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**Dentistry — Test methods for tensile  
bond strength to tooth structure**

*Médecine bucco-dentaire — Méthodes d'essai pour l'adhérence par  
traction à la structure dentaire*

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# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Sampling</b> .....	<b>2</b>
<b>5 Test methods</b> .....	<b>2</b>
5.1 General.....	2
5.2 Tooth substrate and storage.....	2
5.2.1 Substrate.....	2
5.2.2 Time after extraction.....	2
5.2.3 Condition of teeth.....	3
5.2.4 Preparation and storage of teeth.....	3
5.3 Tooth surface preparation.....	3
5.3.1 Requirement for the surface of tooth to be adhered.....	3
5.3.2 Requirement for the procedure of preparation of tooth surface.....	4
5.3.3 Surface preparation of tooth plane for adhesion.....	4
5.4 Application of adhesive.....	5
5.4.1 General.....	5
5.4.2 Adhesive and/or adherend material in bulk.....	5
5.4.3 Adhesive material as thin film and adherend material as preformed rod.....	6
5.5 Storage of test specimens.....	6
5.5.1 General.....	6
5.5.2 Recommended procedures and conditions of durability test.....	7
5.6 Apparatus.....	7
5.6.1 General.....	7
5.6.2 Alignment.....	7
5.6.3 Connecting device.....	7
5.7 Tensile loading.....	7
5.8 Test.....	7
5.9 Recording, treatment and analysis of results.....	8
5.9.1 Recording and treatment of results.....	8
5.9.2 Analysis of results.....	8
5.10 Report.....	8
<b>Annex A (informative) Test methods for measurement of tensile bond strength</b> .....	<b>9</b>
<b>Bibliography</b> .....	<b>16</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 1, *Filling and restorative materials*.

ISO/TS 4640:2023

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

Adhesion in restorative dentistry is an important topic. It is the intention of this document to describe various laboratory procedures of tensile bond strength tests whereby the effect or quality of a bond between a dental material and tooth structure can be substantiated.

Adhesive materials are used in many types of restorative and preventive treatments. Even if the stress on the bond in most circumstances can be defined as either tensile, shear or a combination of these, there are no specific laboratory tests which can be valid for all the various clinical applications of adhesive materials.

The relative performance of materials that are claimed to bond to tooth structure is usually evaluated by laboratory assessment of bond strengths. While bond strengths are unable to predict clinical behaviour or performance, they are useful for comparing adhesive materials.

ISO 29022<sup>[1]</sup> prescribes the notched-edge shear bond strength test.

[Annex A](#) lists several published laboratory methods for tensile bond strength measurement.

Tensile bond strength testing is also common in general materials science, and a publication listing many test methods is provided for information in Reference [\[2\]](#).

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# Dentistry — Test methods for tensile bond strength to tooth structure

## 1 Scope

This document gives guidance on substrate selection, storage and handling as well as essential characteristics of tensile bond strength test methods for quality testing of the adhesive bond between restorative dental materials and tooth structure, i.e. enamel and dentine. Some specific test methods for tensile bond strength measurements are given in [Annex A](#).

This document does not include requirements for components of adhesive materials and their performance.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1942, *Dentistry — Vocabulary*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 6344-3, *Coated abrasives — Determination and designation of grain size distribution — Part 3: Microgrit sizes P240 to P5000*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1942 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1

#### **adhere**

to be in a state of *adhesion* ([3.3](#))

### 3.2

#### **adherend**

body that is held or intended to be held to another body by an *adhesive* ([3.4](#))

### 3.3

#### **adhesion**

state in which two surfaces are held together by chemical and/or physical forces with the aid of an *adhesive* ([3.4](#))

### 3.4

#### **adhesive**

substance capable of holding materials together

**3.5  
bond strength**

force per unit area required to break a bonded assembly with failure occurring in or near the *adhesive* (3.4)/*adherend* (3.2) interface

**3.6  
substrate**

material upon the surface of which an *adhesive* (3.4) is spread for any purpose, such as bonding or coating

## 4 Sampling

The amount of test material shall be sufficient for all planned tests and be from the same batch.

