



SLOVENSKI STANDARD
oSIST prEN IEC 60205:2024
01-junij-2024

Izračun efektivnih parametrov magnetnih sestavnih delov

Calculation of the effective parameters of magnetic piece parts

Berechnung der effektiven Kernparameter magnetischer Formteile

Calcul des paramètres effectifs des pièces magnétiques

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TITLE:

Calculation of the effective parameters of magnetic piece parts

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**CALCULATION OF THE EFFECTIVE PARAMETERS
OF MAGNETIC PIECE PARTS**

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International Standard IEC 60205 has been prepared by IEC technical committee 51: Magnetic components, ferrite and magnetic powder materials.

This fifth edition cancels and replaces the fourth edition published in 2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) addition, in 5.2.3, of the drawing and the formulae of pair of URS-cores of rectangular-circular section;

- 112 b) using, in 5.9, 5.10, 5.11 and 5.13, of the conventional calculation formula that includes " B_1-D " is
 113 limited for the x-x cores (x is EL, ER, PQ or E) and addition new formulae for x-PLT cores that
 114 replaces " B_1-D " with " $(B_1-D+B_2)/2$ ";
- 115 c) addition, in 5.9, 5.10, 5.11 and 5.13, of formulae of l_1 and l_3 for x-PLT cores (x is EL, ER,
 116 PQ or E) which is different from the l_1 and l_3 of x-x cores;
- 117 d) addition of formula A_{\min} in each subclause from 5.2.1 to 5.14.

118

119 The text of this standard is based on the following documents:

FDIS	Report on voting
51/xxxx/FDIS	51/xxxx/RVD

120

121 Full information on the voting for its approval can be found in the report on voting indicated in
 122 the above table.

123 The language used for the development of this International Standard is English.

124 This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in
 125 accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement,
 126 available at www.iec.ch/members_experts/refdocs. The main document types developed by
 127 IEC are described in greater detail at www.iec.ch/publications.

128

129 The committee has decided that the contents of this document will remain unchanged until the
 130 stability date indicated on the IEC website under "webstore.iec.ch" in the data related to the
 131 specific document. At this date, the document will be

- 132 • reconfirmed,
- 133 • withdrawn,
- 134 • replaced by a revised edition, or
- 135 • amended.

136 The contents of the corrigendum of July 2018 have been included in this copy.

137

CALCULATION OF THE EFFECTIVE PARAMETERS OF MAGNETIC PIECE PARTS

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1 Scope

144 This document specifies uniform rules for the calculation of the effective parameters of closed
145 circuits of ferromagnetic material.

2 Normative references

147 There are no normative references in this document.

3 Terms and definitions

149 No terms and definitions are listed in this document.

150 ISO and IEC maintain terminological databases for use in standardization at the following
151 addresses:

- 152 • IEC Electropedia: available at <http://www.electropedia.org/>
- 153 • ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Basic rules applicable to this standard

155 **4.1** All results shall be expressed in units based on millimetres, shall be accurate to three
156 significant figures, but to derive I_e , A_e and V_e the values of C_1 and C_2 shall be calculated to
157 five significant figures. All angles are in radians.

158 NOTE The purpose of specifying this degree of accuracy is only to ensure that parameters calculated at different
159 establishments are identical and it is not intended to imply that the parameters are capable of being determined to
160 this accuracy.

161 **4.2** A_{\min} is the nominal value of the smallest cross-section. A_g is the geometrical cross-
162 section of a ring core with rectangular shape. All the dimensions used to calculate A_{\min} shall
163 be the mean values between the tolerance limits quoted on the appropriate piece part drawing.
164 All results shall be expressed in units based on millimetres and shall be accurate to three
165 significant figures.

166 NOTE A_g to be used for the measurement of the saturation flux density B_{\max} on ring cores with rectangular cross-
167 section.

168 **4.3** Calculations are only applicable to the component parts of a closed magnetic circuit.

169 **4.4** All dimensions used for the purpose of calculations shall be the mean value within the
170 tolerance limits quoted on the appropriate piece part drawing.

