

Designation: D3856-95 (Reapproved 2006) Designation: D3856 - 11

Standard Guide for Good Laboratory Practices in Laboratories Engaged in Sampling and Analysis of WaterManagement Systems in Laboratories Engaged in Analysis of Water¹

This standard is issued under the fixed designation D3856; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

- 1.1 This guide provides information on consensus good laboratory practices for laboratories that provide services in the sampling and analysis of water. As consensus standards, these are the minimum criteria that all laboratories should consider in establishing their good laboratory practices. This guide may not be applicable to certain types of laboratories (e.g., microbilogical).
- 1.2 This guide is designed to be used by those responsible for the selection, operation, or control of laboratory organizations engaged in sampling and analysis of water.
- 1.3 This guide presents features of organization, facilities, resources, and operations which affect the usefulness of the data generated.
- 1.4 This guide presents criteria for selection and control of the features described in 1.3 and also makes recommendations for the correction of unacceptable performance.
- 1.5 This guide describes methodology and practices intended to be completely consistent with the International Organization for Standardization (ISO) 9000 series of standards and Guide 25 1990 (1). ²
- 1.6 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.
- 1.7 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

2.1 ASTM Standards:³

D1129 Terminology Relating to Water

D1193 Specification for Reagent Water

ASTM D3856-11

D2777 Practice for Determination of Precision and Bias of Applicable Test Methods of Committee D19 on Water

D3370 Practices for Sampling Water from Closed Conduits

D3694 Practices for Preparation of Sample Containers and for Preservation of Organic Constituents D4210

D4210 Practice for Intralaboratory Quality Control Procedures and a Discussion on Reporting Low-Level Data

D4375 Practice for Basic Statistics in Committee D19 on Water

D4447 Guide for Disposal of Laboratory Chemicals and Samples

D4840 Guide for Sample Chain-of-Custody Procedures

D4841 Practice for Estimation of Holding Time for Water Samples Containing Organic and Inorganic Constituents

D5172 Guide for Documenting the Standard Operating Procedures Used for the Analysis of Water

D5847 Practice for Writing Quality Control Specifications for Standard Test Methods for Water Analysis

E456 Terminology Relating to Quality and Statistics

E548 Guide for General Criteria Used for Evaluating Laboratory Competence

¹ This guide is under the jurisdiction of ASTM Committee D19 on Water and is the direct responsibility of Subcommittee D19.02 on Quality Systems, Specification, and Statistics

Current edition approved Feb:Nov. 15, 2006:2011. Published February 2006. December 2011. Originally approved in 1988. Last previous edition approved in 2000 as D3856 – 95 (2000):(2000). DOI: 10.1520/D3856-95R06. 10.1520/D3856-11.

The boldface numbers in parentheses refer to the list of references at the end of this guide.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



3. Terminology

3.1 For definitions of terms used in this guide, refer to Terminologies D1129, D4375, and E456, Guide E548, and ASTM MNL 7(2).

4. Summary of Guide

- 4.1 This guide describes the criteria, guidelines, and recommendations for physical and human resources and data validation for the operation of a laboratory.
- 4.2 Although, philosophically, this guide is intended to apply to all analyses of water, there may be certain test methods to which parts of this guide are not applicable due to the nature of the samples, for example, microbiological analyses.

5. Significance and Use

- 5.1 Data on the composition and characteristics of water are frequently used to evaluate the health and safety to humans and the environment.
- 5.2 Moreover, such data are frequently used for process control or to ascertain compliance with regulatory statutes that place limits on acceptable compositions and characteristics of waters.
- 5.3 Laboratories that conduct water sampling and generate analytical data, and those persons who have the responsibility for selecting a laboratory to perform water quality studies, need to use criteria, guidelines, and recommendations that have been developed by consensus and are well accepted in making this selection.
- 5.4 Demonstration and documentation by a laboratory that there was judicious selection and control of organization, facilities, resources, and operations will enhance the credibility of the data produced and promote its acceptance.

