
**Principles for selecting and using test
persons for testing anthropometric
aspects of industrial products and
designs**

*Principes de choix et d'utilisation de sujets d'essai pour l'essai des
aspects anthropométriques des produits industriels et leur conception*

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 159, *Ergonomics*, Subcommittee SC 3, *Anthropometry and biomechanics*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 122, *Ergonomics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 15537:2004), which has been technically revised.

The main changes are as follows:

- the context has been broadened to include testing by computer-aided design (CAD);
- European values in tables have been replaced by global values.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

An investigation into how far ergonomic requirements are taken into consideration with regard to industrial products and designs is often performed using test equipment that permits only one or a few parameters (e.g. body height) to be registered. With regard to the concurrent multifunctional testing and/or determination of product characteristics for which no technical testing procedures have been established, one or more people are often designated as test persons and are observed and/or questioned during or after product testing.

The reliability of any findings established in this way is very much dependent on the extent to which the test persons represent the intended user group in different aspects. How well a product or design is adjusted to the anthropometrics of the intended user population is dealt with in this document.

According to ISO 14738, workstations at machinery has to be designed with proper regard to the body dimensions of the intended user population. One means to verify that a product or a design fulfils this requirement is to set up a panel of test persons and let them test the product in different ways.

An example of the use of this document is given in [Annex A](#).

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Principles for selecting and using test persons for testing anthropometric aspects of industrial products and designs

1 Scope

This document establishes methods for determining the composition of groups of persons whose anthropometric characteristics are to be representative of the intended user population of any specific object under test.

This document is applicable to the testing of anthropometric aspects of industrial products and designs having direct contact with the human body or dependent on human body measurements, such as machinery, work equipment, personal protective equipment (PPE), consumer goods, working spaces, architectural details or transportation equipment.

This document is also applicable to the testing of such safety aspects of products that are dependent on human body measurements. It does not deal with other aspects of the task or other requirements, such as perception of information (except geometrical arrangement of the viewing targets) and the use of controls (except their geometrical placement).

Although this document deals with selecting test persons from an anthropometric perspective, similar general principles can be applied for other test variables, e.g. biomechanical aspects.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

critical dimension

dimension estimated to cause a major limitation for the usage from an anthropometrical point of view, for the whole body or body parts, depending on the function of the product in question

Note 1 to entry: Critical dimension is related to reach, clearance, posture, contact pressure, vision or other factors which may result in difficulties of use, discomfort or health risks.

Note 2 to entry: A product to be tested can have more than one critical dimension, for example a combination of a reach dimension and a clearance dimension.

EXAMPLE The critical dimension for an access opening can be the width, or a combination of two dimensions, for example the width and the opening height.

3.2 critical anthropometric measurement

anthropometric measurement which is most affected by the critical dimensions of the product

Note 1 to entry: For instance, the critical anthropometric measurement for a person entering an opening for whole body access is the one with the greatest constraint (e.g. the body height and/or the body width, depending on the form of the access opening).

3.3 worst-case combination of critical dimensions and anthropometric measurements

combination of critical dimensions of the product, additional equipment and the critical anthropometric measurement imposing the biggest restriction on a person who is able to use the product or design as intended

3.4 slim body type

person for whom at least two width measurements (preferably shoulder width and hip breadth) and two depth measurements (preferably chest depth and abdominal depth) are smaller than the figure representing the 25th percentile or, where this figure is not available, the average value of the 5th and the 50th (mean) percentile for the population in question

3.5 corpulent body type

person for whom at least two breadth measurements (preferably shoulder breadth and hip breadth) and two depth measurements (preferably chest depth and abdominal depth) are bigger than the figure representing the 75th percentile or, where this figure is not available, the average value of the 50th percentile (mean) and the 95th percentile for the population in question

3.6 medium body type

person who is neither a slim body type nor a corpulent body type

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4 Types of tests

4.1 General

Testing may be done with living humans or with virtual humans, sometimes known as computer manikins. Current design processes often involve computer-aided design (CAD) systems, where it is possible to insert virtual humans into the CAD design process. See ISO 15536-1 and ISO 15536-2 for information on computer manikins. The tests described in this subclause can be done with living humans in a physical mock-up or with virtual humans in a CAD environment. If virtual humans are used, users are cautioned to assess the validity of the models before assuming accurate test results.

Test participants – virtual or human – are specified by anthropometry. The simplest designs require anthropometric information on only a few dimensions. In such cases, defining test participants using population percentiles may be appropriate. For more complex designs, using percentiles on many dimensions can give a false sense of accommodation, because persons who are accommodated by one or two dimensions might not be accommodated by the next three dimensions, while persons accommodated by the third and fourth dimensions might not be accommodated on the first one or two. The reason for this is that many design-critical dimensions are often not well correlated with each other. For these more complex design problems, a good solution is a multivariate anthropometric approach. Unfortunately, multivariate solutions generally require access to raw anthropometric data, which are often proprietary or otherwise not publicly available.

