



Designation: ~~D1078-05~~ Designation: D1078 – 11



Designation: 195/98

Standard Test Method for Distillation Range of Volatile Organic Liquids¹

This standard is issued under the fixed designation D1078; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This test method covers the determination of the distillation range of liquids boiling between 30 and 350°C, that are chemically stable during the distillation process, by manual or automatic distillation procedures.

1.2 This test method is applicable to organic liquids such as hydrocarbons, oxygenated compounds, chemical intermediates, and blends thereof.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

~~1.4~~ 1.4 For purposes of determining conformance of an observed or a calculated value using this test method to relevant specifications, test result(s) shall be rounded off “to the nearest unit” in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice E29.

1.5 For hazard information and guidance, see the supplier’s Material Safety Data Sheet.

~~1.6~~

1.6 **Warning**—Mercury has been designated by EPA and many state agencies as a hazardous material that can cause central nervous system, kidney and liver damage. Mercury, or its vapor, may be hazardous to health and corrosive to materials. Caution should be taken when handling mercury and mercury-containing products. See the applicable product Material Safety Data Sheet (MSDS) for details and EPA’s website (<http://www.epa.gov/mercury/faq.htm>) for additional information. Users should be aware that selling mercury or mercury-containing products, or both, in your state may be prohibited by state law.

1.7 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. Specific hazard statements are given in Section 7.

2. Referenced Documents

2.1 *ASTM Standards*:²

D86 Test Method for Distillation of Petroleum Products at Atmospheric Pressure

E1 Specification for ASTM Liquid-in-Glass Thermometers

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E133 Specification for Distillation Equipment

E299 Test Method for Trace Amounts of Peroxides In Organic Solvents

2.2 *ASTM Adjuncts*:

Determination of Precision and Bias for Use in Test Methods for Petroleum Products and Lubricants³

3. Terminology

3.1 *Definitions*:

3.1.1 *initial boiling point, n*—the temperature indicated by the distillation thermometer at the instant the first drop of condensate leaves the condenser tube.

¹ This test method is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.35 on Solvents, Plasticizers, and Chemical Intermediates.

Current edition approved May 15, 2005-2011. Published June 2005-December 2011. Originally approved in 1949. Last previous edition approved in 2003-2005 as D1078 – 035. DOI: 10.1520/D1078-05.10.1520/D1078-11.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

³ Available from ASTM International Headquarters. Request Order Adjunct No. ADJD6300.

*A Summary of Changes section appears at the end of this standard.

3.1.2 *dry point, n*—the temperature indicated at the instant the last drop of liquid evaporates from the lowest point in the distillation flask, disregarding any liquid on the side of the flask.

3.1.3 *decomposition point, n*—the thermometer reading that coincides with the first indications of thermal decomposition of the liquid in the flask.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *final boiling point, n*—the maximum thermometer reading obtained during the test.

3.2.1.1 *Discussion*—This usually occurs after the evaporation of all liquid from the bottom of the flask. The term “maximum temperature” is a frequently used synonym.

3.2.2 *end point 5 minutes, n*—the thermometer reading obtained 5 min after the 95 % distillation point if no dry or final boiling point occurs.

4. Summary of Test Method

4.1 A 100-mL specimen is distilled under conditions equivalent to a simple batch differential distillation. The temperature of the mercury in the thermometer is equilibrated with that of the refluxing liquid before the distillate is taken over. Boiling temperatures observed on a partial immersion thermometer are corrected to standard atmospheric pressure to give true boiling temperatures.

5. Significance and Use

5.1 This test method provides a method of measurement of distillation range of volatile organic liquids. The relative volatility of organic liquids can be used with other tests for identification and measurement of quality. Therefore, this test method provides a test procedure for assessing compliance with a specification.

5.2 This test method also provides an empirical value of residue, solvent recovery capacity, and loss (or non-recovery) on heating. Organic liquids are used as solvents in many chemical processes. As the relative volatility, residual matter and recovery capability affect the efficiency of these processes, this test method is useful in manufacturing control.

6. Apparatus

6.1 *Distillation Apparatus*—See Condenser and Cooling Bath section, Apparatus Assembly Using Gas Burner figure, Apparatus Assembly Using Electric Heater figure, and Metal Shield or Enclosure for Flask section of Specification E133.

6.1.1 *Manual Distillation Apparatus*—See Condenser Cooling Bath section, Apparatus Assembly Using Gas Burner figure, Apparatus Assemble Using Electric Heater figure, and Metal Shield or Enclosure for Flask section of Specification E133.

6.1.2 *Automated Distillation Apparatus*—Any automated instrument that complies with 6.2-6.5, and is capable of achieving the operating parameters given in 9.1.3 and 9.1.4, is acceptable.