6. Aspects of Quality Assurance Organization

- 6.1 General—The function of a laboratory is to provide analytical results and related information which are adequate for the intended use. This function is achieved through effective use of a quality assurance program. Every laboratory should develop a written quality assurance program, plan, or manual that demonstrates the effectiveness of its procedures and practices in assuring this quality. In addition to addressing any applicable regulatory requirements, the program should consider the following:
- 6.2Organizational Structure—A table of the organization should be available which shows the lines of authority, areas of responsibility, and job functions. The laboratory should also provide a description of its capabilities. Laboratory management should demonstrate and foster a positive quality assurance attitude and provide the analytical staff with a written policy to carry out a defined quality assurance program.
- 6.2.1 Human Resources—The key personnel of the organization should be described by means of personal résumés presenting the education and work experience appropriate to the table of organization and the qualifications of the position. For each employee, provision should be made for update of records to reflect additional education, work experience, and continuing training.
- 6.2.2Physical Resources—The laboratory facilities should provide a working environment that is clean, comfortable, and safe. The instrumentation and equipment must be suitable for the operational needs of the laboratory.
 - 6.3Methodology—Written procedures should be readily available to personnel.
 - 6.3.1 Written sample collection, handling and storage requirements should be followed.
 - 6.3.2Analytical procedures should be written.
 - 6.3.3There should be a document control system to track the currency and completeness of procedures.
 - 6.4Metrology—Systems for making measurements should have the following:
 - 6.4.1Written calibration procedures, including traceability and schedule.
 - 6.4.2Written preventive maintenance procedures with scheduled intervals.
- 6.4.3Records available to document any repair or service of equipment, replacement or change of reagents, or modification of procedures.
- 6.5Data Recording—The laboratory should keep records of sample source disposition and analyses to provide information on sample collection and preservation, analytical procedures and results, and the persons responsible for the sampling and analysis. All laboratory data sheets should be dated and signed by the analyst and his supervisor or a suitable colleague.
- 6.6Data Validation— To assess and demonstrate a suitable level of analytical performance, the laboratory should keep records of audit procedures, reference sample programs, and interlaboratory tests. One criterion for measurement of analytical performance should be the precision and bias data contained in the analytical method being used. Where applicable, quality control charts as described in Practice D4210 should be used.
- 6.7Trouble Shooting— The organization should provide the authority and the responsibility to a designated person or persons for investigation of out-of-control results and for informing the laboratory management of any problems that occur.
 - 6.7.1A current log should be kept of analytical deficiencies and the action taken to correct them.

7.Organization

7.1General—The production of reliable data is effected through the effort of everyone involved with the service. It is paramount, therefore, that personnel have a clear understanding of their duties and responsibilities and their relationship to the product produced. Management has the responsibility for defining function and goals as applied to the individual. A formal document



describing objectives, staff functions and responsibilities, should be distributed and explained to all staff members.

7.1.1The6.1.1 The personnel in a laboratory will vary with the specific functions that are to be served, but minimal qualifications and duties generally will be as described in 7.2 through 7.3.5.11through 7.3.2.

7.2Human Resources/Personnel Duties and Responsibilities:

7.2.1The Director—The director should have a working knowledge of the laboratory and its scope of activities. The director should have earned a baccalaureate degree in science or engineering from an accredited college or university or the equivalent (Note 1) and have at least five years experience in laboratory work.

6.2 Laboratory Director—Must have a BS or BA degree with a strong chemistry emphasis and with at least 5 years laboratory experience including supervisory roles or equivalent.

Note 1—The purpose of the "equivalent" equivalent requirement is to allow the assignment of persons who have comparable skills obtained through qualified training which did not result in the award of a baccalaureate degree. Interpretation of the term "equivalent" equivalent will necessarily require careful judgment by the user of these guidelines. Certification by professional boards is to be encouraged.

<u>6.2.1</u> The laboratory director or manager should be a full-time employee that who operates the laboratory with at least the responsibilities outlined in 7.2.1.1-7.2.1.6. below.

7.2.1.1Establishment6.2.1.1 Establishment of long-term program plans and shorter term work plans and assignments to meet the program objectives.

76.2.1.2 Operation and maintenance of the physical plant (building, equipment, instrumentation, services, etc.).

76.2.1.3 Selection, training, and development of personnel.

76.2.1.4 Overview and approval of methods of sampling and analyses.

76.2.1.5 Doversee development and implementation of a quality assurance Quality Assurance (QA) program to monitor and maintain the quality of laboratory performance. In larger laboratories, this function is frequently delegated to an individual or organization separate from the laboratory operation. This includes ensuring staff participation in appropriate interlaboratory quality control activities, intercalibration checks, performance audit programs, etc. Such interlaboratory checks are the most effective measure of comparative performance and should demonstrate the worth of a good quality assurance QA program to upper management or regulatory agencies. A QA program also provides each laboratory staff member with a copy of the quality assurance QA plan for the laboratory, which documents responsibilities and kind and frequency of quality control checks. The plan should also specify the monitoring and overview responsibilities of management. This responsibility is implemented by the Quality Assurance Manager or Coordinator.