Depending on the accuracy of the test results required and the availability of test persons or manikins, either a screening or a detailed test can be performed. In addition to critical dimensions of the product, at least the following shall be taken into account as selection criteria:

- the geographic or ethnic origin of the user population (global, regional or a specific population);

- the age of the user population (all or specific age groups);
- the sex of the user population (both or specific);
- occupation (if relevant).

4.2 Screening test

The screening test is not as complete or accurate as a detailed test and is used in the preliminary assessment of the usability of products and designs for a specified intended user population. Instead, screening tests can be used to quickly assess whether a general design concept is feasible. Screening tests may consist of looking up anthropometric percentiles in a table and comparing them to key dimensions of a prospective design.

Screening tests are never sufficient for complete assessment of safety aspects.

4.3 Detailed test

The detailed test takes into account all dimensions of a product or design (e.g. by using a mock-up, prototype or other physical model), in relation to anthropometric dimensions. The selection of anthropometric measurements and percentiles depends on the features of the product or design under test. The duration of a detailed test shall be long enough to give a good representation of the intended use of the product, including foreseeable non-regular or emergency use and maintenance.

5 Test with test persons or manikins

5.1 General requirements and recommendations

Test persons or manikins shall be selected to represent the anthropometric measurements of the relevant percentile of the intended user population.

The test shall be reproducible, as far as possible.

Refer to ISO 14738, ISO 15534-1, ISO 15534-2 and ISO 15534-3 for guidance on determining anthropometric dimensions for workstations and opening for access into machinery.

5.2 Procedure for testing

When developing test procedures:

- identify the intended user population (see 4.1);
- identify critical tasks that the user will perform in or with the product design, and the type of clothing and equipment used during these tasks;
- identify task factors such as reach, vision, clearance, posture, contact pressure or other factors which may result in difficulties of use, discomfort or health risks;
- identify posture or postural limits of the tasks to be performed;
- identify task constraints (e.g. restraints, concurrent tasks);
- identify the critical dimensions of the product under test;
- define worst-case combinations of critical dimensions and anthropometric measurements (e.g. short arms and large torso depth), including critical measurements with additional equipment;
- define safety margins, absolute (figures) or relative (percentile) to be added to the dimensions;
- select test persons according to 5.3 or 5.4, respectively;

- run the test(s), taking the following into account:
 - the measuring of critical dimensions and corresponding anthropometric measurements of the test persons;
 - registration of the test persons' subjective opinions during and/or after using the product;
 - observation of the test persons' behaviour and ability to perform the task when using the product as intended;
- document the test procedure and the test results (see 5.7).

Any individual test should cover at least one whole utilization cycle for each element of the object under test (e.g. adjustment gear, displays, controls, visibility). Any deviation from this recommendation shall be documented. The reliability of some tests can be improved by repeating them at least three times. Requirements for specific tests can be found in some product standards.

5.3 Selection of test persons within the intended user population for screening test

For each critical dimension, select at least three persons, representing the part of the user population anticipated to be limiting in this aspect. That is, if a clearance-dimension is to be tested, the persons should as far as possible represent the 95th percentile for that dimension. If a reach-dimension is to be tested, the persons should as far as possible represent the 5th percentile forward arm reach. The same test person can be used for testing more than one critical dimension. Table 1 shows 5th percentile female and 95th percentile male values for a selection of global human body measurements. ISO 7250-3 has a more complete listing of dimensions and additional percentiles. For some dimensions, the female P95 is larger than the male P95. In these cases, the female value should be used.

5.4 Selection of test persons within the intended user population for detailed test

The following shall be taken into account: [ISO 15537:2022](https://standards.iteh.ai/catalog/standards/sist/0cae6b04-8523-4121-8ae1-f3862c6940c3/iso-15537-2022)

- For each critical dimension, select at least seven persons representing the part of the user population anticipated to be limiting in this aspect. That is, if a clearance dimension is to be tested, the persons should, as far as possible, represent the 95th percentile for that dimension. If a reach dimension is to be tested, the persons should, as far as possible, represent the 5th percentile.
- If the 95th and/or the 5th percentile for the critical dimensions are not known in the intended user population, then at least seven test persons representing the limiting (95th or 5th) percentile of stature shall be used. Of these seven test persons, slim, medium and corpulent body types should be included in those representing P5 and P95 of stature. It is also recommended that at least one person representing the 95th or the 5th percentile of the breadth or depth measurement be included in the test group. A test person can be used for testing more than one critical dimension.
- In a more complicated test situation, for example, where both clearance dimensions and reach dimensions are of concern, the sample of test persons should be specifically determined for its purpose.
- It is recommended that the 1st and the 99th percentiles are used instead of the 5th and the 95th percentiles, wherever possible. These values can be found in ISO 7250-3.

For safety considerations (e.g. for testing the access openings or safety distances), at least one person representing the 1st or the 99th percentile of the relevant body measurement shall be employed in the test.