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**Non-destructive testing of steel  
tubes —**

Part 8:

**Automated ultrasonic testing of  
seamless and welded steel tubes for  
the detection of laminar imperfections**

**AMENDMENT 1: Change acceptance  
criteria**

[ISO 10893-8:2011/Amd 1:2020](https://standards.iso.org/iso-10893-8-2011-amd-1-2020)

<https://standards.iteh.ai/en/standards/iso-10893-8-2011-amd-1-2020>

[Essais non destructifs des tubes en acier —](https://standards.iteh.ai/en/standards/iso-10893-8-2011-amd-1-2020)

*Partie 8: Contrôle automatisé par ultrasons pour la détection des  
dédoublures des tubes en acier sans soudure et soudés*

*AMENDEMENT 1: Changement des critères d'acceptation.*



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[ISO 10893-8:2011/Amd 1:2020](https://standards.iteh.ai/catalog/standards/sist/e86d822b-504f-4b76-bbb3-aab7a30d94ac/iso-10893-8-2011-amd-1-2020)

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

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## Non-destructive testing of steel tubes —

Part 8:

### Automated ultrasonic testing of seamless and welded steel tubes for the detection of laminar imperfections

#### AMENDMENT 1: Change acceptance criteria

*8.1.2, second sentence*

Replace the second sentence:

"If after two consecutive retests all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect."

with the following:

"If after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect."

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