

SLOVENSKI STANDARD oSIST prEN IEC 62674-1:2024

01-september-2024

Visokofrekvenčni induktivni sestavni deli - 1. del: Fiksne dušilke za površinsko montažo za elektronsko in telekomunikacijsko opremo

High frequency inductive components - Part 1: Fixed surface mount inductors for use in electronic and telecommunication equipment

Induktive Hochfrequenzbauelemente - Teil 1: Oberflächenmontierbare Festinduktivität für den Einsatz in Elektronik und Telekommunikationsgeräten

Composants inductifs à haute fréquence - Partie 1: Bobines d'inductance fixes à montage en surface utilisées dans les matériels électroniques et les équipements de télécommunications

Ta slovenski standard je istoveten z: <u>PN</u> prEN IEC 62674-1:2024 https://standards.iteh.ai/catalog/standards/sist/91774b08-6dda-444e-ac5c-b930c02943b1/osist-pren-iec-62674-1-2024

ICS:

29.100.10 Magnetne komponente

Magnetic components

oSIST prEN IEC 62674-1:2024 en

oSIST prEN IEC 62674-1:2024

iTeh Standards (https://standards.iteh.ai) Document Preview

o<u>SIST prEN IEC 62674-1:2024</u> https://standards.iteh.ai/catalog/standards/sist/91774b08-6dda-444e-ac5c-b930c02943b1/osist-pren-iec-62674-1-2024



51/1505/CDV

COMMITTEE DRAFT FOR VOTE (CDV)

PROJECT NUMBER:	
IEC 62674-1 ED2	
DATE OF CIRCULATION:	CLOSING DATE FOR VOTING:
2024-06-21	2024-09-13
SUPERSEDES DOCUMENTS:	
51/1453/CD, 51/1464A/CC	

IEC TC 51 : MAGNETIC COMPONENTS, FERRITE AND MAGNETIC POWDER MATERIALS			
SECRETARIAT:	SECRETARY:		
Japan	Mr Naoki Kawakubo		
OF INTEREST TO THE FOLLOWING COMMITTEES:	PROPOSED HORIZONTAL STANDARD:		
	Other TC/SCs are requested to indicate their interest, if any, in this CDV to the secretary.		
FUNCTIONS CONCERNED:			
EMC Environment	QUALITY ASSURANCE SAFETY		
	NOT SUBMITTED FOR CENELEC PARALLEL VOTING		
Attention IEC-CENELEC parallel voting	lards.iteh.ai)		
The attention of IEC National Committees, members of CENELEC, is drawn to the fact that this Committee Draft for Vote (CDV) is submitted for parallel voting.	t Preview		
The CENELEC members are invited to vote through the CENELEC online voting system.	62674-1:2024		
tandards iteh ai/catalog/standards/sist/91774b08-6de	a-444e-ac5c-b930c02943b1/osist-prep-jec-62674-1		

This document is still under study and subject to change. It should not be used for reference purposes.

Recipients of this document are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Recipients of this document are invited to submit, with their comments, notification of any relevant "In Some Countries" clauses to be included should this proposal proceed. Recipients are reminded that the CDV stage is the final stage for submitting ISC clauses. (SEE AC/22/2007 OR NEW GUIDANCE DOC).

TITLE:

High frequency inductive components - Part 1: Fixed surface mount inductors for use in electronic and telecommunication equipment

PROPOSED STABILITY DATE: 2029

NOTE FROM TC/SC OFFICERS:

Copyright © 2024 International Electrotechnical Commission, IEC. All rights reserved. It is permitted to download this electronic file, to make a copy and to print out the content for the sole purpose of preparing National Committee positions. You may not copy or "mirror" the file or printed version of the document, or any part of it, for any other purpose without permission in writing from IEC.

