SLOVENSKI STANDARD
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Zobozdravstvo - Fizikalne lastnosti električnih zobnih ščetk (ISO/DIS 20127:2024)

Dentistry - Physical properties of powered toothbrushes (ISO/DIS 20127:2024)

Zahnheilkunde - Physikalische Eigenschaften von elektrischen Zahnbürsten (ISO/DIS 20127:2024)

Médecine bucco-dentaire - Caractéristiques physiques des brosses à dents électriques (ISO/DIS 20127:2024)

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Dentistry — Physical properties of powered toothbrushes

Médecine bucco-dentaire — Caractéristiques physiques des brosses à dents électriques

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Contents

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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This document was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 7, *Oral care products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 55, *Dentistry*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 20127:2020), which has been technically revised with the following changes:

— the addition of requirements and procedure for determining bristle end-rounding.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Powered toothbrushes are used for the removal of dental plaque and oral debris in order to facilitate oral hygiene.

Dentistry — Physical properties of powered toothbrushes

1 Scope

This document specifies requirements and test methods for the physical properties of powered toothbrushes in order to promote the safety of these products for their intended use.

There are different technologies of powered toothbrushes. Common features of those powered toothbrushes to which this document applies are:

— a battery;

— a motor;

— a mechanical or magnetic drive system;

— a moving brush head with tufted filaments.

Powered toothbrushes can have a moving brush head with different motions (e.g. oscillating-rotating, side-by-side), frequencies and velocities.

The requirements listed in this document apply to all types of powered toothbrushes. However, there is a possibility that some requirements are not applicable for all types, for example brush head plate retention can only be applied if the brush has a head portion that might get detached from the brush shaft. In addition, for the filaments end-rounding requirements, this document does not apply to particular filament types which are very thin (less than 0,1 mm outside diameter) or have no sharp edges (e.g. tapered, feathered, with split tips, or spherical cap) or non-synthetic filaments, where applying end-rounding process is inappropriate or impossible.

This document is not applicable to other types of powered oral hygiene devices (such as powered interdental brushes) or manual toothbrushes.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1942, *Dentistry — Vocabulary*

ISO 3696:1987, *Water for analytical laboratory use — Specification and test methods*

IEC 60068-2-75, *Environmental testing — Part 2-75: Tests — Test Eh: Hammer tests*

IEC 60335-1, *Household and similar electrical appliances — Safety — Part 1: General requirements*

IEC 60335-2-52, *Household and similar electrical appliances — Safety — Part 2-52: Particular requirements for oral hygiene appliances*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at https://www.iso.org/obp

— IEC Electropedia: available at https://www.electropedia.org/

3.1
brush head
working end of an electrically powered toothbrush to which the filaments are attached

[SOURCE: ISO 22254:2005, 3.2, modified – adapted to an electrically powered toothbrush]

3.2
filament
single strand within the brush head

[SOURCE: ISO 22254:2005, 3.3]

3.3
powered toothbrush
hand-held electrically powered appliance, the brush head of which carries filaments, used primarily for cleaning surfaces within the oral cavity

3.4
brush head removal force
force required to remove the toothbrush tuft plate from the toothbrush shaft

3.5
tuft
group of filaments gathered together and attached to the brush head

[SOURCE: ISO 22254:2005, 3.4]

3.6
tuft removal force
force required to remove one tuft from the brush head

[SOURCE: ISO 20126:2012, 3.5]

3.7
end-rounding
procedure of manufacturing toothbrushes to eliminate the sharp edge of the free end of *filaments* (3.2)

[SOURCE: ISO 20126:2022, 3.11]

4 Requirements

4.1 Physical inspection

The powered toothbrush, its components and all accessories shall be intact and free of visible contamination and sharp or rough surfaces when examined according to 6.2 and 6.3.

4.2 Electrical safety

The powered toothbrush and related accessories shall conform to the requirements described in IEC 60335-1 and IEC 60335-2-52.

4.3 Tuft retention

The tuft removal force shall not be less than 15 N when tested according to 6.4.