



SLOVENSKI STANDARD
SIST EN 14382:2019+A1:2025

01-februar-2025

Nadomešča:
SIST EN 14382:2019

Plinske varnostne zaporne naprave za vstopne tlake do 10 MPa (100 bar) (vključno z dopolnilom A1)

Gas safety shut-off devices for inlet pressure up to 10 MPa (100 bar)

Gas-Sicherheitsabsperreinrichtungen für Eingangsdrücke bis 10 MPa (100 bar)

Dispositifs de sécurité pour postes et installations de détente-régulation de pression de gaz - Clapets de sécurité pour pressions amont jusqu'à 10 MPa (100 bar)

Ta slovenski standard je istoveten z: EN 14382:2019+A1:2024

SIST EN 14382:2019+A1:2025

<https://standards.iteh.ai/catalog/standards/sist/5f27ce69-febf-44aa-adcf-a56e444e5109/sist-en-14382-2019a1-2025>

ICS:

23.060.40 Tlačni regulatorji Pressure regulators

SIST EN 14382:2019+A1:2025 **en,fr,de**

EUROPEAN STANDARD

EN 14382:2019+A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2024

ICS 23.060.40

Supersedes EN 14382:2019

English Version

Gas safety shut-off devices for inlet pressure up to 10 MPa (100 bar)

Dispositifs de sécurité pour postes et installations de détente-régulation de pression de gaz - Clapets de sécurité pour pressions amont jusqu'à 10 MPa (100 bar)

Gas-Sicherheitsabsperreinrichtungen für Eingangsdrücke bis 10 MPa (100 bar)

This European Standard was approved by CEN on 23 April 2019 and includes Amendment approved by CEN on 22 October 2023.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.

[SIST EN 14382:2019+A1:2025](https://standards.iteh.ai/catalog/standards/sist/5f27ce69-febf-44aa-adcf-a56e444e5109/sist-en-14382-2019a1-2025)

<https://standards.iteh.ai/catalog/standards/sist/5f27ce69-febf-44aa-adcf-a56e444e5109/sist-en-14382-2019a1-2025>



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	5
1 Scope	6
2 Normative references	7
3 Terms and definitions	8
3.1 General terms and definition of type of gas safety shut-off devices.....	8
3.2 Terms and definition of components of safety devices.....	9
3.3 Terms, symbols and definitions related to the functional performance.....	15
3.4 Possible values of all variables.....	16
3.5 Terms, symbols and definitions related to the set value of the trip pressure.....	16
3.6 Terms, symbols and definitions related to the flow.....	17
3.7 Terms, symbols and definitions related to accuracy and some other performances.....	17
3.8 Terms, symbols and definitions related to the design and tests.....	18
3.9 Summary of symbols, terms, subclauses and units.....	20
4 Construction requirements	21
4.1 Basic requirements.....	21
4.2 Materials.....	24
4.3 Strength of housings and other parts.....	25
4.4 Strength of elastomeric diaphragms.....	28
5 Functional and characteristic requirements	29
5.1 General.....	29
5.2 Accuracy group.....	30
5.3 Response time.....	31
5.4 Relatching difference and unlatching.....	31
5.5 Closing force.....	31
5.6 Endurance and accelerated ageing.....	32
5.7 Strength of the trip mechanism, valve seat and closing member against the dynamic impact of flowing gas.....	32
5.8 Antistatic characteristics.....	32
5.9 Flow coefficient.....	32
5.10 Final visual inspection.....	32
6 Testing	33
6.1 General.....	33
6.2 Tests.....	33
6.3 Type test.....	34
6.4 Selection of test samples.....	34
6.5 Routine tests.....	35
6.6 Production surveillance.....	35
7 Test and verification methods	35
7.1 Dimensional check and visual inspection.....	35
7.2 Materials check.....	35
7.3 Verification of the strength of parts under pressure.....	35
7.4 Verification of the strength of parts transmitting actuating forces.....	35
7.5 Shell and inner metallic partition walls strength test.....	36

7.6	Alternative shell and inner metallic partition walls strength test	36
7.7	External tightness test	36
7.8	Internal sealing test.....	37
7.9	Test method and acceptance criteria to verify the antistatic characteristics	37
7.10	Accuracy group	37
7.11	Response time.....	42
7.12	Relatching difference and unlatching	43
7.13	Verification of closing force	44
7.14	Endurance and accelerated ageing	44
7.15	Resistance to gas of non-metallic parts	44
7.16	Verification of the strength of the trip mechanism, valve seat and closing member against dynamic impact of flowing gas	44
7.17	Final visual inspection	45
8	Field surveillance	45
9	Documentation	46
9.1	Documentation related to type test	46
9.2	Documentation related to the routine tests.....	46
9.3	Documentation related to production surveillance in accordance with 6.6.....	46
9.4	Operating instructions.....	47
9.5	Information on sizing.....	47
10	Marking	48
10.1	General requirements.....	48
10.2	Basic requirements.....	48
10.3	Other additional requirements	48
10.4	Markings for the various connections.....	49
10.5	Identification of auxiliary devices.....	49
11	Packaging and transportation of finished product	49
Annex A (informative) Ice formation.....		50
A.1	General	50
A.2	Requirements.....	50
A.3	Tests	50
Annex B (informative) Compliance evaluation)		51
B.1	General	51
B.2	Introduction.....	51
B.3	Procedure	51
B.4	Manufacturer's compliance evaluation	52
B.5	Issue of the certificate of compliance	52
Annex C (informative) Pressure drop and flow coefficient		53
C.1	Calculation method for pressure drop throughout the SSD.....	53
C.2	Test method for the determination of the flow coefficients	54
Annex D (normative) Alternative test method for verification of the strength of the trip mechanism, valve seat and closing member.....		55
D.1	Test method.....	55