171 **4.5** All irregularities in the outline of the core, such as small cut-outs, notches, chamfers,
172 etc. shall be ignored unless otherwise described.

173 **4.6** When the calculation involves the sharp corner of a piece part, then the mean length of
 174 flux path for that corner shall be taken as the mean circular path joining the centres of area of
 175 the two adjacent uniform sections, and the cross-sectional area associated with that length
 176 shall be taken as the average area of the two adjacent uniform sections.

177 Calculation of effective parameters l_e , A_e and V_e .

178 The effective parameters can be defined as

$$179 \quad l_e = C_1^2 / C_2 \quad A_e = C_1 / C_2 \quad V_e = l_e A_e = C_1^3 / C_2^2$$

180 where

181 l_e is the effective magnetic length of the core (mm);

182 A_e is the effective cross-sectional area (mm²);

183 V_e is the effective volume (mm³);

184 C_1 is the core constant (mm⁻¹);

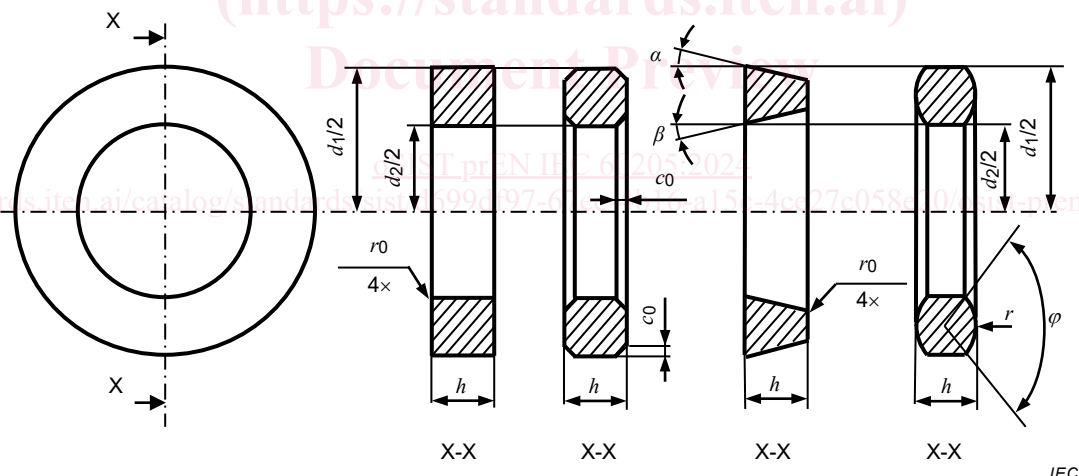
185 C_2 is the core constant (mm⁻³).

186 5 Formulae for the various types of cores

187 5.1 Ring cores

188 5.1.1 Ring cores in general

189 Drawings of ring cores are shown in Figure 1.



190

191

Figure 1 – Ring cores

192

$$C_1 = \frac{2\pi}{h_e \ln(d_1/d_2)}$$

193

$$C_2 = \frac{4\pi(1/d_2 - 1/d_1)}{h_e^2 \ln^3(d_1/d_2)}$$

194 **5.1.2 For ring cores of rectangular cross-section with sharp corners**

195
$$h_e = h$$

196 The geometrical cross-section of a ring core with rectangular shape A_g is given as:

197
$$A_g = h \frac{d_2 - d_1}{2}$$

198 **5.1.3 For ring cores of rectangular cross-section with an appreciable average**
 199 **rounding radius r_0**

200
$$h_e = h(1 - k_1) \quad k_1 = \frac{1,716 \ 8 r_0^2}{h(d_1 - d_2)}$$

201

202 **5.1.4 For ring cores of rectangular cross-section with appreciable chamfer c_0**

203
$$h_e = h(1 - k_3) \quad k_3 = \frac{4c_0^2}{h(d_1 - d_2)}$$

204 The geometrical cross-section of a ring core with appreciable chamfer shape A_g is given as:

205
$$A_g = h \frac{d_2 - d_1}{2} - 2c_0^2$$

206 **5.1.5 For ring cores of trapezoidal cross-section with sharp corners**

207
$$h_e = h(1 - k_2) \quad k_2 = \frac{h(\tan \alpha + \tan \beta)}{d_1 - d_2}$$

