



Designation: D7001 – 06 (Reapproved 2011)

# Standard Specification for Geocomposites for Pavement Edge Drains and Other High-Flow Applications<sup>1</sup>

This standard is issued under the fixed designation D7001; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This specification covers geocomposite drainage panels used in highway, turf, and other high volume subsurface drainage applications. These products consist of a geotextile wrapped around a polymer core. These products are a minimum of 25 mm (1 in.) thick and are available in 150 mm (6 in.), 300 mm (12 in.), 450 mm (18 in.), and 600 mm (24 in.) widths.

1.2 The requirements of this specification are intended to provide a subsurface drainage geocomposite suitable for drainage of surface and subsurface water, sewerage, and leachates. Products produced in accordance with this specification and intended for pavement drainage applications shall be installed in accordance with Practice **D6088**.

1.3 The values as stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

**D1777** Test Method for Thickness of Textile Materials

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee **D35** on Geosynthetics and is the direct responsibility of Subcommittee **D35.06** on Geosynthetic Specifications.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- D2122** Test Method for Determining Dimensions of Thermoplastic Pipe and Fittings
- D3350** Specification for Polyethylene Plastics Pipe and Fittings Materials
- D4354** Practice for Sampling of Geosynthetics and Rolled Erosion Control Products (RECPs) for Testing
- D4355** Test Method for Deterioration of Geotextiles by Exposure to Light, Moisture and Heat in a Xenon Arc Type Apparatus
- D4439** Terminology for Geosynthetics
- D4491** Test Methods for Water Permeability of Geotextiles by Permittivity
- D4533** Test Method for Trapezoid Tearing Strength of Geotextiles
- D4632** Test Method for Grab Breaking Load and Elongation of Geotextiles
- D4716** Test Method for Determining the (In-plane) Flow Rate per Unit Width and Hydraulic Transmissivity of a Geosynthetic Using a Constant Head
- D4751** Test Methods for Determining Apparent Opening Size of a Geotextile
- D4833** Test Method for Index Puncture Resistance of Geomembranes and Related Products
- D6088** Practice for Installation of Geocomposite Pavement Drains
- D6244** Test Method for Vertical Compression of Geocomposite Pavement Panel Drains
- D6364** Test Method for Determining Short-Term Compression Behavior of Geosynthetics
- D6707** Specification for Circular-Knit Geotextile for Use in Subsurface Drainage Applications
- 2.2 *Other Document:*  
**AASHTO M288** Geotextile Materials<sup>3</sup>

## 3. Terminology

### 3.1 Definitions:

3.1.1 For definitions of terms relating to geotextiles, refer to Terminology **D4439**.

3.1.2 *geocomposite, n*—a product composed of two or more materials, at least one of which is a geosynthetic. **D4439**

<sup>3</sup> Available from American Association of State Highway and Transportation Officials (AASHTO), 444 N. Capitol St., NW, Suite 249, Washington, DC 20001.

3.1.3 *geosynthetic, n*—a planar product manufactured from polymeric material used with foundation, soil, rock, earth, or any other geotechnical engineering related material as an integral part of a man-made project, structure, or system.

**D4439**

#### 4. Classification

4.1 *General*—This specification covers geocomposite drainage products or structures intended for high flow volume subsurface drainage applications. Two distinctly different product designs are included in this specification, a Class A product composed of a cusped or sheet and post core wrapped with a geotextile serving as the outer boundary and a drainage fabric, and a Class B product composed of a series of small round pipe connected together or a flat pipe design consisting of a full circumference core with the geotextile acting only as a drainage fabric.

4.1.1 Fittings covered by this application are normally molded. Fittings may be fabricated from sections of the drainage core by thermal welding.

4.1.2 Fittings intended to outlet these products often transition into pipe systems. These transition fittings are included, but the pipe is not.

#### 5. Ordering Information

5.1 When ordering material in accordance with this specification, the following should be specified:

5.1.1 The product size (150 mm, 300 mm, 450 mm, or 600 mm) (6 in., 12 in., 18 in., or 24 in.).

5.1.2 The geocomposite class (Table 2 and Table 3).

5.1.3 The geotextile component class (Table 2).

5.1.4 Fittings required. Fittings may be required to couple sections together and to provide outlets, typically transitioning to round pipe.

#### 6. Materials and Manufacture

6.1 *Basic Materials*—These products are composites of two or more materials, typically a drainage core and a geotextile filter.

