

# TECHNICAL REPORT

# IEC 61366-7

First edition  
1998-03

---

---

## Hydraulic turbines, storage pumps and pump-turbines – Tendering Documents –

### Part 7: Guidelines for technical specifications for storage pumps

iteh STANDARD PREVIEW

(standards.iteh.ai)

*Turbines hydrauliques, pompes d'accumulation  
et pompes-turbines –*

*Documents d'appel d'offres –*

*Partie 7:  
Guide des spécifications techniques  
pour les pompes d'accumulation*



Reference number  
IEC 61366-7:1998(E)

## Numbering

As from 1 January 1997 all IEC publications are issued with a designation in the 60000 series.

## Consolidated publications

Consolidated versions of some IEC publications including amendments are available. For example, edition numbers 1.0, 1.1 and 1.2 refer, respectively, to the base publication, the base publication incorporating amendment 1 and the base publication incorporating amendments 1 and 2.

## Validity of this publication

The technical content of IEC publications is kept under constant review by the IEC, thus ensuring that the content reflects current technology.

Information relating to the date of the reconfirmation of the publication is available in the IEC catalogue.

Information on the revision work, the issue of revised editions and amendments may be obtained from IEC National Committees and from the following IEC sources:

- **IEC Bulletin**
- **IEC Yearbook**  
On-line access\*
- **Catalogue of IEC publications**  
Published yearly with regular updates  
(On-line access)\*

## Terminology, graphical and letter symbols

For general terminology, readers are referred to IEC 60050: *International Electrotechnical Vocabulary (IEV)*.  
<https://standards.iteh.ai/catalog/standards/cist/51150aed-748e-4180-958c-216/iec-tr-61366-7-1998>

For graphical symbols, and letter symbols and signs approved by the IEC for general use, readers are referred to publications IEC 60027: *Letter symbols to be used in electrical technology*, IEC 60417: *Graphical symbols for use on equipment. Index, survey and compilation of the single sheets* and IEC 60617: *Graphical symbols for diagrams*.

## IEC publications prepared by the same technical committee

The attention of readers is drawn to the end pages of this publication which list the IEC publications issued by the technical committee which has prepared the present publication.

\* See web site address on title page.

# TECHNICAL REPORT – TYPE 3

# IEC 61366-7

First edition  
1998-03

---

---

## Hydraulic turbines, storage pumps and pump-turbines – Tendering Documents –

### Part 7: Guidelines for technical specifications for storage pumps

iTeh STANDARD PREVIEW

(standards.iteh.ai)

*Turbines hydrauliques, pompes d'accumulation  
et pompes-turbines –*

IEC TR 61366-7:1998

<https://standards.iteh.ai/catalog/standards/slr/91650aed-f648-4ef1-958c-d1df10c1e216/iec-tr-61366-7-1998>

*Documents d'appel d'offres –*

*Partie 7:*

*Guide des spécifications techniques  
pour les pompes d'accumulation*

© IEC 1998 — Copyright - all rights reserved

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

International Electrotechnical Commission  
Telefax: +41 22 919 0300

3, rue de Varembe Geneva, Switzerland  
e-mail: [inmail@iec.ch](mailto:inmail@iec.ch) IEC web site <http://www.iec.ch>



Commission Electrotechnique Internationale  
International Electrotechnical Commission  
Международная Электротехническая Комиссия

PRICE CODE

V

For price, see current catalogue

## CONTENTS

		Page
	FOREWORD .....	4
Clause		
0	Introduction to technical specifications .....	7
1	Scope .....	9
2	Reference documents .....	9
3	Technical requirements .....	9
3.1	Scope of work .....	9
3.2	Limits of the contract .....	10
3.3	Supply by Employer .....	11
3.4	Design conditions .....	11
3.5	Technical performance and other guarantees .....	15
3.6	Mechanical design criteria .....	18
3.7	Design documentation .....	18
3.8	Materials and construction .....	19
3.9	Shop inspection and testing .....	20
4	Technical specifications for fixed/embedded components .....	21
4.1	Spiral case .....	22
4.2	Diffuser ring .....	23
4.3	Foundation ring .....	23
4.4	Suction tube and suction tube liner (if any) .....	23
4.5	Pit liner .....	24
4.6	Conveyor case and return ring (if any) .....	24
5	Technical specifications for stationary/removable components .....	24
5.1	Headcover and bottom ring .....	24
5.2	Stationary wearing rings .....	25
5.3	Replaceable diffuser ring .....	25
6	Technical specifications for rotating parts, bearings and seals .....	25
6.1	Impeller .....	25
6.2	Main shaft .....	25
6.3	Guide bearing .....	26
6.4	Main shaft seal .....	26
6.5	Sandstill (maintenance) seal .....	26
7	Technical specifications for thrust bearing .....	27
7.1	Design .....	27
7.2	Bearing support .....	27
7.3	Bearing assembly .....	27
7.4	Oil injection pressure lift system .....	27

