
**Non-destructive testing of steel
tubes —**

Part 8:

**Automated ultrasonic testing of
seamless and welded steel tubes for
the detection of laminar imperfections**

**AMENDMENT 1: Change acceptance
criteria**

Essais non destructifs des tubes en acier —

*Partie 8: Contrôle automatisé par ultrasons pour la détection des
dédoublures des tubes en acier sans soudure et soudés*

AMENDEMENT 1: Changement des critères d'acceptation.

PROOF / ÉPREUVE



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AMENDMENT 1: Change acceptance criteria

8.1.2, second sentence

Replace the second sentence:

"If after two consecutive retests all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect."

with the following:

"If after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect."

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