6.2 *Distillation Flasks*, 200-mL of borosilicate glass complying with the specifications given in Distillation Flask section, Fig. 3, and Flask C of Specification E133.

NOTE 1—Liquid superheating in a new flask may be prevented by depositing a small amount of carbon in the bottom of the flask. This may be accomplished by heating and decomposing a pinch of tartaric acid in the bottom of the flask. The flask is then prepared for use by washing with water, rinsing with acetone, and drying.

6.3 *Source of Heat*—An adjustable gas burner or electric heater so constructed that sufficient heat can be obtained to distill the product at the uniform rate specified in Section 8. For narrow-range (less than 2°C) liquids, an electric heater may be used only if it has been proven to give results comparable to those obtained when using gas heat. (See Section 9 for factors that cause superheating, and Appendix X1 for a discussion on the use of electric heaters.)

6.4 *Distillation Receiver:*

6.4.1 *Manual Distillation Receiver*—A 100-mL cylinder graduated in 1 mL subdivision and having an overall height of 250 to 260 mm.

6.4.2 *Automatic Distillation Receiver*—A receiver to be used with automatic distillation in accordance with the instrument manufacturer’s instructions, conforming to the dimensions given in 6.4.1, with the exception of the graduations.

6.4.2.1 *Automatic Distillation Level Follower*—The level follower/recording mechanism of the automatic apparatus shall have a resolution of 0.1 mL with an accuracy of ± 1 mL.

6.5 *Temperature Measurement Devices:*

6.5.1 *Manual Distillation Thermometers*—Partial immersion thermometers as listed in Table 1, conforming to Specification E1—~~Both bore corrections and either ice or steam standardization corrections are recommended.~~ Other liquid-in-glass thermometers or temperature measuring devices that provide equivalent range, accuracy, lag time and precision may be used. Both bore corrections and either ice or steam standardization corrections are recommended as appropriate.

6.5.2 *Automatic Distillation Temperature Sensors*—Temperature measurement systems using thermocouples or resistance thermometers shall exhibit the same temperature lag and accuracy as the appropriate and calibrated mercury-in-glass thermometer. Confirmation of the calibration of these temperature sensors shall be done at regular intervals. This can be accomplished potentiometrically by the use of standard precision resistance, depending on the type of probe. Another technique is to distill pure toluene (99.9 + % purity) and compare the temperature indicated by the thermocouple or resistance thermometer with that shown by the mercury-in-glass thermometer.

TABLE 1 Thermometers

ASTM Thermometer Number	IP	Range, °C	Sub- division, °C
2C ^A	62C ^A	–5 to + 300	1.0
3C ^A	73C ^A	–5 to + 400	^B
14C	...	38 to 82	0.1
37C	77C	–2 to + 52	0.2
38C	78C	24 to 78	0.2
39C	79C	48 to 102	0.2
40C	80C	72 to 126	0.2
41C	81C	98 to 152	0.2
42C ^A	82C ^A	95 to 255	0.5
102C	83C	123 to 177	0.2
103C	84C	148 to 202	0.2
104C	85C	173 to 227	0.2
105C	86C	198 to 252	0.2
106C	87C	223 to 277	0.2
107C	88C	248 to 302	0.2

^A These thermometers have more temperature lag than the other thermometers listed herein and are not satisfactory for use with narrow-boiling range liquids.

^B 1 to 301°C; 1.5°C above 301°C.

NOTE 2—Toluene is shown in reference manuals as boiling at 110.6°C (corrected for barometric pressure) under the conditions of a manual D1078 distillation that uses a partial immersion thermometer.

7. Hazards

7.1 **Warning**—Certain solvents and chemical intermediates, particularly, but not only ethers and unsaturated compounds, may form peroxides during storage. These peroxides may present a violent explosion hazard when the chemical is distilled, especially as the *dry point* is approached. When peroxide formation is likely because of chemical type or length of storage, the material should be analyzed for peroxides (See Test Method E299.) and if they exist in hazardous concentrations, appropriate precautions should be taken such as destroying the peroxide before distillation, shielding, or destroying the sample and not running the test.

7.2 Most organic solvents and chemical intermediates will burn. In the operation of the distillation apparatus, use a suitable catch pan and shielding to contain spilled liquid in the event of accidental breakage of the distillation flask.

7.3 Provide adequate ventilation to maintain solvent vapor concentrations below the lower explosive limit in the immediate vicinity of the distillation apparatus, and below the threshold limit value in the general work area.

