



Designation: E 1289 – 97

Standard Specification for Reference Specimen for Sound Transmission Loss¹

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1. Scope

1.1 This specification describes the construction and installation of a standard reference specimen for quality control of laboratory sound transmission loss measurements using Test Method E 90. Test Method E 90 allows a significant latitude in the construction and operation of a test facility. It is the objective of standard measurement procedures that the property of a reference specimen being measured have the same value in all facilities.

1.2 This specification addresses the need for a reference specimen for sound transmission loss facilities where measurements are made according to Test Method E 90. It describes in detail how the specimen is to be constructed and installed in a test opening.

1.3 The values stated in SI units are to be regarded as standard. The values in parentheses are provided for information only.

2. Referenced Documents

2.1 ASTM Standards:

- C 634 Terminology Relating to Environmental Acoustics²
- E 90 Test Method for Laboratory Measurement of Airborne-Sound Transmission Loss of Building Partitions²

3. Terminology

3.1 *Definitions*—For definitions of terms used in this specification, see Terminology C 634.

4. Construction of Reference Specimen

4.1 General:

4.1.1 The reference specimen is composed of framed steel panels. The required materials for fabrication and installation are as follows:

- Galvanized steel sheets—width, 1200 mm (4 ft); thickness, 0.62 mm (0.024 in. or 24 gauge). Check weight for compliance with limits given in 4.2.1.
- Steel right angles with 25-mm (1-in.) flanges—thickness, 3.2 mm (0.125 in.).
- Blind rivets—diameter, 3 mm (0.125 in.).
- Duct tape, 50 mm (2 in.) wide.
- Drywall screws, Type W—length, 31.8 mm (1.25 in.).

- Bolts (10–24 by 1 in.)—25 mm long with appropriate nuts and washers.
- Fasteners, to hold wood frame to the perimeter of the test opening.
- Caulking, non-hardening.
- Wood framing, approximately 40 mm by 90 mm (2 by 4 in. nominal) in width and thickness.

NOTE 1—The quantity and length of each component needed depends on the size of the laboratory test opening.

4.1.2 The weight of each component of the reference specimen and the assembled specimen shall be measured and kept on record. In addition, the thickness of each of the steel panels shall be measured in six locations. (See Appendix X1.)

4.2 Assembly:

4.2.1 *Sheets*—The 1200-mm (4-ft nominal)-wide rectangular galvanized sheets shall be 24 gauge, 0.62 mm (0.024 in.) thick. The weight of the sheets shall be $5.1 \pm 0.7 \text{ kg/m}^2$ ($1.05 \pm 0.15 \text{ lb/ft}^2$). The length of each sheet shall be a few millimeters less than the height of the laboratory test opening. The total width of all the sheets shall be a few millimeters less than the width of the test opening. This may require that one sheet be cut lengthwise. The intent is that when installed, the panels fill the test opening completely.

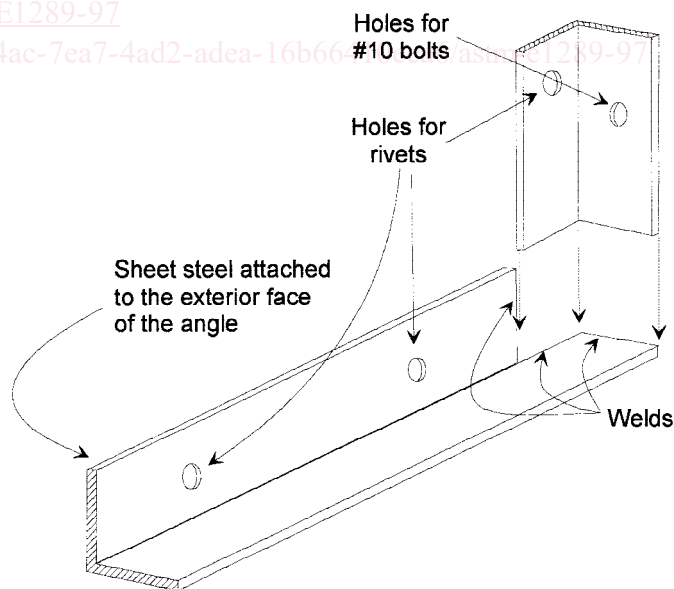


FIG. 1 Notching and Welding Corners of Steel Angles

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² *Annual Book of ASTM Standards*, Vol 04.06.

4.2.2 *Frame*—Cut steel right angles to size to form a frame

for each sheet; the frame shall have the same outside dimensions as the sheets. Notch and weld the steel angles to form the four corners of the frame as shown in Fig. 1. Alternatively, miter the angles and weld similarly. Smooth corners after welding.

4.2.3 **Panels**—Construct a panel by riveting steel sheets to the frames.

4.2.3.1 Drill holes at 100 mm (4 in.) on-center around the perimeter of the sheets for the installation of the blind rivets. To assure proper alignment of the sheets with the frame, it is recommended to drill a few holes and then install rivets to hold the sheet in place. Once this is done, the remaining holes may be drilled and the rivets installed. Position these holes to avoid conflict with the clearance holes described in 4.2.3.2.