76.2.1.6 Establishment of a development and operational performance appraisal system for the staff and an individual career development plan for each staff member. Performance standards should be developed and agreed to jointly by each staff member and their supervisor. The director should be responsible for assuring a periodic review of performance of all staff members by supervisors, for rewarding good quality performance, and for implementing and encouraging on-the-job or off-siteoffsite training. This joint development of performance standards is key to obtaining an understanding between the worker and the supervisor, as to what is expected for satisfactory performance. It also paves the way for rewarding outstanding performance or identifying unsatisfactory performance. These standards should be used to evaluate performance frequently but informally, and formally on a less frequent (annual or semiannual) basis.

7.2.26.2.2 Quality Assurance Manager or Coordinator – Reports directly to the Laboratory Director.

6.2.2.1 Develops and implements the QA Plan as described above.

6.2.2.2 Investigates any quality issues and reviews on a regular basis the quality of all work performed by the laboratory.

<u>6.2.2.3</u> Hosts third party laboratory assessments and responsible for seeing that all findings are addressed and corrective actions completed.

6.2.2.4 Implement intra- and inter-laboratory QA performance testing programs and evaluate results and taking corrective actions as necessary.

The laboratory shall have one or more of the following staff or persons responsible for multiple roles.

<u>6.2.3</u> Senior Staff—The senior professional staff of the laboratory conduct the difficult and non-routine sampling and analyses, resolve analytical problems, and modify and develop analytical procedures.

7.2.2.1Senior 6.2.3.1 Senior staff supervise and assist the technical staff in analyses, other laboratory operations and training.

 $\frac{7.2.2.2\text{Senior}}{6.2.3.2 \text{ Senior}}$ staff members should have earned a baccalaureate degree in science or engineering, with a strong chemistry emphasis, from an accredited college or the equivalent (see Note $\frac{1}{1}$) and have at least two years experience at the bench level in a water laboratory.

7.2.36.2.4 Technical Staff—The technical staff are personnel who perform routine and specialized sampling and analyses.

7.2.3.1Where 6.2.4.1 Where appropriate, technical staff members should have formal training in the sampling and analytical methodology, and quality control, as applied to the specific sample types and concentration levels of analytes which are of interest to the laboratory.

7.2.3.2Technical 6.2.4.2 Technical staff may be required to satisfactorily complete analytical tests to qualify initially and to periodically re-qualify throughout their work career. Qualification should be based on the generation of analytical results with precision and bias recovery within limits known to be possible for the particular method and which meet the data user's requirements.

- 7.2.46.2.5 Laboratory Support Staff—The support staff are nontechnical workers who perform routine field and laboratory services in support of the professional and technical staff. In the field, they may collect samples, and they may transport, handle and maintain records of collection and storage, including chain of custody. The support staff also maintains sampling and other field equipment.
- 7.2.4.1In the laboratory, they wash glassware, operate laboratory reagent water systems, autoclaves, drying ovens, and incubators. The support staff also receives, stores, and ships samples, materials, and laboratory equipment.
- 7.2.5—The support staff are nontechnical workers who perform routine field laboratory services in support of the professional and technical staff.
- 6.2.5.1 In the laboratory, they wash glassware, operate laboratory reagent water systems, autoclaves, drying ovens, and incubators. The support staff also receives, stores, and ships samples, materials, and laboratory equipment.
- <u>6.2.6</u> Office Support Staff—The office staff are nontechnical clerical or secretarial personnel who are trained either on the job or by formal schooling in keyboarding, computer programs, filing, recordkeeping, communications by telephone or personal visits, payroll, travel, or some combination thereof.
- 7.2.5.1The6.2.6.1 The laboratory or office support staff may be an integral part of the laboratory or may be provided as part of the administrative function in a larger organization.
 - 7.36.3 Physical Resources and Related Operating Procedures:
 - 7.3.1General—The laboratory environment can significantly affect the results of water analyses; therefore, the laboratory facility should be carefully designed and periodically inspected and reevaluated. In general, the physical conditions in the laboratory should comply with the applicable U.S. OSHA requirements, or their equivalent, and other safety and legal requirements. For further information see *Laboratory Planning for Chemistry and Chemical Engineering* (3).

