



SLOVENSKI STANDARD
oSIST prEN ISO 13916:2024
01-september-2024

Varjenje - Merjenje temperature predgrevanja, medvarkovne temperature in temperature vzdrževanja predgrevanja (ISO/DIS 13916:2024)

Welding - Measurement of preheating temperature, interpass temperature and preheat maintenance temperature (ISO/DIS 13916:2024)

Schweißen - Messung der Vorwärm-, Zwischenlagen- und Haltetemperatur (ISO/DIS 13916:2024)

Soudage - Mesurage de la température de préchauffage, de la température entre passes et de la température de maintien du préchauffage (ISO/DIS 13916:2024)

Ta slovenski standard je istoveten z: prEN ISO 13916

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ICS:

17.200.99	Drugi standardi v zvezi s termodinamiko	Other standards related to thermodynamics
25.160.10	Varilni postopki in varjenje	Welding processes

oSIST prEN ISO 13916:2024

en,fr,de



DRAFT International Standard

ISO/DIS 13916

Welding — Measurement of preheating temperature, interpass temperature and preheat maintenance temperature

*Soudage — Mesurage de la température de préchauffage, de la
température entre passes et de la température de maintien du
préchauffage*

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 13916:2017), which has been technically revised.

The main changes are as follows:

- [clause 4.1](#), addition of requirements regarding the point of measurement of the temperature, for joint thicknesses not exceeding 50 mm, if the source of heat is localized outside of the groove of the weld.

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