Clause	Page
8 Technical specifications for miscellaneous components .....	27
8.1 Walkways, access platforms and stairs .....	27
8.2 Lifting fixtures .....	28
8.3 Special tools .....	28
8.4 Standard tools .....	28
8.5 Storage pump pit hoist .....	28
8.6 Nameplate .....	28
9 Technical specifications for auxiliary systems .....	28
9.1 Bearing lubrication system .....	28
9.2 Impeller pressure balancing and pressure relief lines .....	29
9.3 Storage pump pit drainage .....	29
9.4 Tailwater depression system .....	29
10 Technical specifications for instrumentation .....	29
10.1 Controls .....	29
10.2 Indication .....	29
10.3 Protection .....	29
11 Spare parts .....	29
12 Model acceptance tests .....	30
13 Site installation and commissioning tests .....	31
13.1 General .....	31
13.2 Installation procedures .....	31
13.3 Tests during installation .....	31
13.4 Commissioning tests .....	31
14 Field acceptance tests .....	32
14.1 Scope and reports .....	32
14.2 Inspection of cavitating pitting .....	32

iTeh STANDARD PREVIEW

(standards.iteh.ai)

IEC TR 61366-7:1998

<https://standards.iteh.ai/catalog/standards/sist/51d50aed-1648-4ef1-958c-d1df10c1e216/iec-tr-61366-7-1998>

INTERNATIONAL ELECTROTECHNICAL COMMISSION

---

**HYDRAULIC TURBINES, STORAGE PUMPS AND PUMP-TURBINES –  
TENDERING DOCUMENTS –**

**Part 7: Guidelines for technical specifications  
for storage pumps**

FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees. [standards.iteh.ai](http://www.standards.iteh.ai)
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical reports or guides and they are accepted by the National Committees in that sense.
- 4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

The main task of IEC technical committees is to prepare International Standards. In exceptional circumstances, a technical committee may propose the publication of a technical report of one of the following types:

- type 1, when the required support cannot be obtained for the publication of an International Standard, despite repeated efforts;
- type 2, when the subject is still under technical development or where for any other reason there is the future but no immediate possibility of an agreement on an International Standard;
- type 3, when a technical committee has collected data of a different kind from that which is normally published as an International Standard, for example "state of the art".

Technical reports of types 1 and 2 are subject to review within three years of publication to decide whether they can be transformed into International Standards. Technical reports of type 3 do not necessarily have to be reviewed until the data they provide are considered to be no longer valid or useful.

IEC 61366-7, which is a technical report of type 3, has been prepared by IEC technical committee 4: Hydraulic turbines.

The text of this technical report is based on the following documents:

Committee draft	Report on voting
4/110/CDV	4/122/RVC

Full information on the voting for the approval of this technical report can be found in the report on voting indicated in the above table.

Technical Report IEC 61366-7 is one of a series which deals with Tendering Documents for hydraulic turbines, storage pumps and pump-turbines. The series consists of seven parts:

IEC 61366-1: General and annexes (IEC 61366-1)

Part 2: Guidelines for technical specification for Francis turbines (IEC 61366-2)

Part 3: Guidelines for technical specification for Pelton turbines (IEC 61366-3)

Part 4: Guidelines for technical specification for Kaplan and propeller turbines (IEC 61366-4)

Part 5: Guidelines for technical specification for tubular turbines (IEC 61366-5)

Part 6: Guidelines for technical specification for pump-turbines (IEC 61366-6)

Part 7: Guidelines for technical specification for storage pumps (IEC 61366-7)

Parts 2 to 7 are "stand-alone" publications which when used with IEC 61366-1 contain guidelines for a specific machine type (i.e. Parts 1 and 4 represent the combined guide for Kaplan and propeller turbines). A summary of the proposed contents for a typical set of Tendering Documents is given in the following table 1 and annex A. Table 1 summarizes the arrangement of each part of this guide and serves as a reference for the various chapters and sections of the Tendering Documents (see 3.2 of this Part).