7.3.2

- 6.3.1 The laboratory environment can significantly affect the results of water analyses; therefore, the laboratory facility should be carefully designed and periodically inspected and reevaluated. In general, the physical conditions in the laboratory should comply with the applicable U.S. OSHA requirements, and other regulatory safety and legal requirements.
- <u>6.3.2</u> Equipment and Supplies—The specific instrumentation, equipment, materials, and supplies needed for the performance of a standard test method are usually described in <u>thea</u> written standard <u>operating procedure (SOP)</u>. If the laboratory proposes to perform a new analytical procedure, it must be prepared to acquire the necessary instrumentation, supplies and space, and to conduct an appropriate training period prior to its routine use.
- 7.3.36.3.3 Laboratory Environment—The laboratory should be kept as free from environmental contamination as possible in order to protect the samples and instrumentation. Specific procedures should be established for monitoring assuring the quality of the laboratory reagent water per method specifications or Specification D1193. By doing so, the laboratory ensures the opportunity to produce quality data. The production of valid data not only depends on the collection of representative samples, but also on maintaining such samples as closely as possible to their original condition through careful handling and storage. If the sample cannot be analyzed at once, it should be preserved and stored as required for the analytes of interest. Recommended procedures for collecting, transporting and handling water and wastewater samples are described in this guide or in Practices D3370 and D3694. Recommended chain of custody procedures are described in Guide D4840. Whenever sample holding times must be determined, recommended procedures are described in Practice D4841.

734

- <u>6.3.4</u> <u>Ventilation System</u>—Laboratories should be well ventilated and free of dust, drafts, and extreme temperature changes. Central air conditioning is recommended because: 1) incoming air is filtered, reducing the likelihood of airborne laboratory contamination; 2) uniform temperature is conducive to stable operation of instrumentation and equipment; and 3) low humidity reduces moisture problems with hygroscopic chemicals, samples, and corrosion problems with analytical balances and other instrumentation.
- 76.3.4.1 In order for the hoods to be effective in removing fumes and aerosols from the laboratory environment, they must be operating at their designed capacity. Proper hood performance cannot be assumed. Hoods should be tested periodically for proper air flow by qualified support staff or a professional maintenance contractor. Hoods should not be located in areas of countervailing drafts, such as between two open doors. Under usual operating conditions, hoods require from 50 to 125 CFM/ft² (15 to 38 m² (15 to 38 m² (15 min/m²)/m²)) of face area. For a more detailed treatment of ventilation consult **Industrial Ventilation**—A Manual of **Recommended Practice** (4):
 - 7.3.5Industrial Ventilation—A Manual of Recommended Practice (4).
- <u>6.3.5</u> *Facilities*—Ideally, the areas provided for cleaning of glassware and portable equipment should be separated from the laboratory working area but located close enough for convenience.
- 76.3.5.1 Laboratories conducting trace organic analyses which use organic solvents in extraction and clean-up procedures must separate these activities from analytical instrumentation rooms to avoid contamination and reduce hazards.
- 76.3.5.2 Laboratories conducting analyses with a wide range of concentrations must take care to avoid cross contamination among samples in storage or analysis. Relatively clean samples, highly polluted samples and reagents should be stored separately from each other in vented cabinets and hoods to avoid cross-contamination.
- 76.3.5.3 Calibration standards should be stored separately from all samples.

7.3.5.46.3.5.4 Laboratory Design—Limited facilities and restricted work space may affect the quality and validity of results. Visitors and incidental traffic should be discouraged in work areas. Through traffic can be prevented by good laboratory design. 7.3.5.5Bench tops should be set at heights of 36 to 38 in. (91 to 97 cm) with a depth of 28 to 30 in. (71 to 76 cm). This height is comfortable for work in a standing or sitting position. Desk tops or sit-down benches should be set at 30 to 31 in. (76 to 79 cm) height to accommodate calculations and writing activities. Bench tops should be constructed of stainless steel, epoxy plastic, or another smooth impervious material that is inert, corrosion-resistant, and has minimal seams.

7.3.5.6Walls should be covered with waterproof paint, enamel, tile, or other surface materials that provide a smooth finish that is easily cleaned or disinfected, or both. Floors should be covered with good quality tiles or other heavy duty material, which can be maintained by wet-mopping or scrubbing machine and application of a skid-proof wax. Bacteriostatic agents contained in some wall or floor finishes increase the effectiveness of disinfection. Floors should never be swept or dry-mopped.

