SLOVENSKI STANDARD
oSIST prEN 12106:2024

01-september-2024

Cevni sistemi iz polimernih materialov - Polietilen (PE), zamreženi polietilen (PE-X) in cevi iz nemehčanega poliamida (PA-U) - Metoda za preskus odpornosti proti notranjemu tlaku po izvedenem stiskanju cevi (squeeze-of)

Plastics piping systems - Polyethylene (PE), crosslinked polyethylene (PE-X) and unplasticized polyamide (PA-U) pipes - Test method for the resistance to internal pressure after application of squeeze-off

Kunststoff-Rohrleitungssysteme - Rohre aus Polyethylen (PE) - Bestimmung der Widerstandsfähigkeit gegen Innendruck nach Abquetschen

Systèmes de canalisations en plastique - Tubes en polyéthylène (PE) - Méthode d'essai de résistance à la pression interne après application de l'écrasement

Ta slovenski standard je istoveten z: **prEN 12106**

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23.040.20 Cevi iz polimernih materialov Plastics pipes

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EUROPEAN STANDARD

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English Version

Plastics piping systems - Polyethylene (PE), crosslinked polyethylene (PE-X) and unplasticized polyamide (PA-U) pipes - Test method for the resistance to internal pressure after application of squeeze-off

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Kunststoff-Rohrleitungssysteme - Rohre aus Polyethylen (PE) - Bestimmung der Widerstandsfähigkeit gegen Innendruck nach Abquetschen

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 155.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (prEN 12106:2024) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 12106:1997.

prEN 12106:2024 includes the following significant technical changes with respect to EN 12106:1997:

— PA, PE-X and PE 100-RC materials with test parameters have been added;

— ISO 1167-1 and ISO 1167-2 are referenced for the pipe hydrostatic pressure test in place of EN 921 which has been withdrawn.

This document is one of a series of standards on test methods which support System Standards for plastics piping systems and ducting systems.

The material-dependent parameters and/or performance requirements are incorporated in the System Standard(s) concerned.

1 Scope

This document specifies a method to determine the resistance to internal pressure of polyethylene (PE), crosslinked polyethylene (PE-X) and unplasticized (PA-U) pipes to verify the condition of the pipe after being subjected to a squeeze-off procedure.

The equipment and procedure used to prepare the test samples and test parameters are given in this document, i.e.:

a) the diameter and series of the pipe to be tested (see 6.1);

b) the number of test pieces (see 6.2);

c) the parameters for the hydrostatic strength tests (see 7.6)

NOTE 1 Further information on the squeeze-off procedure is given in EN 12007-2 and ISO/TS 10839 for polyethylene, and CEN/TS 12007-6 for unplasticized polyamide.

NOTE 2 The squeeze-off procedure is specified to limit gas flow to allow maintenance, repair or to make network connections. Squeeze-off is used in an emergency for pipes carrying other media.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method (ISO 1167-1)*

EN ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces (ISO 1167-2)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 472 and ISO 1043-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- IEC Electropedia: available at https://www.electropedia.org/
- ISO Online browsing platform: available at https://www.iso.org/obp

3.1 Terms related to geometry

3.1.1
nominal size
DN
numerical designation of the size of a component, which is a convenient round number approximately equal to the manufacturing dimension

Note 1 to entry: It is expressed in millimetres (mm).