1

CONTENTS

– 2 –

2	FO	REWORD	4		
3	1	Scope	6		
4	2	Normative references	6		
5	3	Terms and definitions			
6	4	Designation			
7	5	Shape	9		
8	6	Dimensions			
q	U	6.1 Shane D	10		
10		6.2 Shape K			
11		6.3 Tolerance for outline dimensions			
12	7	Ratings and characteristics	12		
13		7.1 Nominal inductance or impedance	12		
14		7.2 Tolerance for nominal inductance or impedance	12		
15		7.3 Operating temperature range	12		
16	8	Marking	13		
17	9	Direction marking or shape of polarity	13		
18	10	Tests and performance requirements	14		
19		10.1 Standard atmospheric conditions for testing	14		
20		10.1.1 Standard atmospheric conditions for measurements and tests	14		
21		10.1.2 Referee condition	14		
22		10.2 Visual examination and check of dimensions	14		
23		10.2.1 Visual examination	14		
24		10.2.2 Dimensions	14		
25		10.3 Electrical performance tests	15		
26		10.3.1 Inductance	15		
27 ttps://s		10.3.2 Q	18 pren-1ec-62674-1-20		
28		10.3.3 Impedance	23		
29		10.3.4 Self-resonant frequency	23		
30		10.3.5 DC resistance			
31		10.3.6 Rated current			
32 22		10.4 Mechanical performance tests			
30		10.4.2 Body strength test	20		
35		10.4.3 Robustness of terminations (electrodes)			
36		10.4.4 Solderability	27		
37		10.4.5 Resistance to soldering heat			
38		10.4.6 Resistance to dissolution of metallization			
39		10.4.7 Vibration			
40		10.4.8 Resistance to shock			
41		10.5 Environmental and climatic tests	29		
42		10.5.1 Cold	29		
43		10.5.2 Dry heat			
44		10.5.3 Change of temperature			
45		10.5.4 Damp heat (steady state)	31		
46		10.5.5 Component solvent resistance			

47	Bibliography	33
48		
49	Figure 1 – Shapes of inductor and ferrite beads (examples)	9
50	Figure 2 – Example of circuit for measurement by the bridge method	15
51	Figure 3 – Example of circuit for measurement by the vector voltage/current method	16
52 53	Figure 4 – Example of a circuit for measurement by the automatic balancing bridge method	17
54	Figure 5 – Example of circuit for measurement by the series resonance method	20
55	Figure 6 – Example of a circuit for measurement by the parallel resonance method	21
56	Figure 7 – Tuning characteristics of inductor	22
57	Figure 8 – Example of circuit for measurement by the minimum output method	24
58	Figure 9 – Example of measuring circuit for DC resistance	25
59		
60	Table 1 – Letter code for inductance value	8
61	Table 2 – Dimensions for shape D	10
62	Table 3 – Dimensions of height for shape D (R 20 series)	10
63	Table 4 – Dimensions of height for shape D less than 1,00 mm	11
64	Table 5 – Dimensions for shape K	1 1
65	Table 6 – Tolerance for outline dimension and height	11
66	Table 7 – E 24 series for nominal inductance or impedance	12
67	Table 8 – Tolerance for nominal inductance or impedance	12
68	Table 9 – Temperatures to be selected for operating temperature ranges	12
69	Table 10 – User reference / Examples of application and operating temperature range	13
70	Table 11 – Electrical performance	28
71	Table 12 – Combined test conditions for cold	29
72	Table 13 – Combined test conditions for dry heat62674.1.2024	30
http ₇₃ /s	^a Table 14 – Test conditions for change of temperature	-ic 31
74	Table 15 – Test conditions for damp heat (steady state)	31