208 **5.1.6 For ring cores of trapezoidal cross-section with an appreciable average**
 209 **rounding radius r_0**

210
$$h_e = h(1 - k_1 - k_2)$$

211 **5.1.7 For ring cores of cross-section with circular arc frontal sides**

212
$$h_e = h - \frac{d_1 - d_2}{4 \sin^2(\varphi/2)} \left(2 \sin \frac{\varphi}{2} - \frac{\sin \varphi}{2} - \frac{\varphi}{2} \right)$$

213
$$\varphi = 2 \arcsin \frac{d_1 - d_2}{4r}$$

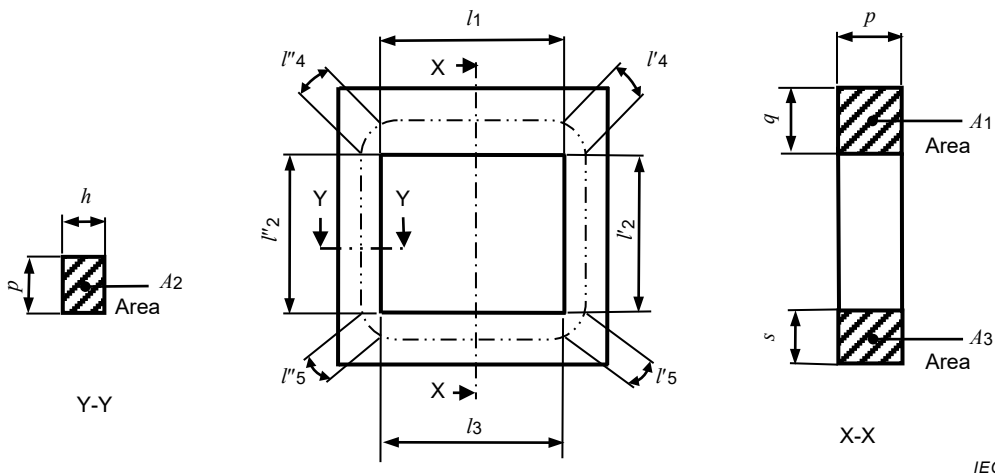
214 When the winding is uniformly distributed over a ring core, it may be expected that, at all
 215 points inside the ring core, the flux lines will be parallel to its surface.

216 No leakage flux will therefore leave or enter the ring core. This justifies the use of a
 217 theoretically more correct derivation of the effective parameters, which does not make use of
 218 the assumption that the flux is uniformly distributed over the cross-section.

219 **5.2 Pair of U-cores**

220 **5.2.1 Pair of U-cores of rectangular section**

221 Drawings of a pair of U-cores of the rectangular section are shown in Figure 2.



222

223

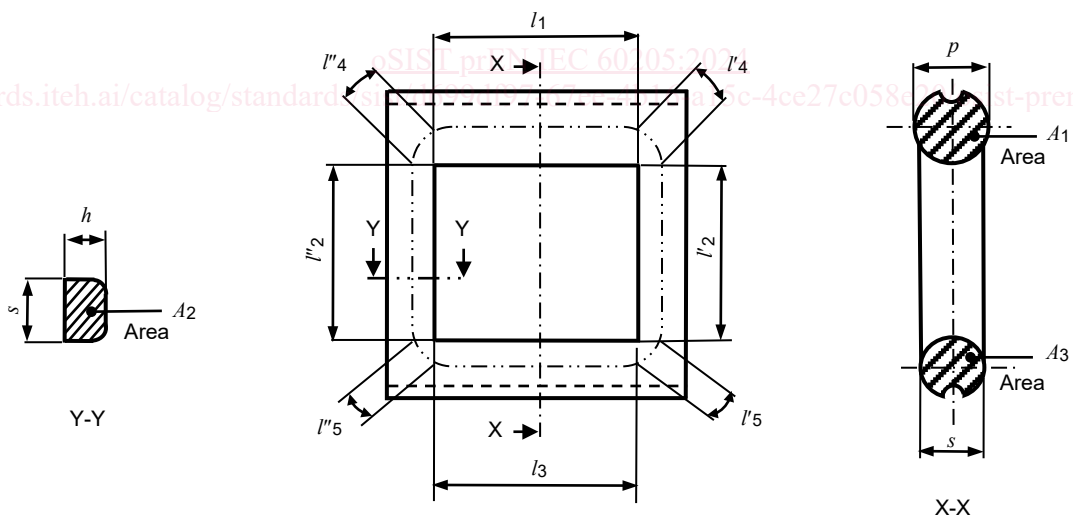
Figure 2 – Pair of U-cores of the rectangular section