A bilingual edition of this technical report may be issued at a later date.

[IEC TR 61366-7:1998](https://standards.iteh.ai/catalog/standards/sist/51d50aed-f648-4ef1-958c-d1df10c1e216/iec-tr-61366-7-1998)

<https://standards.iteh.ai/catalog/standards/sist/51d50aed-f648-4ef1-958c-d1df10c1e216/iec-tr-61366-7-1998>

**Table 1 – Summary of guide for the preparation of Tendering Documents for hydraulic turbines, storage pumps and pump-turbines**

CONTENTS OF GUIDE IEC 61366-1 TO IEC 61366-7		SAMPLE TABLE OF CONTENTS OF TENDERING DOCUMENTS (TD) (Example for the Francis turbines; see 61366-1, annex A)	
Part	Clause Title	Chapter	Title
1	General and annexes	1	Tendering requirements
1	-	2	Project information
1	Object and scope of this guide	3	General conditions
1	Reference documents and definitions	4	Special conditions
1	Arrangement of Tendering Documents	5	General requirements
1	Guidelines for tendering requirements	6	Technical specifications
1	Guidelines for project information	6.1	Technical requirements
1	Guidelines for general conditions, special conditions and general requirements	6.1.1	Scope of work
		6.1.2	Limits of the contract
		6.1.3	Supply by Employer
		6.1.4	Design conditions
		6.1.5	Performance and other guarantees
		6.1.6	Mechanical design criteria
		6.1.7	Design documentation
		6.1.8	Materials and construction
		6.1.9	Shop inspection and testing
		6.2	Technical specifications for fixed/embedded components
		6.3	Technical specifications for stationary/removable components
		6.4	Technical specifications for guide vane regulating apparatus
		6.5	Technical specifications for rotating parts, bearings and seals
		6.6	Technical specifications for thrust bearings
		6.7	Technical specifications for miscellaneous components
		6.8	Technical specifications for auxiliary systems
		6.9	Technical specifications for instrumentation
		6.10	Spare parts
		6.11	Model tests
		6.12	Installation and commissioning
		6.13	Field acceptance tests
2	Annexes		
A	Sample table of contents of Tendering Documents for Francis turbines		
B	Comments on factors for evaluation of tenders		
C	Check list for tender form		
D	Examples of technical data sheets		
E	Technical performance guarantees		
F	Example of cavitation pitting guarantees		
G	Check list for model test specifications		
H	Sand erosion considerations		
2 to 7	Technical specifications		
2	Francis turbines		
3	Pelton turbines		
4	Kaplan and propeller turbines		
5	Tubular turbines		
6	Pump-turbines		
7	Storage pumps		



## HYDRAULIC TURBINES, STORAGE PUMPS AND PUMP-TURBINES – TENDERING DOCUMENTS –

### Part 7: Guidelines for technical specifications for storage pumps

#### 0 Introduction to technical specifications

The main purpose of the technical specifications is to describe the specific technical requirements for the hydraulic machine for which the Tendering Documents (TD) are being issued. To achieve clarity and to avoid confusion in contract administration, the Employer should not specify anything in the technical specifications, which is of importance only to the preparation of the tender. Such information and instructions should be given only in the instructions to Tenderers (ITT). Accordingly, the ITT may refer to other chapters and sections of the Tendering Documents but not vice versa. *As a general rule the word "Tenderer" should be confined in use only to TD chapter 1 "Tendering requirements" of the Tendering Document, elsewhere the term "Contractor" should be used.*

Special attention should be given to items of a project specific nature such as materials, protective coating systems, mechanical piping systems, electrical systems, instrumentation. It is common for Employers to use technical standards for such items which would apply to all contracts for a particular project or projects. In this event, detailed technical standards should be specified in TD chapter 5 "General requirements".

Technical specifications for the various types of hydraulic machines included in this Guide are provided in the following clauses:

- Francis turbines (Part 2);
- Pelton turbines (Part 3);
- Kaplan and propeller turbines (Part 4);
- Tubular turbines (Part 5);
- Pump-turbines (Part 6);
- Storage pumps (Part 7).

