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**Non-destructive testing of steel  
tubes —**

Part 9:

**Automated ultrasonic testing for the  
detection of laminar imperfections in  
strip/plate used for the manufacture  
of welded steel tubes**

**AMENDMENT 1: Change acceptance  
criteria**

ISO 10893-9:2011/Amd 1:2020

<https://standards.iteh.ai/catalog/standards/sist/b175a897-871b-4a87-95c0-39395f7ed0f1/iso-10893-9-2011-amd-1-2020>

*Essais non destructifs des tubes en acier —*

*Partie 9: Contrôle automatisé par ultrasons pour la détection des  
dédoublures dans les bandes/tôles fortes utilisées pour la fabrication  
des tubes en acier soudés*

*AMENDEMENT 1: Changement des critères d'acceptation*



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[ISO 10893-9:2011/Amd 1:2020](https://standards.iteh.ai/catalog/standards/sist/b175a897-871b-4a87-95c0-39395ff7ed0f/iso-10893-9-2011-amd-1-2020)

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

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## Non-destructive testing of steel tubes —

Part 9:

### Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes

#### AMENDMENT 1: Change acceptance criteria

*8.2, second sentence*

Replace the second sentence:

"If, after two consecutive retests, all signals are lower than the trigger/alarm level, the strip/plate shall be deemed to have passed this test; otherwise, the strip/plate shall be designated as suspect."

with the following:

"If after one retest, all signals are lower than the trigger/alarm level, the strip/plate shall be deemed to have passed this test; otherwise, the strip/plate shall be designated as suspect."

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