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## Textiles — Determination of antibacterial activity of textile products

*Textiles — Détermination de l'activité antibactérienne des produits  
textiles*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 38, *Textiles*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textiles and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 20743:2013), which has been technically revised.

The main changes compared to the previous edition are as follows:

- [Clause 2](#) has been updated;
- some NOTES have been changed to regular text;
- [Annex F](#) has been updated.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

Specialty products of antibacterial-treated textiles have been introduced in the market and are expanding year by year in various applications. These textiles meet the consumer's requirement to seek prevention of, and protection from, the negative effects caused by bacteria, which in turn secures the quality of life.

This established a substantial need for an International Standard which covers test methods to determine the antibacterial activity for antibacterial textile products.

A qualitative test method for antibacterial activity was developed as ISO 20645. At the time, there were no testing standards for the quantitative method which gives more objective information for the antibacterial activity of the textile products.

Although there are 6 ways for the combination of inoculation methods and quantitative measurements to execute this test, the choice of the ways depends on the user's availability and consensus between the concerned parties.

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# Textiles — Determination of antibacterial activity of textile products

## 1 Scope

This document specifies quantitative test methods to determine the antibacterial activity of all antibacterial textile products including nonwovens.

This document is applicable to all textile products, including cloth, wadding, thread and material for clothing, bedclothes, home furnishings and miscellaneous goods, regardless of the type of antibacterial agent used (organic, inorganic, natural or man-made) or the method of application (built-in, after-treatment or grafting).

This document covers three inoculation methods for the determination of antibacterial activity:

- a) absorption method (an evaluation method in which the test bacterial suspension is inoculated directly onto specimens);
- b) transfer method (an evaluation method in which test bacteria are placed on an agar plate and transferred onto specimens);
- c) printing method (an evaluation method in which test bacteria are placed on a filter and printed onto specimens).

**NOTE** Based on the intended application and on the environment in which the textile product is to be used, and also on the surface properties of the textile properties, the user can select the most suitable inoculation method.

This document also specifies the colony plate count method and the adenosine triphosphate (ATP) luminescence method for measuring the enumeration of bacteria.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6330, *Textiles — Domestic washing and drying procedures for textile testing*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1

#### **control fabric**

fabric used to validate the growth condition of test bacteria and validate the test

**Note 1 to entry:** The same fabric as the fabric to be tested but without antibacterial treatment or a 100 % cotton fabric without fluorescent brighteners or other finish can be used.

### 3.2

#### **antibacterial agent**

product designed to prevent or mitigate the growth of bacteria, to reduce the number of bacteria or to kill bacteria

### 3.3

#### **antibacterial finish**

treatment designed to prevent or mitigate the growth of bacteria, to reduce the number of bacteria or to kill bacteria

### 3.4

#### **antibacterial activity**

activity of an *antibacterial finish* (3.3) used to prevent or mitigate the growth of bacteria, to reduce the number of bacteria or to kill bacteria

### 3.5

#### **plate count method**

method in which the number of bacteria present after incubation is calculated by counting the number of colonies according to a ten-time dilution method

Note 1 to entry: The results are expressed in "CFU (Colony Forming Unit)".

### 3.6

#### **luminescence method**

method in which the amount of ATP contained in bacterial cells is measured

Note 1 to entry: The results are expressed in "moles of ATP".

### 3.7

#### **neutralizer**

chemical agents used to inactivate, neutralize or quench the antibacterial properties of *antibacterial agents* (3.2)

## 4 Safety precaution

The test methods specified in this document require the use of bacteria.

These tests should be carried out by persons with training and experience in the use of microbiological techniques.

Appropriate safety precautions should be observed with due consideration given to country-specific regulations.

## 5 Apparatus

Usual laboratory apparatus and, in particular, the following.

**5.1 Spectrophotometer**, capable of measuring at a 620 nm to 660 nm wavelength, or McFarland's nephelometer.

**5.2 Incubator**, capable of maintaining a constant temperature of  $37\text{ °C} \pm 2\text{ °C}$ .

**5.3 Water baths**, one capable of maintaining a constant temperature of  $46\text{ °C} \pm 2\text{ °C}$  and another capable of maintaining a temperature of  $70\text{ °C}$  to  $90\text{ °C}$ .

**5.4 Mixer**, producing a vortex shaking action.



- 5.5 Stomacher**, capable of speeds of 6 blows per second to 8 blows per second, with the corresponding disposable containers.
- 5.6 Clean bench**, for microbial test.
- 5.7 Washing machine**, in accordance with the specifications of ISO 6330.
- 5.8 Humidity chamber**, tropical chamber or other container capable of maintaining a high-humidity more than 70 % RH atmospheric condition.
- 5.9 Luminescence photometer**, capable of measuring ATP of  $10^{-12}$  mol/l to  $10^{-7}$  mol/l at 300 nm to 650 nm with a luminescence-measuring reagent.
- 5.10 Printing apparatus**, capable of applying a 4 N load to a test specimen and rotating the specimen  $180^\circ$  in one direction for a period of 3,0 s.
- 5.11 Refrigerator**, capable of maintaining a temperature of between 2 °C and 8 °C.
- 5.12 Freezers**, one adjustable to a temperature below  $-70^\circ\text{C}$  and another to a temperature below  $-20^\circ\text{C}$ .
- 5.13 Balance**, with the resolution of 0,01 g or better and 0,1 mg or better
- 5.14 Filtering apparatus**, consisting of an upper container equipped with a membrane filter and a lower container equipped with a suction opening.
- 5.15 Pipette**, having the most suitable volume for each use, with a tip made of glass or plastic, and with a tolerance of 0,5 % or less.
- 5.16 Vials, 30 ml glass bottles**, with screw openings, polytetrafluoroethylene or silicone packing and caps made of polypropylene, polycarbonate or another suitable material.
- 5.17 Petri dishes**, that have been sterilized, made of glass or plastic, in diameter sizes of 90 mm to 100 mm or 55 mm to 60 mm.
- 5.18 Glass rod**, with a diameter of approximately 18 mm.
- 5.19 Anti-bumping granules (glass beads)**, with a diameter of 3 mm to 4 mm.
- 5.20 Erlenmeyer flask**, of capacity 100 ml.
- 5.21 Cutting template**, made of a sterilizable material (stainless steel or glass) one with a diameter of  $38\text{ mm} \pm 1\text{ mm}$  and the other with the diameter  $60\text{ mm} \pm 1\text{ mm}$ .
- 5.22 Disposable plastic bags**, sterile bags suitable for containing food products, to be used for one of the shaking methods of the specimens.
- 5.23 Tweezers**, made of a material which can be sterilized.
- 5.24 Stainless-steel cylinder**, with a mass of  $200\text{ g} \pm 10\text{ g}$  and a diameter of  $35\text{ mm} \pm 1\text{ mm}$ .
- 5.25 Metal wire basket**, for autoclaving.

