
**Road vehicles — Liquefied petroleum
gas (LPG) fuel system components —
Part 7:
Remotely controlled service valve with
excess flow valve**

*Véhicules routiers — Équipements pour véhicules utilisant le gaz de
pétrole liquéfié (GPL) comme combustible —*

Partie 7: Vanne de service télécommandée avec limiteur de débit

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 41, *Specific aspects for gaseous fuels*.

A list of all parts in the ISO 20766 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Road vehicles — Liquefied petroleum gas (LPG) fuel system components —

Part 7: Remotely controlled service valve with excess flow valve

1 Scope

This document specifies general requirements and definitions of the liquefied petroleum gas fuel component: remotely controlled service valve with excess flow valve. This component is intended for use on the types of motor vehicles as defined in ISO 3833. It also provides general design principles and specifies requirements for instructions and marking.

This document is applicable to vehicles (mono-fuel, bi-fuel or dual-fuel applications) using gaseous fuels in accordance with ISO 9162. It is not applicable to the following:

- a) fuel containers;
- b) stationary gas engines;
- c) container mounting hardware;
- d) electronic fuel management;
- e) refuelling receptacles.

It is recognized that miscellaneous components not specifically addressed herein can be examined for compliance with the criteria of any applicable part of the ISO 20766 series, including testing to the appropriate functional tests.

All references to pressure in this document are considered gauge pressures unless otherwise specified.

This document applies to device which have a service pressure in the range of 110 kPa (butane rich at 20 °C) and 840 kPa (propane rich at 20 °C), hereinafter referred to in this document. Other service pressures can be accommodated by adjusting the pressure by the appropriate factor (ratio).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 20766-1:2018, *Road vehicles — Liquefied petroleum gas (LPG) fuel systems components — Part 1: General requirements and definitions*

ISO 20766-2, *Road vehicles — Liquefied petroleum gas (LPG) fuel systems components — Part 2: Performance and general test methods*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in in ISO 20766-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1
commanded stop
period of time during which the combustion engine is switched off automatically for fuel saving and is allowed to start again automatically

4 Markings

The remotely controlled service valve with excess flow valve shall bear, the following clearly legible and indelible identification markings consisting of characters, figures or symbols:

- a) the manufacturer's or agent's name, trademark or symbol;
- b) the model designation (part number);
- c) the working pressure and temperature range;
- d) the year and month of fabrication;
- e) the rated closing flow capacity.

The following additional markings are recommended:

- the direction of flow (when necessary for correct installation);
- the type of fuel;
- electrical ratings (if applicable);
- the symbol of the certification agency; [ISO 20766-7:2023](https://standards.iteh.ai/catalog/standards/iso/65d5ecf5-67ae-4417-9745-8e5164459f39/iso-20766-7-2023)
- the type approval number;
- the serial number or date code;
- a reference to this document, i.e. ISO 20766-7.

NOTE This information can be provided by a suitable identification code on at least one part of the component when it consists of more than one part.

In addition to the markings specified above, if the valve is compatible with start/stop systems, one of the following additional marks shall be used for automatic cylinder valves:

- "H1" if the valve is to be used with an engine that shuts off automatically when the vehicle comes to a halt;
- "H2" if the valve is to be used with an engine that, in addition to a), it also shuts off automatically when the vehicle drives with an electric motor only;
- "H3" if the valve is to be used with an engine that, in addition to a) or b), it also shuts off automatically when the accelerator pedal is released.

5 Construction and assembly

5.1 The remotely controlled service valve with excess flow valve shall be designed to withstand the maximum operating pressure as applicable.