8. Preparation of Apparatus

8.1 Manual Distillation Apparatus:

8.1.1 Clean and dry the condenser tube by swabbing with a piece of soft lint-free cloth attached to a wire or cord, or by any other suitable means.

8.1.2 Use the thermometer listed in the material specification for the product under study. If no thermometer is specified, select one from Table 1 with the smallest graduations that will cover the entire distillation range of the material. Preferably, an equivalent non-mercury thermometer should be used if available. Center the thermometer into the neck of the flask through a tight-fitting cork stopper so that the upper end of the contraction chamber (or bulb if Thermometer 2C or IP thermometer 62C is used) is level with the lower side of the vapor tube at its junction with the neck of the flask. (See Apparatus Assembly Using Gas Burner figure of Test Method D86.)

NOTE 3—It is far more important that the greatest volume of mercury bulb and contraction chamber be immersed in the refluxing zone than that the immersion mark on the thermometer be placed at any specific point.

8.1.3 Position the correct heat shield (see 9.1.3.1 and 9.1.3.2).

NOTE 4—For low-boiling materials, cool the apparatus to room temperature before starting the test.

8.1.4 Fill the condenser bath with water of the appropriate temperature shown in Table 2.

NOTE 5—When distilling pure compounds always ensure that the condenser bath temperature is above the crystallizing point of the compound.

TABLE 2 Temperatures

Initial Boiling Point, °C	Condenser, °C	Sample, °C
Below 50	0 to 3	0 to 3
50 to 70	0 to 10	10 to 20
70 to 150	25 to 30	20 to 30
Above 150	35 to 50	20 to 30

8.1.5 Adjust the temperature of the appropriate portion of the sample to the applicable temperature shown in Table 2.

8.2 *Automatic Distillation Apparatus*—For assembly of automatic distillation apparatus, consult instrument manufacturer's operating manual.

9. Procedure

9.1 *Manual Distillation Procedure:*

9.1.1 Using the graduated receiver measure 100 ± 0.5 mL of the temperature-adjusted sample. Remove the flask from the apparatus and transfer the fresh specimen directly to the flask, allowing the graduate to drain for 15 to 20 s.

NOTE 6—For viscous liquids, a longer drainage period may be necessary to complete the transfer of the specimen to the flask, but the drainage time should not exceed 5 min. Do not allow any of the specimen to enter the vapor tube.

9.1.2 Connect the flask to the condenser by inserting the vapor tube of the flask into the condenser, making a tight connection with a well-rolled cork or similar material. Adjust the position of the heat shield so that the neck of the flask is vertical and the vapor tube extends into the condenser tube a distance of 25 to 50 mm. Have the bottom of the flask resting firmly in the hole of the heat shield. Insert the thermometer as described in 8.1.2. Place the receiver, without drying, at the outlet of the condenser tube in such a position that the condenser tube extends into the graduate at least 25 mm but does not extend below the 100-mL mark. If the initial boiling point of the material is below 70°C, immerse the cylinder in a transparent bath and maintain at a temperature of 10 to 20°C throughout the distillation. Place a flat cover on the top of the graduate to prevent condensed moisture from entering the graduate.

9.1.3 A certain amount of judgment is necessary in choosing the best operating conditions to get acceptable accuracy and precision for materials having different distilling temperatures. As a general guide, it is recommended that:

9.1.3.1 For materials having an initial boiling point below 150°C, the following conditions be established:

(a) *Heat Shield*—Hole size, 32-mm diameter.

(b) *Heating Rate*—Time from application of heat to first drop of distillate, 5 to 10 min, and time of rise of vapor column in neck of flask to side arm, 2½ to 3½ min.

9.1.3.2 For materials having an initial boiling point above 150°C, the following conditions should be established:

(a) *Heat Shield*—Hole size, 38-mm diameter.

(b) *Heating Rate*—Time from application of heat to first drop of distillate, 10 to 15 min, and time of rise of vapor column in neck of flask to side arm, sufficiently rapid to permit collection of the first drop of distillate within 15 min of the start of heating.

9.1.4 Adjust the heat input so that the distillation proceeds at a rate of 4 to 5 mL/min (approximately 2 drops per second), and move the receiving cylinder so that the tip of the condenser tube touches one side of the cylinder after the first drop falls (initial boiling point). Record the readings of the distillation thermometer after collecting 5, 10, 20, 30, 40, 50, 60, 70, 80, 90, and 95 mL of distillate.

9.1.5 Without changing the heater setting, continue distillation beyond the 95 % point until the dry point is observed. Record the temperature at this point as the dry point (Section 3). If a dry point is not obtained (that is, if active decomposition should occur before the dry point is reached, as evidenced by a rapid evolution of vapor or heavy fumes; or if there is liquid remaining on the bottom of the flask when the maximum temperature is observed on the distillation thermometer), record this fact.

