INTERNATIONAL STANDARD

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AMENDMENT 1
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Road vehicles — Liquefied petroleum gas (LPG) fuel systems components —

Part 6: Pressure relief valves (PRV)

AMENDMENT 1

Véhicules routiers — Équipements pour véhicules utilisant le gaz de pétrole liquéfié (GPL) comme combustible —

Partie 6: Vannes de contrôle de la surpression

AMENDEMENT 1

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This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 41, *Specific aspects for gaseous fuels*.

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Road vehicles — Liquefied petroleum gas (LPG) fuel systems components —

Part 6: Pressure relief valves (PRV)

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Clause 3, add the following term entry.

3.2
flow capacity
measured relieving capacity of a pressure relief valves (PRV) measured at the flow-rating pressure, expressed in m^3/min of air at a temperature of 15,6 °C and at a pressure of 100 kPa

Clause 4, add the following item.

d) the flow capacity.

Clause 5, first list item.

Replace the text with the following:

— mounting location (shall communicate with the vapour phase portion of the tank); and

6.1

Replace Table 1 with the following:

Table 1 — Applicable tests

Test	Applicable	Test procedure as required by ISO 20766-2	Specific test requirements of this document
Hydrostatic strength	X	X	X (see 6.2)
Leakage	X	X	X (see 6.3)
Excess torque resistance	X	X	
Bending moment	X	X	
Continued operation	X		X (see 6.4)
Corrosion resistance	X	X	
Operational test	X		X (see 6.5)
Vibration resistance	X	X	
Brass material compatibility	X	X	
Oxygen ageing	X	X	

Table 1 *(continued)*

Test	Applicable	Test procedure as required by ISO 20766-2	Specific test requirements of this document
Non-metallic material immersion	X	X	
Ozone ageing	X	X	
Resistance to dry-heat	X	X	
Temperature cycle test	X	X	
Flow capacity test	X		X (see 6.6)

6.5.2, c)

Replace the text with the following:

c) Repeat a) and b) at −40 °C or −20 °C and 85 °C or 120 °C (if required by the operating conditions). At each test temperature, the following criteria shall be met:

6.6

Add a new subclause.

6.6 Flow capacity test

A flow capacity test on each sample is to be conducted at a flow-rating pressure of 120 % of the maximum set pressure. The measured standard flow capacity should be at least 17,7 m^3/min when the pressure relief valve is considered a pressure relief device. In other cases, the minimum flow capacity shall be at least $Q => 10{,}66 \times A^{0{,}82}$,

where

Q is the flow of air in standard m^3/min (100 kPa absolute at 15 °C);

A is the exterior surface of the container in m^2.

During flow capacity tests on each sample, there shall be no evidence of chattering or other abnormal operating conditions.

The flow capacity of each sample of a safety valve shall fall within a range of 10 % of the highest observed capacity.

6.7

Add a new clause.

6.7 Creep test

A non-metallic part containing liquid LPG shall comply with the leakage tests mentioned in 6.3 after having been submitted to a hydraulic pressure of 2,25 times the maximum operating pressure at a temperature of 120 °C during a minimum of 96 h. Water or any other suitable hydraulic fluid may be used as a test medium.