4.2.3.2 Drill 4 mm (0.16 in.) diameter holes through horizontal members of the frame and sheet as shown in Figs. 2 and 3. These are clearance holes for the drywall screws used to

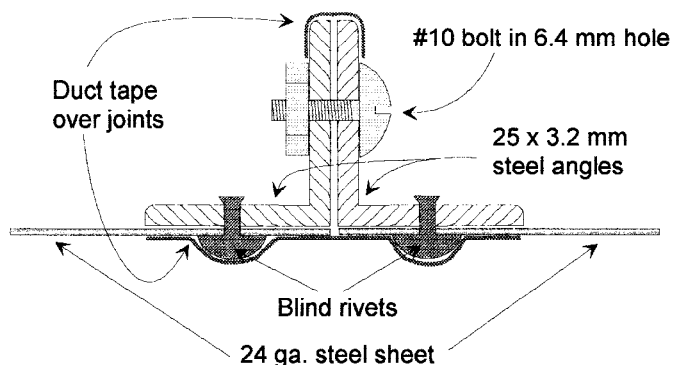


FIG. 3 Construction Details of Steel Panels (not to scale)

perimeter of the laboratory opening. Use a double bead of caulking between the wood frame and the surface of the laboratory opening. Use suitable fasteners no more than 300 mm (11.8 in.) on-center.

5.2 Place the reference specimen against the wood frame with the flanges of the panel frames as shown in Fig. 4.

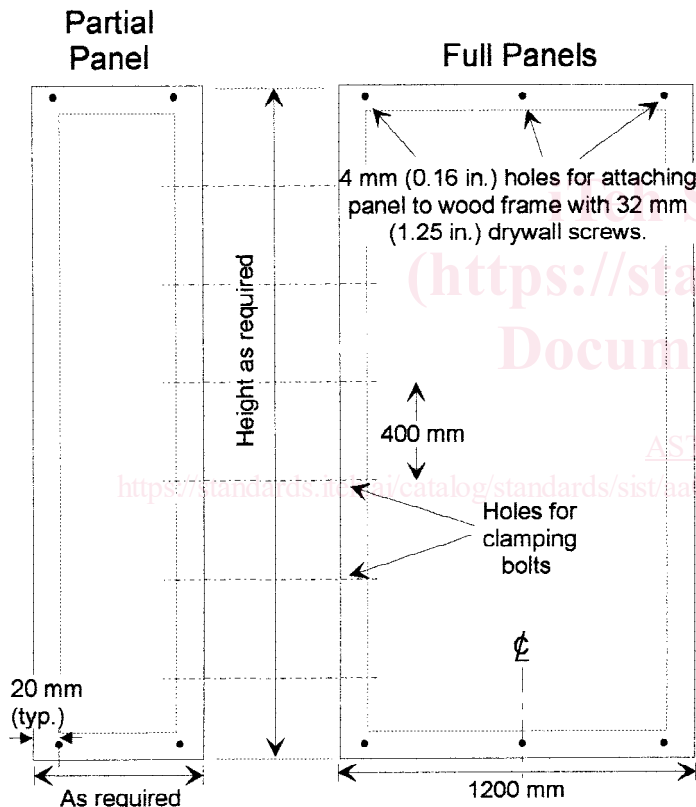


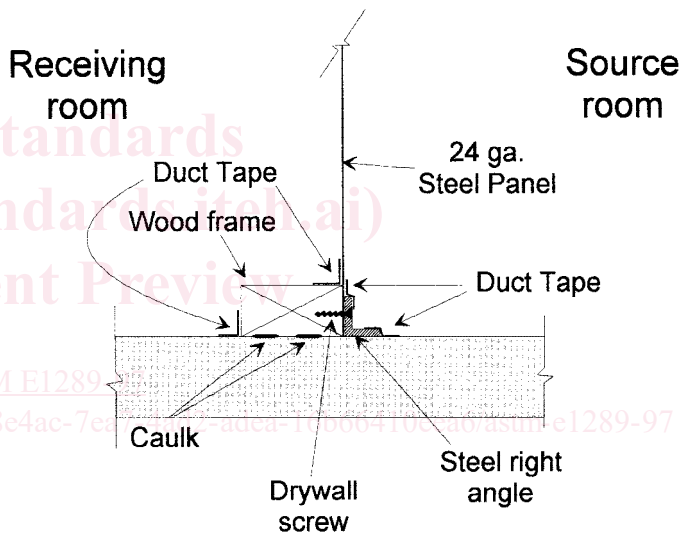
FIG. 2 Construction Details of Steel Panels (not to scale)

attach the panel to the wood plate (see 5.5).

4.2.3.3 Drill 6.4 mm (0.25 in.) diameter holes at 400 mm (16 in.) on-center through the vertical flanges of the steel frame. These are clearance holes for the bolts used to connect the panels together (see 5.4). The holes in adjacent vertical members should be carefully aligned with each other to ease installation of the panels.

5. Installation

5.1 Using approximately 40 mm by 90 mm wood studs (nominal 2 in. by 4 in.), install a wood frame around the



NOTE 1—Wood frame caulked, specimen joints and perimeter taped on both sides.

FIG. 4 Installation of Reference Specimen Showing Caulking of Wood Frame and the Taping of the Specimen Joints and Perimeter on Both Sides

5.3 Insert 25-mm (1-in.) long No. 10-24 bolts or equivalent through the holes in adjacent vertical flanges drilled according to 4.2.3.3. Washers may be used if desired. Tighten nut snugly to close the gap between adjacent panels.

5.4 Fasten the test panels to the wood frame with Type W drywall screws 31.8-mm (1.25-in.) long inserted through the holes drilled according to 4.2.3.2.

5.5 Seal the test panel joints on both sides with a single layer of 50-mm (2-in.) wide duct tape (centered on the joints).

5.6 Seal the perimeter joint on both sides with a single layer of 50-mm (2-in.) wide duct tape (centered on the joints) as shown in Fig. 4.

6. Measurements

6.1 Conduct a sound transmission loss test in accordance