9.1.6 When a dry point cannot be obtained, report as the end point the maximum temperature observed on the distillation thermometer or final boiling point (Section 3). When active decomposition is encountered, the rapid evolution of vapor and heavy fumes is usually followed by a gradual decrease in the distillation temperature. Record the temperature and report as the decomposition point (Section 3). If the expected drop in temperature does not occur, record the maximum temperature observed on the distillation thermometer 5 min after the 95 % point has been reached, and report as "end point, 5 min." This notation shows that a true end point could not be reached within the given time limit. In any event, the end point should not exceed 5 min after the 95 % point.

9.1.7 Read and record the barometric pressure.

9.1.8 After the condenser tube has drained, read the total volume of distillate and record it as recovery. The total yield of distillate from a material having a distillation range of 10°C or less should be not less than 97 % for nonviscous liquids. For viscous liquids and materials having a wider distillation range than 10°C, a yield of 95 volume % is satisfactory. If yields are not obtained within these limits, repeat the test.

9.1.9 If any residue is present, cool to room temperature and pour into a small cylinder graduated in 0.1-mL subdivisions. Measure the volume and record it as residue. Record the difference between 100 and the sum of the residue plus recovery as distillation loss.

9.2 *Automatic Distillation Procedure:*

9.2.1 Using the automatic distillation receiver measure 100 ± 0.5 mL of the temperature-adjusted sample. Transfer the fresh specimen directly to the flask, allowing the receiver to drain for 15 to 20 s (see Note 6).

9.2.2 Connect the distillation flask to the condenser and fit the temperature measuring device to the flask according to the instrument manufacturer's instruction.

9.2.3 Start the distillation following the instrument manufacturer's instruction.

10. Factors Causing Superheating

10.1 In general, any condition whereby the temperature surrounding the vapor exceeds the temperature of the vapor in equilibrium with the liquid will cause superheating. Specific factors conducive to superheating are as follows, and should be avoided:

10.2 *Flame in Contact with the Flask*—The applied gas flame should be prevented from contacting more than the specified portion of the flask by the following procedures:

10.2.1 *Maintain*—Maintain the correct overall dimensions and specified hole diameter of the heat resistant board. The hole must be perfectly circular, with no irregularities.

10.2.2 Use a board that is free of cracks and checks.

10.2.3 Set the flask snugly in the hole in the upper insulating board.

10.3 *Application of Heat*—Attention should be given to burner placement, position, and character of flame, as follows:

10.3.1 Apply the source of heat directly beneath the flask. Any variation would result in heating a larger portion of surrounding air to a higher temperature than that of the flask.

10.3.2 The flame should not have a larger cross section than is necessary, and should be nonluminous.

10.3.3 Place the burner at a level such that the complete combustion area of a nonluminous flame is approximately $\frac{3}{4}$ in. (20 mm) below the board.

10.4 *Extraneous Heat Source*—An extraneous source of heat such as sunlight falling directly on the flask can cause superheating.

10.5 *Condition of Equipment*—Observe caution in employing the apparatus for immediate reuse. For low-boiling materials, cool the heating unit to room temperature before starting the test.

10.6 *Use of Electric Heaters*—Electric heaters generally cause superheating. These should be used only after they have been proven to give results comparable to those obtained when using gas heat. The superheating effect obtained from electric heaters may be minimized, but not completely eliminated, by selecting a heater that, by its design, concentrates the heating elements to a minimum area, and contains a minimum amount of ceramic material in its overall construction. The fulfillment of these requirements will reduce, but not completely eliminate, the amount of extraneous heat radiating around the perimeter of the heat resistant board on which the distillation flask is placed.⁴ (See Appendix X1 for a more complete discussion of the problems encountered in the use of electric heaters.)

11. Calculations

11.1 *Manual Distillation Calculations:*

11.1.1 *Thermometer Bore Correction*—Apply the corrections for any variations in the bore of the thermometer as given by the calibration.

11.1.2 *Thermometer Bulb Shrinkage Correction*—Apply the correction for shrinkage of the mercury bulb of the thermometer as determined by any change in its ice or steam point where applicable. Other means can be employed, such as the use of a platinum-resistance thermometer or a National Bureau of Standards thermometer.

