from an autocorrelated process, it is inappropriate to evaluate the standard uncertainty of the sample mean as described above. As stated in ISO/IEC Guide 98-3:2008, 4.2.7, “If the random variations in the observations of an input quantity are correlated, for example, in time, the mean and experimental standard deviation of the mean as given in 4.2.1 and 4.2.3 may be inappropriate estimators (C.2.25) of the desired statistics (C.2.23).”

Autocorrelated processes can be classified to be two kinds of processes based on whether they are stationary or nonstationary:

- a) Stationary process – a direct extension of an independent and identically distributed (i.i.d.) sequence. An autocorrelated process is stationary if it is in a state of “statistical equilibrium”. This implies that the basic behaviour of the process does not change in time. In particular, a stationary process has a mean and variance that are constants over time;
- b) Nonstationary process – a process that is not stationary.

The aim of this document is to provide a method to evaluate the standard uncertainty of the mean of measurements from a stationary process.



# Evaluation of the uncertainty of measurements from a stationary autocorrelated process

## 1 Scope

This document describes a method to evaluate the standard uncertainty for a process mean, arising from observable variation in successive possibly autocorrelated measurements. In this document, the successive measurements are restricted to stationary processes. This document also includes tests for validity of assumptions. The resulting uncertainty is related to that arising from observable measurements while other sources of uncertainty are also considered.

## 2 Normative reference

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3534-2, *Statistics — Vocabulary and symbols — Part 2: Applied statistics*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 3534-2 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1 Terms

#### 3.1.1

##### **covariance stationary process**

weakly stationary process

stationary process

stochastic process characterized by a constant process mean, a constant process variance and an autocovariance function which only depends on the difference of the process indices and does not depend on the process index

#### 3.1.2

##### **autocovariance**

internal covariance between members of a sequence of ordered observations

### 3.2 Abbreviated terms and symbols

#### 3.2.1 Abbreviated terms

i.i.d. independent and identically distributed

ACF autocorrelation function

### 3.2.2 Symbols

$T$	index set for a stochastic process
$X_t$	random variable $X$ at time $t$
$X_{t,A}$	component of $X_t$ which has the Type A uncertainty component of $X_t$
$e_{B_t}$	component of $X_t$ which has zero mean and the Type B uncertainty component of $X_t$
$\mu_t$	true mean of $X_t$
$\mu$	true process mean of a stationary process
$\sigma_t$	true standard deviation of $X_t$
$\sigma$	true process standard deviation of a stationary process $\{X_t\}$
$\sigma_A$	true standard deviation of $X_{t,A}$ for a stationary process $\{X_t\}$
$\sigma_B$	true standard deviation of $e_B$ for a stationary process $\{X_t\}$
$u_B$	Type B evaluation of the standard uncertainty of $\{X_t\}$
$N(\mu, \sigma^2)$	normal distribution with mean $\mu$ and variance $\sigma^2$
$\gamma(t_1, t_2)$	autocovariance between $X_{t_1}$ and $X_{t_2}$
$\rho(t_1, t_2)$	autocorrelation between $X_{t_1}$ and $X_{t_2}$
$\tau$	index lag between two process indices
$\gamma(\tau)$	autocovariance of a stationary process at lag $\tau$
$\hat{\gamma}(\tau)$	estimator of $\gamma(\tau)$
$\rho(\tau)$	autocorrelation of a stationary process at lag $\tau$
$\hat{\rho}(\tau)$	estimator of $\rho(\tau)$
$\hat{\sigma}_{\hat{\rho}(i)}$	estimator of standard deviation of $\hat{\rho}(i)$
$x_t$	a value of $X_t$ at index $t$
$\bar{x}$	arithmetic mean value of a sequence of $x$
$s_x$	sample standard deviation of a sequence of $x$

## 4 Stochastic process and time series

### 4.1 General

A stochastic process  $\{X_t; t \in T\}$  is a collection of random variables, where  $T$  is an index set<sup>[3]</sup> of the process. When  $T$  represents time, the stochastic process is referred as a time series. When  $T$  takes on a discrete set of values, e.g.  $T = \{1, 2, \dots\}$ , the process is said to be a discrete time series. In this document, only discrete time series that are equally spaced in time are considered. A discrete time series  $x_1, \dots, x_N$  can be viewed as the values taken on by a sequence of random variables of  $X_1, \dots, X_N$ . The sequence of  $x_1, \dots, x_N$  is called a realization of  $X_1, \dots, X_N$ .



