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## Non-destructive testing of steel tubes —

Part 12:

**Automated full peripheral ultrasonic  
thickness testing of seamless and  
welded (except submerged arc-  
welded) steel tubes**

**AMENDMENT 1: Change of acceptance  
criteria**

<https://standards.iteh.ai/catalog/standards/sist/a5220cd7-d1d0-4559-854f-84eeadd8ec98/iso-10893-12-2011-amd-1-2020>

*Essais non destructifs des tubes en acier —*

*Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute  
la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc  
immergé sous flux en poudre)*

*AMENDEMENT 1: Modification des critères d'acceptation*



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ISO 10893-12:2011/Amd 1:2020  
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Published in Switzerland

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

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### AMENDMENT 1: Change of acceptance criteria

#### *8.2, second sentence*

Replace the second sentence:

"If, after two consecutive retests, all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test; otherwise, the tube shall be designated as suspect."

with the following:

"If after one retest, all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test; otherwise, the tube shall be designated as suspect."

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