75

76

oSIST prEN IEC 62674-1:2024

IEC CDV 62674-1 © IEC 2024 - 4 -

77		INTERNATIONAL ELECTROTECHNICAL COMMISSION		
78				
79				
81	HIGH FREQUENCT INDUCTIVE COMPONENTS -			
82		Part 1: Fixed surface mount inductors for use in electronic		
83		and telecommunication equipment		
84				
85		FOREWORR		
86		FOREWORD		
87 88 90 91 92 93 94 95 96	1)	The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.		
97 98 99	2)	The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.		
100 101 102 103	3)	IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.		
104 105 106 107	4)	In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.		
108 109 110	5)	IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.		
111	6)	All users should ensure that they have the latest edition of this publication.		
112 113 114 115 115 116	7) stand	No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.		
117 118	8)	Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.		
119 120 121 122 123 124	9)	IEC draws attention to the possibility that the implementation of this document may involve the use of a patent. IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of a patent, which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch and/or www.iso.org/patents. IEC shall not be held responsible for identifying any or all such patent rights.		
125 126	IE an	C 62674-1 has been prepared by IEC technical committee 51: Magnetic components, ferrite Id magnetic powder materials. It is an international standard.		
127 128	Th co	is second edition cancels and replaces the first edition published in 2012. This edition nstitutes a technical revision.		
129 130	Th ed	is edition includes the following significant technical changes with respect to the previous lition:		
131	a)	addition of dimensions for shape D.		
132	b)	addition of upper temperature for operating temperature ranges.		
133				

134

135 The text of this international standard is based on the following documents:

FDIS	Report on voting	
51/xxxx/FDIS	51/xxxx/RVD	

136

Full information on the voting for the approval can be found in the report on voting indicated inthe above table.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

143 The committee has decided that the contents of this publication will remain unchanged until 144 the stability date indicated on the IEC website under webstore.iec.ch in the data related to the 145 specific publication. At this date, the publication will be

- 146 reconfirmed,
- 147 withdrawn,
- 148 replaced by a revised edition, or
- 149 amended.
- 150
- 151

iTeh Standards (https://standards.iteh.ai) Document Preview

oSIST prEN IEC 62674-1:2024

https://standards.iteh.ai/catalog/standards/sist/91774b08-6dda-444e-ac5c-b930c02943b1/osist-pren-iec-62674-1-2024

152 HIGH FREQUENCY INDUCTIVE COMPONENTS –

154Part 1: Fixed surface mount inductors for use in electronic155and telecommunication equipment

156

153

157

158 **1 Scope**

159 This part of IEC 62674 applies to fixed surface mount inductors and fixed surface mount 160 ferrite beads.

161 The object of this standard is to define the terms necessary to describe the inductors covered 162 by this standard, provide recommendations for preferred characteristics, recommended 163 performance, test methods and general guidance.

164 2 Normative references

165 The following documents, in whole or in part, are normatively referenced in this document and 166 are indispensable for its application. For dated references, only the edition cited applies. For 167 undated references, the latest edition of the referenced document (including any 168 amendments) applies.

169 IEC 60068-1:2013, Environmental testing – Part 1: General and guidance

- 170 IEC 60068-2-1:2007, Environmental testing Part 2-1: Tests Test A: Cold
- 171 IEC 60068-2-2:2007, Environmental testing Part 2-2: Tests Test B: Dry heat

Document Preview

172 IEC 60068-2-14:2009, Environmental testing – Part 2-14: Tests – Test N: Change of 173 temperature

oSIST prEN IEC 62674-1:2024

- ht 174 st IEC 60068-2-45, Basic environmental testing procedures Part 2-45: Tests Test XA and 2674-1-2024 175 guidance: Immersion in cleaning solvents
 - 176 IEC 60068-2-58:2015, Environmental testing Part 2-58: Tests Test Td: Test methods for
 - solderability, resistance to dissolution of metallization and to soldering heat of surfacemounting devices (SMD)
 - 179 IEC 60068-2-78, Environmental testing Part 2-78: Tests Test Cab: Damp heat, steady 180 state
 - 181 IEC 61605:2016, Fixed inductors for use in electronic and telecommunication equipment 182 Marking codes
 - 183 IEC 62024-1:2017, High frequency inductive components Electrical characteristics and 184 measuring methods – Part 1: Nanohenry range chip inductor
 - 185 IEC 62024-2:2020, High frequency inductive components Electrical characteristics and 186 measuring methods – Part 2: Rated current of inductors for DC to DC converters
 - 187 IEC 62025-2:2019, High frequency inductive components Non-electrical characteristics and
 188 measuring methods Part 2: Test methods for non-electrical characteristics
 - 189 IEC 62211:2017, Inductive components Reliability management

