
Non-destructive testing of steel tubes —

Part 12: Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc- welded) steel tubes

AMENDMENT 1: Change of acceptance criteria

Essais non destructifs des tubes en acier —

*Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute
la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc
immersion sous flux en poudre)*

AMENDEMENT 1: Modification des critères d'acceptation

PROOF/ÉPREUVE



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Published in Switzerland

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

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Non-destructive testing of steel tubes —

Part 12:

Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes

AMENDMENT 1: Change of acceptance criteria

8.2, second sentence

Replace the second sentence:

"If, after two consecutive retests, all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test; otherwise, the tube shall be designated as suspect."

with the following:

"If after one retest, all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test; otherwise, the tube shall be designated as suspect."

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