11.1.3 *Barometer Pressure Correction*—After applying the corrections for thermometer error, correct each reading for deviation of the barometric pressure from normal by adding algebraically the correction calculated as follows:

11.1.3.1 For values of K in degrees Celsius per millimetre of mercury

$$\text{Correction} = K(760 - P) \quad (1)$$

11.1.3.2 For values of K in degrees Celsius per millibar:

$$\text{Correction} = K(1013 - P) \quad (2)$$

where:

K = rate of change of boiling point with pressure, in degrees Celsius per millibar, as given in Table 3 (Note 7), and

P = barometric pressure in millibars at standard temperature and pressure.

NOTE 7—For other pure compounds not listed in Table 3, the value K should be obtained from the literature. For narrow-boiling hydrocarbon materials, the value of K may be assumed as 0.00012 times the normal boiling point on the absolute temperature scale.

11.1.4 If the overall distillation range of the sample does not exceed 2°C, combined thermometer (bore irregularities and bulb shrinkage) and barometric corrections may be made on the basis of the difference between the observed 50 % boiling point and the true boiling point at 760 mm as given in Table 3.

11.2 *Automatic Distillation Calculations*—Barometric correction shall be done according to 11.1.3 and 11.1.4.

⁴ The sole source of supply of the Lo-Cap heater known to the committee at this time is Precision Scientific Co., Chicago, IL. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.

TABLE 3 Change of Boiling Point with Pressure

Compound	Value of <i>K</i> , °C per mm Hg at Boiling Point	<i>K</i> , °C per mbar at Boiling Point	Boiling Point at 760 mm Hg, °C
Acetone	0.039	0.029	56.1
<i>n</i> -Amyl alcohol	0.041	0.031	138.0
<i>n</i> -Amyl acetate	0.048	0.036	149.5
Aromatic solvent naphtha	0.049	0.037	...
Benzene	0.043	0.032	80.1
Isobutyl acetate	0.045	0.035	117.3
<i>n</i> -Butyl acetate	0.045	0.035	126.1
<i>sec</i> -Butyl acetate	0.045	0.034	112.4
Isobutyl alcohol	0.036	0.027	107.9
<i>n</i> -Butyl alcohol	0.037	0.028	117.7
<i>sec</i> -Butyl alcohol	0.035	0.026	99.5
Diacetone alcohol	0.050	0.037	...
Diethylene glycol	0.050	0.037	245.0
Dipropylene glycol	0.051	0.038	232.8
Ethyl acetate	0.041	0.030	77.2
Ethyl alcohol	0.033	0.025	78.3
Ethylene glycol	0.045	0.033	197.6
2-Butoxyethanol	0.047	0.035	171.2
2-Ethoxyethanol	0.044	0.033	135.1
2-Ethoxyethyl acetate	0.046	0.035	156.3
Hexylene glycol	0.045	0.033	197.1
<i>n</i> -Hexyl acetate	0.050	0.037	171.6
Isophorone	0.057	0.043	215.3
Methyl alcohol	0.033	0.025	64.5
Methyl ethyl ketone	0.043	0.032	79.6
Methyl isoamyl acetate	0.048	0.036	146.2
Methyl isoamyl ketone	0.048	0.036	144.9
Methyl isobutyl carbinol	0.041	0.030	131.8
Methyl isobutyl ketone	0.046	0.035	116.2
Perchloroethylene	0.048	0.036	121.2
Isopropyl alcohol	0.033	0.025	82.3
Isopropyl acetate	0.041	0.030	88.5
Propylene glycol	0.043	0.032	187.6
Pyridine	0.046	0.035	115.4
Toluene	0.046	0.035	110.6
Trichloroethylene	0.043	0.032	87.1
Vinyl acetate	0.040	0.030	72.7
Xylene (mixed isomers)	0.049	0.037	...

TABLE 4 Summary of D1078 Precision Data, °C

Parameter	Manual D1078		Automatic D1078	
	Repeatability, <i>r</i>	Reproducibility, <i>R</i>	Repeatability, <i>r</i>	Reproducibility, <i>R</i>
IBP	0.00528 <i>X</i>	0.0107 <i>X</i>	0.00450 <i>X</i>	0.0156 <i>X</i>
50 %	0.00471 <i>X</i>	0.00647 <i>X</i>	0.00209 <i>X</i>	0.00683 <i>X</i>
DP	0.00684 <i>X</i>	0.01301 <i>X</i>	0.00396 <i>X</i>	0.01070 <i>X</i>
Boiling range	0.0405 (<i>X</i> + 5)	0.1163 (<i>X</i> + 5)	0.0445 (<i>X</i> + 5)	0.1294 (<i>X</i> + 5)

where *X* = the mean of two results being compared.

12. Report

12.1 Report the results in a manner conforming with the specifications of the material tested. If no definite manner of reporting is specified, report the corrected temperatures at each observed volume, and report the volume percentages of residue, recovery, and distillation loss.