
Lepila (razen fenolnih ali aminskih) za nosilne lesene konstrukcije - Preskusne metode - 1. del: Dolgoročna preskusna napetostna obremenitev pravokotno na vezavo pri različnih podnebnih razmerah s preskušanci pravokotno na lepilno linijo (preskus Glasshouse)

Adhesives for load bearing timber structures other than phenolic and aminoplastic - Test methods - Part 1: Long-term tension load test perpendicular to the bond line at varying climate conditions with specimens perpendicular to the glue line (Glass house test)

Klebstoffe für tragende Holzbauteile ausgenommen Phenolharzklebstoffe und Aminoplaste - Prüfverfahren - Teil 1: Langzeit-Zugprüfung senkrecht zur Klebfuge bei verschiedenen Klimabedingungen mit Prüfkörpern senkrecht zur Klebstoffuge (Glashaus-Prüfung)

Adhésifs pour structures portantes en bois de type autre que phénolique et aminoplaste - Méthodes d'essais - Partie 1 : Essai de charge soutenue à long terme dans des conditions climatiques cycliques avec des éprouvettes chargées perpendiculairement au joint de colle (essai de la serre)

Ta slovenski standard je istoveten z: prEN 15416-1

ICS:

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English Version

Adhesives for load bearing timber structures other than phenolic and aminoplastic - Test methods - Part 1: Long-term tension load test perpendicular to the bond line at varying climate conditions with specimens perpendicular to the glue line (Glass house test)

Adhésifs pour structures portantes en bois de type autre que phénolique et aminoplaste - Méthodes d'essais - Partie 1 : Essai de charge soutenue à long terme dans des conditions climatiques cycliques avec des éprouvettes chargées perpendiculairement au joint de colle (essai de la serre)

Klebstoffe für tragende Holzbauteile ausgenommen Phenolharzklebstoffe und Aminoplaste - Prüfverfahren - Teil 1: Langzeit-Zugprüfung senkrecht zur Klebfuge bei verschiedenen Klimabedingungen mit Prüfkörpern senkrecht zur Klebstoffuge (Glashaus-Prüfung)

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 193.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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European foreword

This document (prEN 15416-1:2024) has been prepared by Technical Committee CEN/TC 193 “Adhesives”, the secretariat of which is held by UNE.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 15416-1:2017.

This document is intended to harmonize the provisions in EN 14080:2013, B.2, EN 15497:2014 and EN 16254:2023, Annex B and EN 16351.

It differs with respect to the following:

- a) consistent specification of the test method for the determination of the long-term performance at varying climate conditions in one standard;
- b) reference to EN 16254 for EPI adhesives added in the scope;
- c) Figure 1 and Figure 2 for connection device added;
- d) alternative cutting scheme of the components of the test sticks presented in Figure 4.

This document includes the following significant technical changes with respect to EN 15416-1:2017:

- a) dated reference to EN 302-3 changed to an undated reference;
- b) terms and definitions added as Clause 3;
- c) glue line thickness for different application areas in 6.1 described in more detail;
- d) use of spacers with different thickness for preparation of test sticks added in 6.3;

e) editorial changes.

Introduction

This document is one of a series dealing with adhesives for use with timber structures, and is published in support of the EN 1995 series, Eurocode 5: Design of timber structures. The series consists of five classification and performance requirements for adhesives for load-bearing timber structures, phenolic and aminoplastic adhesives (EN 301), one component polyurethane adhesives (EN 15425), emulsion polymer isocyanate adhesives (EN 16254), two component epoxy and polyurethane adhesives for glued in rods (EN 17334) and for on-site repair of cracked timber structures (EN 17418) and all together twelve test methods (EN 302-1, EN 302-2, EN 302-3, EN 302-4, EN 302-5, EN 302-6, EN 302-7 and EN 302-8 and EN 15416-1, EN 15416-3, EN 15416-4 and EN 15416-5).

These European standards have the following titles:

EN 301, *Adhesives, phenolic and aminoplastic, for load-bearing timber structures — Classification and performance requirements*

EN 302, *Adhesives for load-bearing timber structures — Test methods:*

- *Part 1: Determination of longitudinal tensile shear strength*
- *Part 2: Determination of resistance to delamination*
- *Part 3: Determination of the effect of acid damage to wood fibres by temperature and humidity cycling on the transverse tensile strength*
- *Part 4: Determination of the effects of wood shrinkage on the shear strength*
- *Part 5: Determination of maximum assembly time under referenced conditions*
- *Part 6: Determination of the minimum pressing time under referenced conditions*
- *Part 7: Determination of the working life under referenced conditions*
- *Part 8: Static load test of multiple bond line specimens in compression shear*

EN 15416, *Adhesives for load bearing timber structures other than phenolic and aminoplastic — Test methods:*

- *Part 1: Long-term tension load test perpendicular to the bond line at varying climate conditions with specimens perpendicular to the glue line (Glass house test)*
- *Part 3: Creep deformation test at cyclic climate conditions with specimens loaded in bending shear*
- *Part 4: Determination of open assembly time under referenced conditions*
- *Part 5: Determination of minimum pressing time under referenced conditions*

EN 15425, *Adhesives — One component polyurethane (PUR) for load-bearing timber structures — Classification and performance requirements*

EN 16254, *Adhesives — Emulsion polymer isocyanate (EPI) for load-bearing timber structures — Classification and performance requirements*

EN 17334, *Glued-in rods in glued structural timber products — Testing, requirements and bond shear strength classification*

EN 17418, *Two-component epoxy and polyurethane adhesives for on-site repair of cracked timber structures — Testing, requirements and repair strength verification*