## 5 Test methods

### 5.1 General

Adhesive materials are used for many different purposes in the oral cavity. This document describes tensile bond strength tests. When bond strength is to be measured, the raw data are in unit of force (N). It is necessary to convert this into stress unit, i.e. force per unit area (MPa). Hence, control of the area and roughness of the surface for application of the adhesive material are important.

Two critical variables or factors shown below shall be considered when designing test equipment and preparing specimens for tensile testing of bond strength:

- a) alignment of the tensile forces acting on the specimen;
- b) limitation of the bonding area.

### 5.2 Tooth substrate and storage

#### 5.2.1 Substrate

##### 5.2.1.1 Types of the substrate

Use either human permanent premolars/molars or bovine mandibular incisors for the measurement of bond strength. The donor bovine shall not be more than five years old.

##### 5.2.1.2 Characteristics of the substrate

When measuring bond strength to human dentine, this document recommends to use the buccal superficial dentine that is as close to the enamel as possible in order to reduce variations. It is preferable to use third permanent molars from 16-year-old to 40-year-old individuals if possible.

##### 5.2.2 Time after extraction

There is increasing evidence that changes in dentine occur after extraction that can influence bond strength measurements. The effect can vary with different types of bonding materials. Ideally, bond strengths should be measured immediately post-extraction.

NOTE Teeth within six months after extraction can be used. Teeth extracted more than six months prior to use undergo degenerative changes in dentinal proteins.



### 5.2.3 Condition of teeth

#### 5.2.3.1 History on clinical treatment (of human teeth)

Human teeth used for bond strength measurement shall be caries-free and preferably unrestored. However, small and superficial restorations not in the adhesion test area are acceptable. Root-filled teeth shall not be used.

#### 5.2.3.2 Site of the dentition and life-history of the donating patient (of human teeth)

There is some evidence to suggest that different teeth in the dentition can give different results with bonding to dentine and enamel. It is not possible to have complete control of variables such as age of the donating patient, ethnicity and dietary history, state of health, or to standardize the composition and structure of the teeth.

### 5.2.4 Preparation and storage of teeth

#### 5.2.4.1 Preparation of extracted teeth

Immediately after extraction, human teeth shall be thoroughly washed in running water and all blood and adherent tissue removed, using sharp hand instruments. Bovine teeth shall be cleaned as soon as possible after extraction and the soft tissue in the pulp chamber shall be removed in a similar fashion.

#### 5.2.4.2 Storage of prepared teeth

Prepared teeth shall be placed in distilled water of grade 3 in accordance with ISO 3696 or in a 1,0 % chloramine-T trihydrate (CAS Registry Number<sup>®</sup> 7080-50-4) bacteriostatic/bacteriocidal solution for a maximum of one week, and thereafter stored in distilled water grade 3 in a refrigerator, i.e. nominal 4 °C. To minimize deterioration, the storage medium shall be replaced at least once every two months.

It is essential that no other chemical agents be used, as they can be absorbed by tooth substance and alter its behaviour.

NOTE Chloramine-T is a strong oxidant and can oxidise polymerisation initiators, particularly reducing agents in chemical polymerisation initiator systems. The oxidation reaction affects the chemical polymerisation by redox reaction between the oxidising agent and reducing agent and can reduce bond strength.<sup>[13]</sup>

### 5.3 Tooth surface preparation

#### 5.3.1 Requirement for the surface of tooth to be adhered

A reproducible flat surface is required. Tooth surfaces shall be kept wet at all times during preparation.

NOTE Exposure of the surface of prepared tooth to the air for several minutes can cause irreversible changes in bonding character. Dentine is especially sensitive to dehydration.

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1) Chemical Abstracts Service (CAS) Registry Number<sup>®</sup> is a trademark of the American Chemical Society (ACS). This information is given for the convenience of users of this document and does not constitute an endorsement by ISO of the product named. Equivalent products may be used if they can be shown to lead to the same results.

### 5.3.2 Requirement for the procedure of preparation of tooth surface

#### 5.3.2.1 Blocking of pulp chamber (for bovine teeth)

The pulp chamber of bovine teeth shall be blocked, for example by wax, to prevent penetration of resin into the dentine. Alternatively, use a high viscosity potting medium that does not penetrate the pulp chamber.