6.1.1 *Core Materials*—Compounds used in the manufacture of the drainage core and fittings shall be polyethylene with a minimum cell classification of 424420C as defined and described in Specification D3350. Compounds that have a higher cell classification in one or more properties are acceptable, except for density, which must be cell Class 4, provided the product requirements are met.

6.1.2 *Reworked Materials*—Clean rework material, generated from the manufacturer's own production, may be used by the manufacturer provided that the core and fittings produced meet all requirements of this specification.

**TABLE 1 Core Properties**

Property	Test Method	Minimum Value
Overall Thickness (mm)	Test Method D1777	≥ 25 mm (1 in.) (Nominal)
Compression Strength (kPa)	Test Method D6364	≥ 210 kPa (30 psi) (90°) ≥ 140 kPa (20 psi) (50°)

NOTE 1—Table 1 applies to both Class A and Class B cores.

**TABLE 2 Geotextile Properties**

Property	Test Method	Minimum Value	Minimum Value
		Class A Geocomposite	Class B Geocomposite
Grab Strength	Test Method D4632	700 N	500 N
Elongation	Test Method D4632	>50 %	>50 %
Seam Strength	Test Method D4632	630 N	450 N
Puncture Strength	Test Method D4833	250 N	180 N
Trapezoidal Tear	Test Method D4533	250 N	180 N
Permittivity	Test Methods D4491	0.5 s <sup>-1</sup>	0.5 s <sup>-1</sup>
AOS	Test Method D4751	0.25 mm	0.25 mm
Ultraviolet Degradation	Test Method D4355 Breaking Strength	50 % retained at 500 h	50 % retained at 500 h

NOTE 1—These properties are for the geotextile for the finished product as applied to the core, including the effects of any resin bonding or calendaring done to the material. If circular knit geotextile is used, it shall meet the requirements of Specification D6707. Geotextile properties for Class A cores are listed as Class 2 in AASHTO M288; and for Class B cores are Class 3 as in AASHTO M288.

6.1.3 *Geotextile Materials*—Fibers used in the manufacture of geotextiles shall consist of long-chain synthetic polymers composed of at least 95 percent by weight of polyolefins or polyesters.

6.2 *Manufacture and Assembly*—The geocomposite shall be assembled from the permitted core structures and the geotextile.

6.2.1 *Core*—The core structure shall be manufactured by continuous extrusion and forming and cut to size.

6.2.2 *Fittings*—The core fittings shall be blow molded, injection molded, rotational molded, thermoformed, or fabricated by extrusion or hot plate welding.

6.2.3 *Geotextile*—The geotextile may be knitted, needle-punched non-woven, or spun-bonded non-woven.

6.2.4 *Assembly*—The geotextile must be attached to the Class A core by heat bonding or gluing; or, for Class B cores, may be formed into a sleeve and placed around the core. The geotextile sleeve may be seamed by sewing, gluing, or thermal bonding, or may be a tubular knit.

#### 7. Physical Properties

7.1 The geocomposite materials covered by this specification shall have a nominal thickness of 25 mm (1 in.) and a nominal width of 150 mm, 300 mm, 450 mm, and 600 mm (6 in., 12 in., 18 in., and 24 in.) wide. Product length shall be as agreed to by the customer and the manufacturer.

7.2 The geocomposite products covered by this standard are available in two distinctly different forms, an open core with a geotextile wrap that acts as part of the structure as well as a filter, listed as Class A; and a fully enclosed core with a geotextile wrap that acts only as a filter, listed as Class B.

#### 8. Mechanical and Performance Requirements

8.1 The drainage core shall have the properties shown in Table 1.

8.2 The geotextile shall have the properties shown in Table 2.

**TABLE 3 Geocomposite Properties**

Property	Test Method	Minimum Value Class A	Minimum Value Class B
Transmissivity (per 300 mm (12 in.) of width)	Test Method <b>D4716</b>	$\geq 0.001 \text{ m}^3/\text{s}$ ( $\geq 0.035 \text{ CFS}$ )	$\geq 0.001 \text{ m}^3/\text{s}$ ( $\geq 0.035 \text{ CFS}$ )
Vertical Compression	Test Method <b>D6244</b>	$\leq 5\%$ loss of cross sectional area at 4450 N (1000 lbf)	$\leq 5\%$ loss of cross sectional area at 4450 N (1000 lbf)
Flow Capacity (Vertical position) (per 300 mm (12 in.) of width)	University of Kentucky In-Plane Flow Test	$>0.001 \text{ m}^3/\text{s}$ (0.03 $\text{ft}^3/\text{s}$ )	$>0.002 \text{ m}^3/\text{s}$ (0.067 $\text{ft}^3/\text{s}$ )

8.3 The geocomposite shall have the properties shown in **Table 3**.

## 9. Test Requirements

9.1 Compression strength tests per Test Method **D6364** shall be conducted on full width samples a minimum of 300 mm (12 in.) long.

