# ISO/FDIS 24390:2023(E)

ISO/TC 85/SC 5/WG 5

Secretariat: BSI

Date: 2023-05-0708-10

# Nuclear energy — Nuclear fuel technology — <u>—</u> Methodologies for radioactivity characterization of very low-level waste (VLLW) generated by nuclear facilities

# FDIS stage

<u>ISO/FDIS 24390</u>

#### © ISO <u>2022</u>2023

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or <u>ISO'sISO's</u> member body in the country of the requester.

ISO copyright office Case postale 56 • <u>CP 401 • Ch. de Blandonnet 8</u> CH-<del>1211<u>1214 Vernier</u>, Geneva <u>20</u> <u>Tel.Phone:</u> + 41 22 749 01 11</del>

Fax + 41 22 749 09 47

E-mail<u>:</u> copyright@iso.org Web-Website: www.iso.org

Published in Switzerland-

# iTeh STANDARD PREVIEW (standards.iteh.ai)

**ISO/FDIS 24390** 

# Contents

Forew	rord	.iv
Introd	Introductionv	
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Waste acceptance criteria (WAC) for VLLW	3
5	Radioactivity characterization	4
5.1	Principle of radioactivity characterization of VLLW	4
5.1.1	Requirements and limits	4
5.1.2	Measurement methodology	4
5.2	Process for radioactivity characterization of VLLW	5
5.2.1	General	5
5.2.2	Step 1: Investigation of waste characteristics	6
5.2.3	Step 2: Surface scanning	8
5.2.4	Step 3: Gamma activity measurement	9
5.2.5	Step 4: Destructive analysis	10
5.3	Decision thresholds	10
5.4	Correlation of measurement methods	12
5.5	Scaling factor method	12
5.6 h	Radionuclide vector method	13
6	Sampling	13
6.1	General	13
6.2	Homogeneous waste	14
6.3	Heterogeneous waste	14
6.4	Sampling uncertainty	15
7	Data quality objectives (DQO)	15
8	Quality assurance	15
8.1	General	15
8.2	Laboratory	16
8.3	Measuring instruments	16
8.4	Personnel	16
8.5	Documentation and procedures	16
Annex	A (informative) Typical application of characterization procedure to three different waste stream	ms 17
Biblio	graphy	19

# Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO <u>documentsdocument</u> should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <u>www.iso.org/directives</u>).

Attention is drawnISO draws attention to the possibility that some of the elements implementation of this document may be involve the subject use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents-. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see ).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation <u>onof the voluntary nature of standards</u>, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT<del>)</del>, see <u>www.iso.org/iso/foreword.html</u>the following URL:

The committee responsible for this This document is was prepared by Technical Committee ISO/TC 85, *Nuclear energy, nuclear technologies, and radiological protection,* Subcommittee SC 5, *Nuclear installations, processes and technologies.* 

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <u>www.iso.org/members.html</u>.

# Introduction

The activity concentration of very low-level waste (VLLW) is generally below a few becquerels per gram (Bq/g), which is still greater than the allowable limits for clearance waste (often 10 times to 100 times greater). It is generally accepted that due to the low levels of activity associated with this type of waste, VLLW does not require a high level of containment and isolation, as is the case for low and intermediate level wasteswaste.

To take full advantage of opportunities for directing waste to alternative waste management routes that are more advantageous, the waste should be appropriately characterized and classified. Accurate waste characterization is also crucial for the protection of people and the environment, given the lower levels of isolation or containment barriers at VLLW disposal sites (generally in ordinary landfills). Additionally, proper characterization may allow waste classification for reuse or recycling.

Although the process for radioactively characterizing <u>wasteswaste</u> as <u>low-level waste (LLW,)</u>. VLLW and <u>Clearance, clearance</u> generally follows common principles, it is appropriate to establish a specific document to assist in identifying low-level <u>wasteswaste</u> against waste acceptance criteria on VLLW.

This document describes the methodologies and procedures for the identification of wasteswaste that can be categorized as VLLW.

# iTeh STANDARD PREVIEW (standards.iteh.ai)

**ISO/FDIS 24390** 

# iTeh STANDARD PREVIEW (standards.iteh.ai)

**ISO/FDIS 24390** 

# Nuclear energy — Nuclear fuel technology — Methodologies for radioactivity characterization of very low-level waste (VLLW) generated by nuclear facilities

# 1 Scope

This document describes methodologies for radioactivity characterization of <u>very low-level waste</u> (VLLW) generated from the operation or decommissioning of nuclear facilities. The purpose is to differentiate VLLW from low\_level radioactive solid waste and waste below clearance levels. The aim is to effectively characterize and to demonstrate that it satisfies the criteria for VLLW.