**5.26 Aluminium foil.**

**5.27 Reciprocal incubation shaker.**

**5.28 Autoclave**, capable of sterilizing at  $121\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$  and  $103\text{ kPa} \pm 5\text{ kPa}$ .

**5.29 pH meter**, with a glass electrode detector.

## **6 Reagents and culture media**

Reagents used in tests shall be of analytical quality and/or suited for microbiological purposes.

Dehydrated products available on the commercial market are recommended for use in preparing the culture media. The manufacturer's instructions for the preparation of these products should be strictly followed.

### **6.1 Water**

Water used in tests shall be analytical-grade water for microbiological media preparation, which is freshly distilled and/or ion-exchanged and/or ultra-filtered and/or filtered with reverse osmosis (RO). It shall be free from all toxic or bacteria inhibitory substances.

### **6.2 Tryptone soya broth (TSB)**

Tryptone, pancreatic digest of casein 17 g

Soya peptone, papain digest of soya 3 g

Sodium chloride (NaCl) 5 g

Glucose 2,5 g

Dipotassium hydrogen phosphate 2,5 g

Water 1 000 ml

Mix well and adjust pH,  $7,2 \pm 0,2$

then sterilize by autoclave ([5.28](#)).

### **6.3 Tryptone soya agar (TSA)**

Tryptone, pancreatic digest of casein 15 g

Soya peptone, papain digest of soya 5 g

Sodium chloride (NaCl) 5 g

Agar 15 g

Water 1 000 ml

Mix well and adjust pH,  $7,2 \pm 0,2$

then sterilize by autoclave ([5.28](#)).

#### 6.4 Agar for transfer

Tryptone, pancreatic digest of casein	0,75 g
Soya peptone, papain digest of soya	0,25 g
Sodium chloride (NaCl)	5 g
Agar	15 g
Water	1 000 ml
Mix well and adjust pH,	$7,2 \pm 0,2$
then sterilize by autoclave (5.28).	

#### 6.5 Nutrient broth (NB)

Beef extract	3 g
Peptone	5 g
Water	1 000 ml
Mix well and adjust pH,	$6,9 \pm 0,2$
then sterilize by autoclave (5.28).	

#### 6.6 Peptone salt solution

Peptone, pancreatic digest of casein	1 g
Sodium chloride (NaCl)	8,5 g
Water	1 000 ml
Mix well and adjust pH,	$6,9 \pm 0,2$
then sterilize by autoclave (5.28).	

#### 6.7 Physiological saline

Sodium chloride (NaCl)	8,5 g
Water	1 000 ml
Mix well, then sterilize by autoclave (5.28).	

#### 6.8 Soybean-Casein Digest Broth with Lecithin & Polysorbate 80 (SCDLP) medium

Peptone, digest of casein	17 g
Peptone, digest of soybean	3 g
Sodium chloride (NaCl)	5 g
Dipotassium hydrogenphosphate	2,5 g
Glucose	2,5 g

Lecithin	1 g
Polysorbate 80	7 g
Water	1 000 ml
Mix well and adjust pH,	7,2 ± 0,2

then sterilize by autoclave ([5.28](#)).

If the neutralizing power is insufficient, the content of polysorbate 80 or lecithin may be adjusted or another neutralizing agent may be added. The use of any unspecified neutralizer shall be recorded along with the name and concentration.

### 6.9 Dilution buffer for shake-out bacterial suspension

This buffer solution consists of 0,005 mol/l sodium dihydrogenphosphate containing 0,037 % sucrose.

pH	7,2 ± 0,2
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### 6.10 Neutralizing solution

The composition of the standard neutralizing solution shall be as follows.

Polysorbate 80	30 g
Egg-yolk lecithin	3 g
Histidine hydrochloride	1 g
Meat or casein peptone	1 g
Sodium chloride (NaCl)	4,3 g
Monopotassium phosphate	3,6 g
Disodium phosphate dihydrate	7,2 g
Water	1 000 ml

Mix well and sterilize by autoclave ([5.28](#)).

If the neutralizing power is insufficient, the content of polysorbate 80 or lecithin may be adjusted or another neutralizing agent may be added. The use of any unspecified neutralizer shall be recorded along with the name and concentration.

### 6.11 Enumeration agar (EA)

Dehydrated yeast extract	2,5 g
Casein tryptone	5,0 g
Glucose	1,0 g
Agar	12 g to 18 g (depending on the gel strength of the product)
Water	1 000 ml
Mix well and adjust pH,	7,2 ± 0,2

then sterilize by autoclave ([5.28](#)).