The guidelines for preparation of storage pump specifications include technical specifications for the following:

- Design conditions: project arrangement, hydraulic conditions, specified conditions, modes of operation, generator characteristics, motor characteristics, synchronous condenser characteristics, speed-up procedure for pump-mode, transient behaviour data, change-over times and characteristics, stability of the system, noise, vibration, pressure fluctuations and safety requirements.
- Technical performance and other guarantees:
  - power;
  - discharge;
  - specific hydraulic energy (head);
  - efficiency;
  - maximum momentary pressure;
  - minimum momentary pressure;
  - maximum momentary reverse overspeed;

- maximum steady-state reverse runaway speed;
  - cavitation pitting;
  - hydraulic thrust;
  - change over times;
  - maximum weights and dimensions for transportation, erection and maintenance.
- Mechanical design criteria: Design standards, stresses and deflections and special design considerations (earthquake, acceleration, etc.).
  - Design documentation: Contractor's input needed for the Employer's design, the Contractor's drawings and data, the Contractor's review of the Employer's design and technical reports by the Contractor.
  - Materials and construction: Material selection and standards, quality assurance procedures, shop methods, corrosion protection and painting.
  - Shop inspection and testing: General requirements and reports, material tests and certificates, dimensional checks, shop assembly and tests.
  - Fixed/embedded components: Spiral case with compressible wrapping (if any), diffuser, suction tube, suction tube liner, pit liner, and foundation plates and anchorage.
  - Stationary/removable components: Headcover, bottom ring, facing plates, stationary wearing ring, diffuser ring.
  - Rotating parts, bearings and seals: Impeller, main shaft, guide bearing with oil supply, oil/water cooler, main shaft seal, standstill shaft seal.
  - Thrust bearing (when specified as part of the hydraulic machine supply): Bearing support, thrust block, rotating ring, thrust bearing pads and pivots, oil sump with oil supply (common with guide bearing, if any), oil/water coolers, instrumentation.
  - Miscellaneous components: Walkways, lifting fixtures, special tools, standard tools, pump pit hoist, nameplate, suction tube maintenance platform.
  - Auxiliary systems: Impeller pressure balancing and pressure relief lines, pump pit drainage and other drainage systems, lubrication, tailwater depression, cooling water supply for impeller seal for blow-down operation.
  - Instrumentation: Controls, indication and protection.
  - Spare parts: Basic spare parts.
  - Model acceptance tests: Test requirements.
  - Site installation and commissioning tests: Installation procedures and commissioning tests.
  - Field acceptance tests: Scope of field tests, reports, inspection of cavitation pitting.

An example of the proposed table of contents for Tendering Documents for a Francis turbine is given in annex A of IEC 61366-1. The example does not include technical specifications for relief valves, high and low-pressure side valves or gates which, at the Employer's option, may be included in the Tendering Documents for storage pumps or may be specified in separate documents.

A storage pump may be driven by a motor or by a motor-generator in case of a tandem unit. In Part 7, the term motor is also used in the case of a motor-generator (tandem unit). Part 7 does not include the motor and electrical system which may, at the Employer's option, be included in the Tendering Documents for the storage pump or specified as separate documents.

Chapter 6 "technical specifications" of the Tendering Documents should be arranged as follows:

- 6.1 Technical requirements;
- 6.2 Technical specifications for embedded components;
- 6.3 Technical specifications for stationary/removable components;
- 6.4 Technical specifications for rotating parts, guide bearings and seals;

- 6.5 Technical specifications for thrust bearing;
- 6.6 Technical specifications for miscellaneous components;
- 6.7 Technical specifications for auxiliary systems;
- 6.8 Technical specifications for instrumentation;
- 6.9 Spare parts;
- 6.10 Model acceptance tests;
- 6.11 Site installation and commissioning;
- 6.12 Field acceptance tests.

## 1 Scope

This technical report, referred to herein as the Guide, is intended to assist in the preparation of Tendering Documents and tendering proposals and in the evaluation of tenders for hydraulic machines. This part of IEC 61366 provides guidelines for storage pumps.