This document focuses specifically on characterization methods of radioactive solid waste. Clearance and exemption monitoring are not covered within this document. Additionally, the characterization of liquid and gaseous wastes is also excluded from this document.

# 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 12749-<u>-</u>3, Nuclear energy, nuclear technologies, and radiological protection — Vocabulary — Part 3: Nuclear fuel cycle

ISO/IEC 17025, General requirements for the competence of testing and calibration laboratories

I<del>SO 21238:2007, Nuclear energy — Nuclear fuel technology — Scaling factor method to determine the</del> radioactivity of low- and intermediate-level radioactive waste packages generated at nuclear power plants

# 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO  $12749-3_7$  and the following apply.

ISO and IEC maintain terminological terminology databases for use in standardization at the following addresses:

— — ISO Online browsing platform: available at <u>https://www.iso.org/obp</u>

— — IEC Electropedia: available at <u>https://www.electropedia.org/</u>

# 3.1

#### very low<u>-</u>level waste VLLW

radioactive waste that does not necessarily meet the criteria of exempt waste, but that does not need a high level of containment and isolation and, therefore, is suitable for disposal in landfill type near surface repositories with limited regulatory control.

such<u>controlNote 1 to entry: Such</u> landfill type near surface repositories may also contain other hazardous waste. Typical waste in this class includes soil and rubble with low levels of activity concentration. Concentrations of longer-lived radionuclides in VLLW are generally very limited.

[SOURCE: IAEA Safety Glossary: 2022 Editionedition]

#### 3.2 waste acceptance criteria WAC

quantitative or qualitative criteria specified for the waste form and waste package to be accepted by the operator of a waste management facility-

[SOURCE: IAEA Safety Glossary: 2022 <u>Editionedition</u>, modified: "by the regulatory body, or specified by an operator and approved by the regulatory body" deleted] — Definition revised.]

# 3.3

#### data quality objective DOO

process used to establish performance or acceptance criteria, which serve as the basis for designing a plan for collecting data of sufficient quality and quantity to support the goals of a study

[SOURCE: ISO 18557:2017, 3.8]

# 3.4

# difficult-to-measure radionuclide DTM radionuclide

radionuclide whose radioactivity is difficult to measure directly from the outside of the waste packages by non-destructive assay means

[SOURCE: ISO 21238:2007, 2.1], modified — Examples removed.]

# 3.5

# key radionuclide

gamma-emitting <u>radionuclides</u> <u>radionuclide</u> whose radioactivity is correlated with that of *difficult-to-measure* radionuclides (3.4(3.3)) and can be readily measured directly by non-destructive assay means

Note 1 to entry: Also called "easy-to-measure radionuclide" or "marker radionuclide".

[SOURCE: ISO 21238:2007, 2.2], modified — Example removed.]

# 3.6

# scaling factor

factor or parameter derived from <u>the</u> mathematical relationship used in calculating the radioactivity of <u>*DTM\_difficult-to-measure*</u> radionuclides (3.4(3.3)) from that of *key radionuclide* (3.5(3.4)) determined from sampling and analysis data

[SOURCE: ISO 21238:2007, 2.3]

### **3.7 nuclide vector fingerprint** used to infer and quantify the presence of other key nuclides-

Note 1 to entry: Applying correlation factors enables estimations of *difficult\_to\_measure* <u>radionuclides</u> <u>(3.4</u>nuclides.).

Note 2 to entry: It is a method which involves measurements of <u>easy to measurekey</u> radionuclides (3.5) (usually gamma emitters, e.g. 137Cs, 60Co) to quantify difficult\_to\_measure nuclides.

[SOURCE: ISO 18557:2017, 3.12]

### 3.8

#### heterogeneous waste

radioactive waste that does not meet the definition of *homogeneous waste* (3.9(3.7),), including solid components and mixtures of solid components

EXAMPLE: such as cartridge <u>Cartridge</u> filters, contaminated tools or instruments, etc.

[SOURCE: ISO 21238:2007, 2.13], modified — Part of definition used to create EXAMPLES.]

# 3.9

# homogeneous waste

radioactive waste that shows an essentially uniform distribution of activity and physical contents

EXAMPLE ÷Flowable wastes such as concentrates, solidified liquids and spent resins, etc.

[SOURCE: ISO 21238:2007, 2.12], modified — EXAMPLES revised.]

# 3.10

# destructive analysis

analytical techniques of radioactive and chemical materials using methods which involve the destruction of a sample, <u>e.g.for example</u> chemical and radiochemical analysis, ICP-MS<del>, or</del> alpha spectrometry

[SOURCE: ISO 18557:2017, 3.9], modified — Definition revised.]

#### 3.11

# non-destructive analysis

NDA

analytical techniques that allow measurement of specific properties without physical destruction of the media<u>for</u> item

Note 1 to entry: Generally used for in situ measurements.