- 190 ISO 3:1973, Preferred numbers – Series of preferred numbers
- 191 ISO 3599, Vernier callipers reading to 0.1 and 0.05 mm
- 192 ISO 3611, Geometrical product specifications (GPS) – Dimensional measuring equipment: 193 Micrometers for external measurements – Design and metrological characteristics
- 194 ISO 6906, Vernier callipers reading to 0.02 mm

195 3 **Terms and definitions**

- 196 For the purposes of this document, the following terms and definitions apply.
- ISO and IEC maintain terminology databases for use in standardization at the following 197 198 addresses:
- IEC Electropedia: available at https://www.electropedia.org/ 199 •
- 200 ISO Online browsing platform: available at https://www.iso.org/obp •
- 201 3.1
- 202 rated current
- 203 maximum current which may be loaded continuously by inductors at the rated ambient 204 temperature
- 205 206 Note 1 to entry: A DC saturation limited current value or a temperature rise limited current value, whichever is less, has been adopted as the rated current (see IEC 62024-2:2020, Clause 7).
- 207

3.2 operating temperature range S://standards.iteh.ai) 208

- category temperature range 209
- 210 range of ambient temperatures for which the inductor has been designed to operate 211 continuously

212 Note 1 to entry: Unless otherwise specified in the detail specification, the operating temperature is ambient 213 temperature plus temperature rise of components. 4b08-6dda-444e-ac5c-b930c02943b1/osist-pren-iec-62674-1-2024

214 Designation 4

215 It is recommended to express the designation of the fixed surface mount inductors by the following 12 digits format. In the case of another format, designation shall be specified in the 216 detail specifications. 217

- 218 The designation of ferrite beads shall be specified in the detail specifications.
- 219 a) b) c) d) e)
- 220 a) Identification of the type of inductor
- 221 Fixed surface mount inductors shall be identified by the three alphabetic characters 'LCL'.
- 222 b) Indication of outline dimensions

223 The outline dimensions of the surface mount inductor shall be indicated by a four-digit number based on two significant figures for each dimension of L and W (or H). As for the 224 225 dimensions of shape D, the first two digits indicate the longer side dimension L, and the 226 last two digits indicate the shorter side dimension W, as shown in Figure 1. As for the

- 227 dimensions of shape K, the first two digits indicate the outline dimension L, and the last 228 two digits indicate the height dimension H.
- 229 c) Indication of shape
- A single alphabetic character as given in Figure 1 indicates the shape for fixed surfacemount inductors.
- The shape codes are classified by the base shape of inductors.
- D: rectangular
- 234 K: square
- 235 d) Indication of nominal inductance
- Three alphanumeric characters specified in IEC 61605:2016, Table 3, indicate the nominal inductance value (see Table 1). Except letter code of IEC61605, it shall be specified between parties concerned.
- 239

Table 1 – Letter code for inductance value

Inductance values	Digit and letter code
0,1 nH 0.47 nH	N10 N47
iTeh S	tandards
1 nH	$\frac{1N0}{4N7}$ it ob
(IIIIps.77stal	iuai us.iteii.
10 onH	nt Planview
.,	

0,1 <u>SμH</u> prEN EC 6267 R10 2024 0,47 μH R47

 $0.47 \ \mu H^{-1}$ R47 https://standards.iteh.ai/catalog/standards/sist/91774b08 6dda-444e-ac5c-b930ct 2943b1/osist-pren-iec-62674-1-2024

1	μH	1R0
4,7	μH	4R7
10	μΗ	100
47	μΗ	470
100	μΗ	101
470	μΗ	471
1	mH	102
4,7	mH	472
10	mH	103
47	mH	473
100	mH	104
470	mH	474
1	H	105
4,7	H	475
10	H	106
47	H	476

- 240 e) Indication of tolerance for inductance
- Single alphabetic characters specified in Table 8 indicate the tolerance for the inductancevalue.

243 **5 Shape**

The shapes of fixed surface mount inductors and ferrite beads are classified as shown in Figure 1.