## 2 Reference documents

IEC 60041:1992, *Field acceptance tests to determine the hydraulic performance of hydraulic turbines, storage pumps and pump-turbines*

IEC 60193:1965, *International code for model acceptance tests of hydraulic turbines*

IEC 60609:1978, *Cavitation pitting evaluation in hydraulic turbines, storage pumps and pump-turbines*

IEC 60805:1985, *Guide for commissioning operation and maintenance of storage pumps and of pump-turbines operating as pumps* IEC TR 61366-7:1998

IEC 60994:1991, *Guide for field measurement of vibrations and pulsations in hydraulic machines (turbines, storage pumps and pump turbines)*

ISO 3740:1980, *Acoustics – Determination of sound power levels of noise sources – Guidelines for the use of basic standards and for the preparation of noise test codes*

## 3 Technical requirements

### 3.1 Scope of work

This subclause should describe the scope of work and the responsibilities which are to be conferred upon Contractor. The general statement of scope of work presented in TD <sup>1)</sup> Section 2.1 (5.1 in IEC 61366-1) shall be consistent with what is presented here. In a similar manner, pay items in the tender form, TD section 1.2 (4.2 in IEC 61366-1) should be defined directly from TD subsection 6.1.1.

The scope of work should begin with a general statement which outlines the various elements of the work including (where applicable) the layout, the design, model testing, supply of materials and labour, fabrication, machining, quality assurance, quality control, shop assembly, shop testing, spare parts, transportation to site, site installation, commissioning, acceptance testing, warranty and other services specified or required for the items of work.

It is important to study in detail the general arrangement of a storage pump, especially in case of a ternary unit. The choice of a vertical or horizontal shaft arrangement may be influenced by civil engineering costs and cavitation behaviour of the pump.

---

1) All references to Tendering Documents (TD) apply to annex A of IEC 61366-1.

The layout of a storage pump may lead to single or multistage and/or to single or double-suction arrangement. Economical operation and operational flexibility of a ternary unit may require additional machines and equipment such as starting turbine, engageable coupling, hydraulic converter as well as a booster pump to provide the necessary net positive suction specific energy (net positive suction head). There is the possibility to apply a motor with two or with variable speeds. Accordingly, it is recommended to evaluate in a preliminary study the most feasible solution.

The Employer should indicate the type of the main valve (shut-off valve) at the high-pressure side of the machine, eventually also the type of the valve at the low-pressure side.

Rare types of storage pumps, e.g. diagonal and axial storage pumps with adjustable impeller blades including tubular pump types are not presented in this part. For the description of additional components such as impeller blade servomotor assembly, oil pressure unit and regulator may be referred to Part 4 (Kaplan and propeller turbines) and Part 5 (tubular turbines).

The general statement should be followed by a specific and detailed list of the major items which the Employer wishes to have as separate payment items in the tender form, for example:

Item	Description
1	Two vertical shaft, single flow, three stage storage pumps, each designed for a pump discharge of 4,5 m <sup>3</sup> /s, at a specified hydraulic energy of 4 412.7 J/Kg (specified pump head of 450 m) and a rotational speed of 10 revolutions per second (600 rpm), directly coupled to a motor-generator with a maximum apparent power of 25 000 kVA;
2	Pump model testing;
3	Tools, slings and handling devices required for maintenance of the storage pumps;
4	Transportation and delivery to site;
5	Site installation, commissioning, and acceptance testing;
6	Preparation and submission of operation and maintenance manual and training of the Employer's operating and maintenance staff in the optimum use of these manuals; and
7	Spare parts required for operation and maintenance.

### 3.2 Limits of the contract

This subclause, making reference to the Employer's drawings and data should give in detail the limits of the contract considering the following:

- details of the design and supply limits of the high and low-pressure sides of the machine;
- details, location, and responsibility for field connection of spiral case to penstock or valve on high-pressure side;
- details and location of the low-pressure side termination of the suction tube liner;
- details and location of valve(s) or gate(s) on low-pressure side;
- orientation and location of the pump/motor shaft coupling flange interface;
- responsibility for supply and installation of flange coupling bolts, nuts and guards at motor/storage pump coupling, including drilling jig;
- responsibility for supply and installation of bolts, nuts, gaskets at piping termination;
- termination of spiral case and suction tube dewatering piping;
- termination of spiral case air exhaust piping (if any);
- termination of pit drainage piping;
- termination of bearing lubricating oil piping;
- termination of shaft seal piping (if any);