
**Condition monitoring and diagnostics
of machines — Requirements for
certification of personnel —**

**Part 6:
Acoustic emission**

*Surveillance et diagnostic d'état des machines — Exigences relatives
à la certification du personnel —*

Partie 6: Émission acoustique

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Foreword

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This document was prepared by Technical Committee ISO/TC 108, *Mechanical vibration, shock and condition monitoring*, Subcommittee SC 5, *Condition monitoring and diagnostics of machines*.

This third edition cancels and replaces the second edition (ISO 18436-6:2014), of which it constitutes a minor revision. The changes compared to the previous edition are as follows:

— in [Table A.2](#), the ISO reference standards have been cited more precisely;

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Introduction

The use of acoustic emission technology in condition monitoring is one of the key activities in predictive maintenance programmes for most industries. Other non-intrusive technologies including infrared thermography, vibration analysis, lubricant analysis, wear debris analysis and motor current analysis are used as complementary condition analysis tools. Those in the manufacturing industry who have diligently and consistently applied these technologies have experienced a return on investment far exceeding their expectations. However, the effectiveness of these programmes depends on the capabilities of individuals who perform the measurements and analyse the data.

A programme, administered by an assessment body, has been developed to train and assess the competence of personnel whose duties require the appropriate theoretical and practical knowledge of machinery condition monitoring and diagnostic techniques.

This document defines the requirements against which personnel using non-intrusive machinery condition monitoring and diagnostics technologies associated with acoustic emission for machinery condition monitoring are to be qualified and the methods of assessing such personnel.

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