9.2 Grab Strength, Tensile Strength and Seam Strength of the geotextile shall be determined using the test methods contained in ASTM **D4632**. This method is not appropriate for knitted fabric. Circular knit geotextile shall meet the requirements of Specification **D6707**.

9.3 Puncture resistance of the geotextile shall be determined using Test Method **D4833**.

9.4 Trapezoidal tear resistance of the geotextile shall be determined using Test Method **D4533**.

9.5 Permittivity of the geotextile shall be determined using Test Methods **D4491**.

9.6 Ultraviolet degradation resistance of the geotextile shall be determined using Test Method **D4355**.

9.7 Transmissivity of the geocomposite shall be determined using Test Method **D4716**. Samples tested shall be full width and a minimum of 300 mm (12 in.) long.

9.8 Vertical compression strength shall be determined using Test Method **D6244**.

9.9 Flow capacity tests shall be conducted on the size and design to be supplied by placing the geocomposite in vertical, as installed, position with soil pressure of 15 N/cm<sup>2</sup> (22 psi) applied to soil surface above a 2.4 m (8 ft) length and measuring the flow capacity of the product when flowing full at the inlet. (University of Kentucky Test).

## 10. Dimensions and Permissible Variations

10.1 *Nominal Size*—Nominal size for the assembled geocomposite shall be a minimum of 25 mm (1 in.) thick and 150 mm (6 in.), 300 mm (12 in.), 450 mm (18 in.), or 600 mm (24 in.) wide. The tolerance on the specified thickness and width shall be no more than -5 % of the specified value. Measurements shall be made in accordance with Test Method **D2122**.

NOTE 1—Tolerance on width is necessary because some core designs must be cut to size at specific points in their structural support pattern.

10.2 *Length*—These products are extruded and can be supplied in any length agreeable to the user. Length shall not be less than 99 % of the stated value.

10.3 *Perforations*—The drainage cores shall be perforated to permit flow into the geocomposite from both sides of the structure.

10.3.1 Class A cores shall have a minimum perforation open area of 10 % on the least open side.

10.3.2 Class B cores shall have a minimum perforation open area of 3250 mm<sup>2</sup> per 0.093 m<sup>2</sup> (5 in.<sup>2</sup>/ft<sup>2</sup>) of surface area, or 3.4 % of the surface area.

10.4 *Fittings*—The inside open area of the couplings and fittings used shall be greater than that of the core. Couplings shall not damage the core structure.

## 11. Workmanship, Finish, and Appearance

11.1 The geocomposite material shall consist of a drainage core and appropriate geotextile covering. The drainage core shall be uniform in shape and color, square cut at the ends, and cleanly perforated. The geotextile wrap or sleeve shall fit snugly without sagging into the void areas of the core. The geotextile shall be free of punctures, tears, or separated seams.

## 12. Sampling

12.1 Product may be sampled at the production plant or at the jobsite. Sampling shall be in accordance with Practice **D4354**.

## 13. Number of Tests and Retests

13.1 Flow capacity and transmissivity tests are product qualification tests and need only be done at a frequency agreeable to the manufacturer and the purchaser.

13.2 Compression testing (Test Method **D6364**) and measurements of thickness, perforations, width, and length shall be done on every lot.

## 14. Product Marking

14.1 The product core shall be clearly marked at intervals of not more than 6 m, and fittings and couplings shall be clearly marked, as follows:

14.1.1 Manufacturer's name or trademark,

14.1.2 Nominal size or height,

14.1.3 Specification designation ASTM X XXXX,

14.1.4 Plant designation code, and

14.1.5 The date of manufacture or an appropriate code.

## 15. Quality Assurance

15.1 When the product or product packing is marked with the ASTM designation X XXXX, the manufacturer affirms that the product was manufactured, inspected, sampled, and tested in accordance with this specification and has been found to meet the requirements of this specification.

15.2 Upon request of the user, the manufacturer shall provide certification that the product was produced and tested