[SOURCE: ISO 18557:2017, 3.20]

# 4 Waste acceptance criteria (WAC) for VLLW

Waste acceptance criteria (WAC) are quantitative or qualitative criteria, which state the conditions by which waste can be accepted by the operator of facilities that process, store or dispose of VLLW.

WAC specify the radiological, mechanical, physical, chemical and biological characteristics of the waste packages or unpackaged waste which may be accepted into the facility.

WAC are important because they:

- — ensure compliance with safety and environmental requirements,
- — are designed to assist with the selection of appropriate processing and packaging options;
- — prevent technological problems during processing
- standardize waste management operations, and;
- <u>assureensure</u> waste tracking.

WAC are developed so as to be relevant, concise, measurable, and verifiable, provide some flexibility, and be appropriate to each waste stream. WAC ensure that the interfaces between all parties and facilities associated with the management and disposal of VLLW are clearly understood.

Waste characterization requirements are typically developed from disposal safety and/or performance assessment, and the waste acceptance criteria for disposal are derived at the same time.

The radioactivity characterization of VLLW should address the requirements of WAC and should ensure that the requirements for each stage associated with waste management and disposal are considered. It is good practice to develop and justify the requirements of WAC using a robust process, such as data quality objectives (DQO).

The requirements for radioactivity characterization should be interpreted and confirmed, and sufficient characterization should be accomplished to satisfy the requirements of the WAC.

# 5 Radioactivity characterization

# 5.1 Principle of radioactivity characterization of VLLW

# 5.1.1 Requirements and limits

The main purpose of VLLW characterization is to identify conveniently this waste stream from higherlevel radioactive waste (LLW) and lower-level radioactive waste (clearance waste). The general measurement methods used for the characterization of LLW and clearance waste are also applicable to VLLW. The selection of characterization methods for VLLW mainly depends on:

— <u>— Regulatory regulatory</u> requirements, including activity limits or dose rate limits,

— <u>Monitoringmonitoring</u> purpose, such as reused, recycling or landfill disposal, and;

— <u>— Limitation</u>limitations on measurement possibilities.

Activity limits can be expressed in terms of <u>surfacessurface</u> activity or mass activity, and they can be fixed for <u>a</u> single radionuclide or a group of radionuclides (<u>such ase.g.</u> alpha emitters, beta-gamma emitters, pure beta emitters).

The limits of dose rate of gamma emitters can be derived from activity limits and are recommended to identify and determine the classification of radioactive waste (as seen in <u>5.3Clause 5.3).</u>

#### 5.1.2 Measurement methodology

During the radioactivity measurement of VLLW, the following considerations should be taken into account:

- <u>Surfacesurface</u> activity measurements, that is measurement, i.e. in -situ direct measurement, consists mostly of beta and gamma measurement;
- <u>Results</u> of in -situ direct measurement can be used to show the preliminary distribution of the contamination and confirm "active spots";
- <u>Surfacesurface</u> activity measurements can guide targeted sampling and associated gamma spectrometry<u>/or</u> destructive analysis;
- <u>Alphaalpha</u> particle, soft beta radiation as well as low energy gamma radiation are difficult to be detected<u>detect</u> by in -situ direct measurement;
- <u>Measurementmeasurement</u> of alpha particles and soft beta radiation typically requirerequires radio-chemical analysis or spectroscopic analysis to define the composition of mixed radionuclides;
- <u>Radioradio</u>-chemical analysis of low activity requires sufficient samples to facilitate easier measurement and to improve the accuracy of specific activities;

- <u>Alphaalpha</u> contamination measurement of VLLW from reactors is usually unnecessary unless cladding ruptures have occurred;
- <u>Forfor</u> mixtures of radionuclides, easily detectable radionuclides (<u>such ase.g.</u> Co-60) can be used as contamination indicators to determine quickly the activity level of radioactive waste;
- <u>Selection selection</u> of measurement apparatus should be based on the activity limits and the characteristics of the apparatus;
- <u>The the</u> apparatus should be calibrated following the standards of various energies. <u>The: the</u> detection thresholds and background levels should be regularly checked to prevent any major error;
- <u>Thethe</u> uncertainty should be carefully considered during the sampling and measurement.

# 5.2 Process for radioactivity characterization of VLLW

#### 5.2.1 <u>General</u>

The following four-steps are considered good practice for identification of waste that may be categorized as VLLW:

- investigation of waste properties;
- surface scanning, dose ratesrate assessment;
- —theoretical calculation and measurement of waste activity;
- — activity measurement by means of destructive analysis.

The process is shown in <u>Figure 1 Figure 1.</u> ISO/FDIS 24390

The steps in the process are further described in <u>5.2.2<mark>5.2.1</mark> to <u>5.2.5</u>5.2.4.</u>