224

225 **5.2.2 Pair of UR-cores**

226 Drawings of a pair of UR-cores with the rounded section are shown in Figure 3.

227



228

229

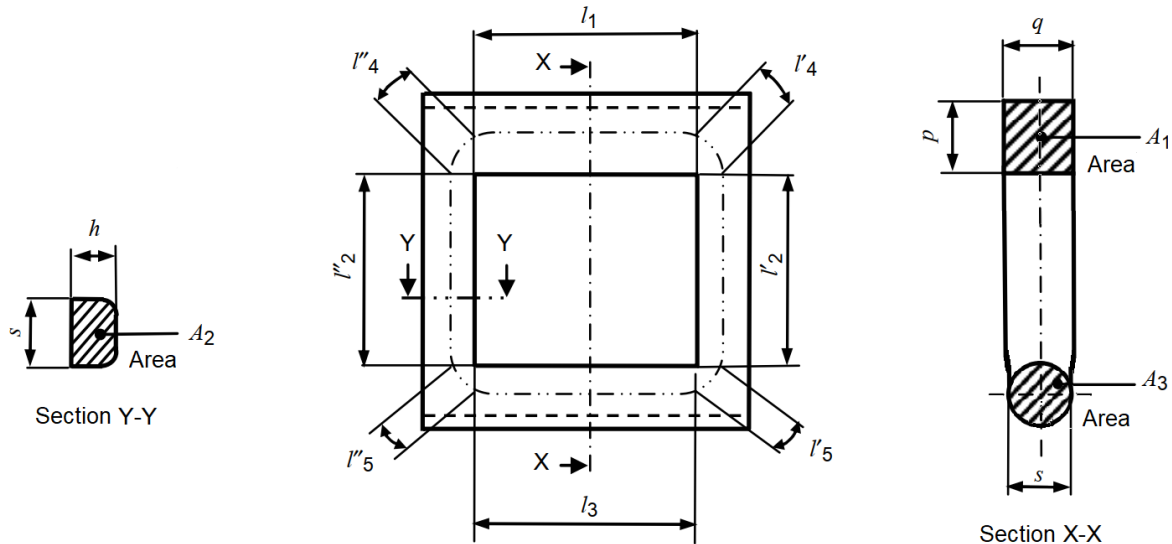
Figure 3 – Pair of UR-cores of rounded section

230

231 **5.2.3 Pair of URS-cores of rectangular-circular sections**

232 Drawings of a pair of URS-cores with the rectangular-circular sections are shown in Figure 4.

233



234

235 **Figure 4 – Pair of URS-cores of rectangular-circular sections**

236

237 Length of flux path associated with area A_2 :

238

$$l_2 = l_2' + l_2''$$

239 Mean length of flux path at corners:

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$$l_4 = l_4' + l_4'' = \frac{\pi}{4}(q + h)$$

240

241

$$l_5 = l_5' + l_5'' = \frac{\pi}{4}(s + h)$$

242 In calculating A_2 , any rounding of the interior back wall edges introduced for the purpose of
243 facilitating manufacture is ignored.

244

$$A_1 = pq$$

245

$$A_2 = hs$$

246

$$A_3 = \frac{\pi}{4}s^2$$

247 Mean areas associated with l_4 and l_5 :