NOTE This can be verified by preparing a set of potted teeth and examining the pulp chambers for the presence of polymerised resin.

#### 5.3.2.2 Retention form in test tooth

Ensure that the tooth has form (undercuts, holes or retentive pins) that will secure retention in the mounting medium.

#### 5.3.2.3 Mounting the prepared tooth in a holder

To control the planing and the angle of the surface during preparation, the test tooth shall be mounted and immobilised in a rigid holder by means of dental die stone or low exothermal-curing viscous resin. The temperature of the polymerising resin shall not exceed 42 °C.

NOTE The absorption of resin can adversely affect the tooth.

#### 5.3.2.4 Storage of the mounted tooth

Place the mounted tooth in water at  $(23 \pm 2)$  °C as soon as possible.

### 5.3.3 Surface preparation of tooth plane for adhesion

#### 5.3.3.1 Procedure of planing

a) A standard surface shall be prepared by planing the exposed surface of the tooth against silicon carbide abrasive paper finally with a grit size of P600 as defined in ISO 6344-3 fixed on a hard and flat plate under running water.

NOTE The "P" prefix by the grit number means this coated abrasive conforms to the Federation of European Producers of Abrasives (FEPA)<sup>2)</sup> grading system.

b) Grind until the surface is even and smooth.

#### 5.3.3.2 Inspection and treatment

a) When inspected visually, the surface shall be even and smooth.

b) Discard teeth that have perforations into the pulp chamber.

c) Discard teeth that have craze lines and cracks. Inspection can be carried out under light microscopy and external fibre optic lighting.

d) Ensure that the surface is confined to enamel or dentine.

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2) <https://fepa-abrasives.org/>

## 5.4 Application of adhesive

### 5.4.1 General

#### 5.4.1.1 Ambient conditions

All of the procedures shall be performed at  $(23 \pm 2)$  °C and  $(50 \pm 10)$  % RH.

#### 5.4.1.2 Preconditioning of the prepared surface of the tooth

The tooth surface prepared for application of adhesive material shall be preconditioned according to the manufacturer's instructions. If no instructions are given, rinse with running water for 10 s and remove visible water on the surface with a filter paper or by a light/brief stream of oil-free compressed air immediately before application of the adhesive material.

#### 5.4.1.3 Application of the adhesive material

Mix if necessary, and apply the adhesive material according to the instructions given by the manufacturer.

### 5.4.2 Adhesive and/or adherend material in bulk

#### 5.4.2.1 Importance of limitation of the bonding area

A limitation of the bonding area is an important consideration.<sup>[3]</sup>

#### 5.4.2.2 Methods to limit the bonding area

##### 5.4.2.2.1 General

[https://standards.iteh.ai/catalog/standards/sist/b54e9fbd-fa3a-42df-9ae6-cbe1d6dcb8ad/iso-](https://standards.iteh.ai/catalog/standards/sist/b54e9fbd-fa3a-42df-9ae6-cbe1d6dcb8ad/iso-4640-2023)

The typical examples of the methods to limit the bonding area are to use a material holder or a double sided-adhesive tape.

##### 5.4.2.2.2 Material holder to limit the bonding area

For example, limiting the bonding area can be achieved by using a material holder with a sharp edge contacting the tooth surface. This holder is also able to stabilise the material(s) on the tooth surface for curing.

This holder also allows restriction of the substrate treatment area and demarcation of the extent of the adhesive and permits accurate limiting of the bonded surface.

##### 5.4.2.2.3 Material holder for light-curing adhesive or adherend materials

- a) The transparency of the material holder shall be such that, for light-curing adhesives or adherend materials, the material holder shall give sufficient access to the curing light to allow a sufficient amount of the light (e.g. by being made partly or totally of a transparent material).
- b) The amount of light energy applied to the material shall be in accordance with the manufacturer's instructions.

##### 5.4.2.2.4 Procedure to use the material holder

- a) When using the same material holder several times, coat the inner part of the material holder with a mould-releasing agent. Avoid coating the edge of the holder.