## 4.2 Autocovariance and autocorrelation of a stochastic process

If  $\{X_t; t \in T\}$  is a stochastic process with mean  $\mu_t$  and standard deviation  $\sigma_t$  at  $t$ ,

a) for any  $t_1, t_2 \in T$ , the autocovariance function  $\gamma(\cdot)$  is:

$$\gamma(t_1, t_2) = E[(X_{t_1} - \mu_{t_1})(X_{t_2} - \mu_{t_2})]$$

b) for any  $t_1, t_2 \in T$ , the autocorrelation function  $\rho(\cdot)$  is:

$$\rho(t_1, t_2) = \frac{\gamma(t_1, t_2)}{\sigma_{t_1} \sigma_{t_2}}$$

For a stochastic process or a time series, if there exist non-zero  $\rho(t_1, t_2)$  for any  $t_1 \neq t_2$ , then the stochastic process or the time series is called autocorrelated.

## 4.3 Stationary process

### 4.3.1 General

As defined in 3.1.1, a stationary process means a weakly stationary or covariance stationary process. A stochastic process is said to be stationary if it is in a state of “statistical equilibrium”, See Reference [4], p. 14. Namely, the basic behaviour of such a process does not change with the process index. The stochastic process  $\{X_t; t \in T\}$  is said to be covariance stationary or weakly stationary, or stationary, in this document if:

- $E[X_t] = \mu$  (constant for all  $t$ );
- the variance  $\text{Var}[X_t] = \sigma^2 < \infty$  (i.e., a finite constant for all  $t$ );
- $\gamma(t_1, t_2)$  depends only on lag  $\tau = t_1 - t_2$  and does not depend on  $t$ . In this case,  $\gamma(t_1, t_2)$  is denoted by  $\gamma(\tau) = \gamma(t_1, t_2) = \gamma(|t_1 - t_2|)$ .

The first two requirements are that the stochastic process has constant mean and constant variance. The third requirement is that the autocovariance function only depends on the lag and does not depend on  $t$ . If one or more of these requirements are not met, the process is nonstationary. For a stationary process, the autocovariance function at lag  $\tau$  is denoted by  $\gamma(\tau)$ . When the process is a time series, the difference in process indices,  $t_1 - t_2$  corresponds to a time difference.

The autocorrelation function (ACF) of a stationary process or a time series at lag  $\tau$  is given by:

$$\rho(\tau) = \frac{\gamma(\tau)}{\sigma^2}$$

Note that  $\rho(0) = 1$ .

### 4.3.2 White noise

A time series is called white noise if:

- $\{X_t\}$  are identically distributed with a same mean and same finite variance for all  $t$ ;
- the autocovariance  $\gamma(t_1, t_2) = 0$  when  $t_1 \neq t_2$  for any  $t_1$  and  $t_2$ .

It follows from b) that all autocorrelations of white noise with non-zero lags are zero. From a) and b), white noise is a special case of a stationary process. When  $\{X_t\}$  is white noise with the same distribution for each  $t$ , it is an i.i.d. sequence.

**4.4 Estimation of the mean, autocovariance, and autocorrelation for a stationary process**

**4.4.1 Estimation of  $\mu$**

Given a realization  $\{x_t; t=1,2,\dots,N\}$  of a stationary process  $\{X_t\}$ , as a common practice the process mean  $\mu$  is estimated by the arithmetic mean or sample mean  $\bar{x} = \frac{1}{N} \sum_{t=1}^N x_t$ .