7.3.5.7High standards of cleanliness should be maintained and monitored for contamination in work areas and the laboratory. If there is any doubt about the effects of the surrounding laboratory facility upon the analytical results, blanks that have been protected against the laboratory environment should be compared periodically against sample blanks that have been exposed to the laboratory environment.

7.3.5.8A complete set of material safety data sheets (MSDSs), or equivalent safety information for all chemicals used in the laboratory, should be on file in a location accessible to all employees. Samples, reagents, and solvents that may contain harmful or interfering fumes shall be used in a properly operating hood or glove box. Smoking, eating, and drinking should not be allowed in the work area. Soiled hands should be washed before handling analytical materials. Sinks shall not be used for sample or reagent disposal. Laboratories shall dispose of waste in accordance with applicable environmental and safety regulations and standards. Standard operating procedures (SOPs) as described in Guide

6.3.5.5 High standards of cleanliness should be maintained and monitored for contamination in work areas and the laboratory. If there is any doubt about the effects of the surrounding laboratory facility upon the analytical results, blanks that have been protected against the laboratory environment should be compared periodically against sample blanks that have been exposed to the laboratory environment.

6.3.5.6 A complete set of material safety data sheets (MSDSs), or equivalent safety information for all chemicals used in the laboratory, should be on file in a location accessible to all employees. Samples, reagents, and solvents that may contain harmful or interfering fumes shall be used in a properly operating hood or glove box. Smoking, eating, and drinking should not be allowed in the work area. Soiled hands should be washed before handling analytical materials. Sinks shall not be used for sample or reagent disposal. Laboratories shall dispose of waste in accordance with applicable environmental and safety regulations and standards. Standard operating procedures (SOPs) as described in Guide D5172 for handling, storage, and disposal of hazardous reagents and samples shall be defined. Additional information is available in Guide D4447, MSDSs; MSDSs and Refs (5-13), but this information is for reference purposes only and is not intended to be exhaustive or to supersede regulations. Short courses on handling hazardous and toxic chemicals are available from chemical companies and others.

7.3.5.9Working Area—Adequate bench space or working areas should be provided for each analyst. As a general guideline, there should be 150 to 300 ft²(14 to 28 m²) per analyst or 12 to 25 linear ft (3.6 to 7.6 m) of bench space per analyst. The space requirement per analyst will vary with the instrumentation or equipment in use, the sample load, and the number of operations that are to be performed by a single analyst. The laboratory may require specialized facilities such as a perchloric acid hood. The lighting level may vary between 50 and 100 fc (535 and 1070 1x), depending upon the closeness of the tasks being performed in the area.

7.3.5.10), but this information is for reference purposes only and is not intended to be exhaustive or to supersede regulations. Short courses on handling hazardous and toxic chemicals are available from chemical companies and others.

<u>6.3.5.7</u> Electric Power Supply—The reliability of the instruments is affected by the electrical power supply. Some instruments require separate circuits or a regulated power supply for stable operation. The line voltage and stability should be monitored periodically and not assumed as based on records. Surge suppressors should be installed for any sensitive instrumentation or computers. An isolated ground for individual instruments and antistatic pads are helpful in eliminating stray currents.

7.3.5.11

6.3.5.8 Safety Considerations—The laboratory should be supplied with fire extinguishers suitable for Class A, B,B, or C fires; spill control materials for acids, bases, and flammables; eye wash and safety shower facilities; and other safety devices that may be consistent with the particular laboratory operation. The facilities should provide for the safe disposal of reagents and samples with written instructions for the utilization of these procedures by all personnel. Wearing of safety glasses, goggles, or face shields should be required for everyone entering the laboratory. A senior staff member should be assigned the responsibility for monitoring laboratory safety, including periodic inspection of facilities and fire extinguishers. Staff should be trained and have the training documented in the following: handling and disposal of potential chemical or biological hazards, or both; use of appropriate safety and personal protection equipment; and general laboratory safety and hygiene. If a laboratory handles radiological samples, the laboratory must have a Radiological License and a Radiation Safety Officer responsible for proper safety and handling procedures.

8.7. Methodology Key Aspects of Management Systems

8.17.1 General—The use of written procedures is an essential element in providing useful data. The use of published procedures is usually not sufficient to guarantee reliable and reproducible analytical performance. Each laboratory performing an analysis



should reduce the methodology to a SOP that clearly and completely delineates the exact steps followed. The use of SOPs helps ensure uniform performance among different analysts using them.

