

---

---

**Non-destructive testing of steel  
tubes —**

Part 3:

**Automated full peripheral flux leakage  
testing of seamless and welded  
(except submerged arc-welded)  
ferromagnetic steel tubes for the  
detection of longitudinal and/or  
transverse imperfections**

<https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-ff1575c9a115/iso-10893-3:2011/amd.2:2020>

**AMENDMENT 2: Change acceptance  
criteria**

*Essais non destructifs des tubes en acier —*

*Partie 3: Contrôle automatisé par flux de fuite sur toute la  
circonférence des tubes en acier ferromagnétique sans soudure et  
soudés (sauf à l'arc immergé sous flux en poudre) pour la détection  
des imperfections longitudinales et/ou transversales*

*AMENDEMENT 2: Changement des critères d'acceptation*



## iTeh STANDARD PREVIEW (standards.iteh.ai)

<https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-ffd575c0e3fb/iso-10893-3-2011-amd-2-2020>



### **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Fax: +41 22 749 09 47  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

ISO 10893-3:2011/Amd 2:2020

<https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-ffd575c0e3fb/iso-10893-3-2011-amd-2-2020>

## Non-destructive testing of steel tubes —

Part 3:

### Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

#### AMENDMENT 2: Change acceptance criteria

*8.2, second sentence*

Replace the second sentence:

"If after two consecutive retests all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect."

with the following:

"If after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect."

<https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-ffd575c0e3fb/iso-10893-3-2011-amd-2-2020>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[ISO 10893-3:2011/Amd 2:2020](https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-ffd575c0e3fb/iso-10893-3-2011-amd-2-2020)  
[https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-  
ffd575c0e3fb/iso-10893-3-2011-amd-2-2020](https://standards.iteh.ai/catalog/standards/sist/681bbcab-8087-4c3e-9024-ffd575c0e3fb/iso-10893-3-2011-amd-2-2020)