**4.4.2 Estimation of  $\gamma(\tau)$  and  $\rho(\tau)$**

Given a realization of a stationary process,  $\{x_t; t=1,2,\dots,N\}$ , the autocovariance at  $\tau$  is estimated by:

$$\hat{\gamma}(\tau) = \frac{1}{N} \sum_{t=1}^{N-|\tau|} (x_t - \bar{x})(x_{t+|\tau|} - \bar{x}) \text{ for } \tau = -(N-1), \dots, -1, 0, 1, \dots, (N-1) \text{ and zero for } |\tau| \geq N \text{ [3].}$$

In particular, when  $\tau=0$   $\hat{\gamma}(0)$  is an estimator of the process variance. In practice, the traditional sample variance  $s_x^2$ , which uses  $N-1$  in the denominator instead of  $N$  is often used in place of  $\hat{\gamma}(0)$ . The corresponding estimator of the autocorrelation called the sample autocorrelation is given by [Formula \(1\)](#):

$$\hat{\rho}(\tau) = \frac{\hat{\gamma}(\tau)}{\hat{\gamma}(0)} = \frac{\sum_{t=1}^{N-|\tau|} (x_t - \bar{x})(x_{t+|\tau|} - \bar{x})}{\sum_{t=1}^N (x_t - \bar{x})^2} \tag{1}$$

In practice, to obtain a useful estimate of the autocorrelation function, a practical rule (see Reference [5], p. 32) is  $N \geq 50$  and  $|\tau| \leq N/4$ .

**4.5 Tests of autocorrelation of stationary process data**

A simple test of whether the process data is independent white noise is given by constructing the sample autocorrelation function (ACF) with a confidence band. The sequence  $\hat{\rho}(i)$ , for  $i=1,\dots,N$ , of sample autocorrelation values is formed from the values  $x_1,\dots,x_N$ . For  $i \geq 1$ , about 95 % of the  $\hat{\rho}(i)$  should fall between the bounds  $\pm 1,96 / \sqrt{N}$ .

NOTE This test uses the result that, for large  $N$ , the sample autocorrelations,  $\{\hat{\rho}(\tau)\}$ , of an independent white noise sequence  $X_1, \dots, X_N$  with finite variance are approximately independently and identically normally distributed with zero mean and variance  $1/N$  (see Reference [6], p. 222-223 and Reference [5], p. 32-34). This approach is often used to check whether the process data is autocorrelated [6][7].

The variance of a sample autocorrelation is used to check whether the autocorrelation is significantly different from zero. The standard deviation of the sample autocorrelation at lag  $i$  is approximated by Reference [8] as given by [Formulae \(2\)](#) and [\(3\)](#):

$$\hat{\sigma}_{\hat{\rho}(1)} = 1/\sqrt{N} \quad (2)$$

and

$$\hat{\sigma}_{\hat{\rho}(i)} = \sqrt{\frac{1 + 2 \sum_{k=1}^{i-1} \hat{\rho}^2(k)}{N}} \quad \text{for } i=2,3,\dots \quad (3)$$

Based on that,

$$|\hat{\rho}(i)| > 1,96\sqrt{\frac{1}{N}} \quad \text{for } i=1 \quad (4)$$

and

$$|\hat{\rho}(i)| > 1,96\sqrt{\frac{1 + 2 \sum_{k=1}^{i-1} \hat{\rho}^2(k)}{N}} \quad \text{for } i=2,3,\dots \quad (5)$$

is evidence against  $\rho(i)=0$  at the  $\alpha=0,05$  level for  $i=1,2,3,\dots$ . That is, if the inequality in [Formula \(4\)](#) or [Formula \(5\)](#) holds, it indicates that the hypothesis that  $\rho(i)=0$  does not hold at the  $\alpha=0,05$  level.

Statistical process control procedures as given in ISO 7870-9 can be applied to check whether a sequence of measurements is from a stationary process regarding constant mean and variance.

## 5 Uncertainty of a sample mean for stationary measurements

In metrology, when  $\{x_1, \dots, x_N\}$  is a realization of the mutually independently and identically distributed random variables,  $\{X_1, \dots, X_N\}$ , the standard uncertainty of the sample mean  $\bar{x}$  is calculated as:

$$u_{\bar{x}} = \frac{s_x}{\sqrt{N}} \quad (6)$$

where  $s_x$  is the sample standard deviation of the measurements (see ISO/IEC Guide 98-3:2008, 4.2.3). However, in many cases, the measurements are autocorrelated. ISO/IEC Guide 98-3:2008, 4.2.7 states "If the random variations in the observations of the input quantity are correlated, for example, in time, the mean and experimental standard deviation of the mean as given in 4.2.1 and 4.2.3 may be inappropriate estimators of the desired statistics."