- 8.1.1The quality assurance program should clearly identify the duties of the following: the laboratory staff for routine quality control (QC) checks, the senior staff for continuing review of the quality control activities, and the laboratory director for periodic quality control reviews.
 - 8.2For case of cross-referencing methods and ensuring completeness of methods, all SOPs should follow the same format:
- 8.3Strict adherence to the method SOP shall be maintained and checked using a system of method performance audits. When deviations are necessary, the SOP should be rewritten to reflect the changes. If time does not permit a rewrite, the necessary deviations from the SOP shall be recorded and approved in writing by supervision before proceeding with the analysis.
- 8.4Whenever a deviation from a written SOP is necessary, it should be noted in the final data report along with identification of the person who authorized the change.
- 8.5A file of SOPs should be maintained by the laboratory director or manager. Each new SOP or revised SOP should carry its effective date so that recorded data may be related to the appropriate SOP. Outdated SOPs should be kept on file for reference purposes.
- 9:—The function of a laboratory is to provide analytical results and related information which are adequate for the intended use. This function is achieved through effective use of a quality assurance program. Every laboratory should develop a written quality assurance program, plan, or manual that demonstrates the effectiveness of its procedures and practices in assuring this quality. In addition to addressing any applicable regulatory requirements, the program should consider the following:
- 7.2 Organizational Structure—A table of the organization should be available which shows the lines of authority, areas of responsibility, and job functions. The laboratory should also provide a description of its capabilities. Laboratory management should demonstrate and foster a positive quality assurance attitude and provide the analytical staff with a written policy to carry out a defined quality assurance program.
- 7.2.1 Human Resources— The key personnel of the organization should be described by means of personal résumés presenting the education and work experience appropriate to the table of organization and the qualifications of the position. For each employee, provision should be made for update of records to reflect additional education, work experience, and continuing training.
- 7.2.2 *Physical Resources*—The laboratory facilities should provide a working environment that is clean, comfortable, and safe. The instrumentation and equipment must be suitable for the operational needs of the laboratory.
 - 7.3 Quality Assurance Manager/ QC Coordinator:
- 7.3.1 The laboratory regardless of size should have a designated experienced person to oversee quality. That person must be familiar with the methods performed by the laboratory and shall be responsible for maintaining and implementing the Quality Assurance Plan.
- 7.3.2 The QA designee must have formal training in QA and experience in QA/QC systems. This training and experience may vary with the size and complexity of the laboratory.
 - 7.4 Quality Assurance Plan:
- 7.4.1 QA Plan must meet the requirements of an Accreditation Body or a defined oversite quality program. The QA Plan must include the the requirements defined in the following Sections 7.5-7.16.
- 7.5 Methodology/SOPS—Written Standard Operating Procedures must be readily available to personnel. These SOPs may be based on published procedures or laboratory developed methods. The SOP shall clearly define all steps required in the method.
 - 7.5.1 Written sample receipt, handling and storage requirements should be followed.
 - 7.5.2 Analytical procedures must be written
 - 7.5.3 There should be a document control system to track the currency and completeness of procedures
- 7.5.4 All SOPs must be approved by QA and member of management. The QA Manager will maintain files of all current and historical SOPs.
 - 7.5.5 There must be described in the SOP the Quality Control samples to be analyzed and criteria for acceptance of the results.
- 7.5.6 Strict adherence to the method SOP shall be maintained and checked using a system of method performance assessments. When deviations are necessary, the SOP should be rewritten to reflect the changes. If time does not permit a rewrite, the necessary deviations from the SOP shall be recorded and approved in writing by supervision before proceeding with the analysis. All SOPS must be reviewed on a defined periodic basis defined by the laboratory.
 - 7.6 Instrument Systems—Instruments used for making measurements must have the following:
 - 7.6.1 Written calibration procedures, including standards traceability and standard/reagent replacement schedules.
 - 7.6.2 Written or referenced preventive maintenance procedures with scheduled intervals
- 7.6.3 Records available to document any repair or service of equipment, replacement or change of reagents, or modification of procedures.
- 7.7 Sample Receipt and Handling—the laboratory must have a written procedure for the receipt of samples to ensure the safety of laboratory personnel and the integrity of the samples.
- 7.7.1 A part of this procedure shall be a response to common issues that may occur in the sample receipt process. i.e. samples not preserved properly, broken samples, incomplete or incorrect paper work.