
**Coated abrasives — Determination
and designation of grain size
distribution —**

**Part 2:
Macrogrit sizes P12 to P220**

*Abrasifs appliqués — Détermination et désignation de la distribution
granulométrique —*

Partie 2: Macrograins P12 à P220

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 5, *Grinding wheels and abrasives*.

This second edition cancels and replaces ISO 6344-2:1998 and ISO 6344-1:1998, which have been technically revised.

The main changes compared to ISO 6344-2:1998 and ISO 6344-1:1998 are as follows:

- the title and the scope have been changed editorially;
- relevant content of ISO 6344-1:1998 has been updated and transferred to this document and ISO 6344-3;
- references to ISO 6344-1:1998 have been deleted;
- [Clause 3](#) "Terms and definitions" has been updated;
- a new [Clause 4](#) for macrogrit sizes has been added;
- [Table 1](#) (former Table 2) "Grain size distribution of macrogrit sizes P12 to P220" has been moved to the new [Clause 4](#);
- former [Table 1](#) with a summary of nominal sizes of openings of test sieves has been deleted;
- [Clause 5](#) (former [Clause 4](#)) "Test method of macrogrit sizes P12 to P220" has been revised in its content and order;
- [5.6](#) (former [5.3](#)) "Evaluation" has been revised by giving a normative description of the procedure for the determination of a sieving analysis and evaluation of the results;
- former [Clause 8](#) has been moved to a new [Annex A](#) "Template for recording results of sieving analysis of macrogrit P sizes";
- [Clause 8](#) (former [Clause 7](#)) "Marking" has been revised.

A list of all parts in the ISO 6344 series can be found on the ISO website.

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