EN 14382:2019+A1:2024 (E)

D.2	Test method for the determination of the dynamic factor C_F	55
D.3	Test method for a series of SSDs	56
	Annex E (informative) Sizing equation	58
	Annex F (informative) Inspection certificate	59
	Annex G (informative) Order specification	61
G.1	General	61
G.2	Minimum specifications	61
G.3	Optional specifications	62
	Annex H (informative) Acceptance test	63
	Annex I (informative) Suitability of safety shut-off device for damp operating conditions - Test procedure, requirement and acceptance criteria	64
	Annex J (normative) Vent limiter	65
J.1	General	65
J.2	Scope	65
J.3	Terms, symbols and definitions	65
J.4	Requirements	66
J.5	Testing and acceptance criteria	66
J.6	Documentation	68
J.7	Specific marking on vent limiter	68
	Annex K (informative) Glossary	69
	Annex L (informative) Environmental Provisions	72
	Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Directive 2014/68/EU aimed to be covered	75
	Bibliography	77

European foreword

This document (EN 14382:2019+A1:2024) has been prepared by Technical Committee CEN/TC 235 “Gas pressure regulators and associated safety devices for use in gas transmission and distribution”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2025, and conflicting national standards shall be withdrawn at the latest by March 2025.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 21 July 2024.

This document supersedes A1 EN 14382:2019. A1

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

A1 Deleted paragraphs A1

This document can be used as a guideline for gas safety shut off devices outside the ranges specified in this standard.

This edition has introduced the application of statistical strength testing for series produced pressure and safety accessories on the basis of EU Directive 2014/68/EU Annex I article 3.2.2 and Guideline H-14. Safety shut-off devices dealt with in this document are standard safety shut-off devices and, when used in pressure regulating stations complying with EN 12186 or EN 12279, they are considered as standard pressure equipment in accordance with Clause 2 a) of Art. 1 of Pressure Equipment Directive 2014/68/EU (PED).

For standard safety shut-off devices used in pressure regulating stations complying with EN 12186 or EN 12279, Table ZA.1 given in Annex ZA includes all applicable Essential Requirements given in Annex I of PED except external corrosion resistance for applications in corrosive environments.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Republic of North Macedonia, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 14382:2019+A1:2024 (E)

1 Scope

This document specifies constructional, functional, testing marking and sizing requirements and documentation of gas safety shut-off devices:

- for inlet pressures up to 100 bar and nominal diameters up to DN 400;
- for an operating temperature range from -20 °C to $+60\text{ °C}$;

which operate with fuel gases of the 1st and 2nd family as defined in EN 437, used in the pressure regulating stations in accordance with EN 12186 or EN 12279, in transmission and distribution networks and also in commercial and industrial installations.

“Gas safety shut-off devices” will hereafter be called “SSDs” except in titles.

For standard safety shut-off devices when used in pressure regulating stations complying with EN 12186 or EN 12279, Annex ZA lists all applicable Essential Safety Requirements of Directive 2014/68/EU (PED).

This document considers the following temperature classes/types of SSDs:

- temperature class 1: operating temperature range from -10 °C to 60 °C ;
- temperature class 2: operating temperature range from -20 °C to 60 °C ;
- functional class A: SSDs that close when damage to the pressure detecting element occurs or when external power fails and whose re-opening, is possible only manually;
- functional class B: SSDs that do not close when damage to the pressure detecting element occurs but provide suitable and reliable protection and whose re-opening, is possible only manually;
- type IS: (integral strength type);
- type DS: (differential strength type).

SSDs complying with the requirements of this document may be declared as “in conformity with EN 14382” and bear the mark “EN 14382”.

The material and functional requirements specified in this document may be applied to SSDs which use thermal energy or the effects of electrical energy to trip the operation of the closing member. For these SSDs the operational parameters are not specified in this document.

The SSD may incorporate a vent limiter, complying with the requirements in Annex J.

This standard for some paragraphs and sub clauses makes full reference to EN 334:2019.

This document does not apply to:

- SSDs upstream from/on/in domestic gas-consuming appliances which are installed downstream of domestic gas meters;
- SSDs designed to be incorporated into pressure-regulating devices used in service lines¹ with volumetric flow rate $\leq 200\text{ m}^3/\text{h}$ at normal conditions and inlet pressure $\leq 5\text{ bar}$.

¹ The service lines are those defined in EN 12279

Continued integrity of safety shut-off devices is ensured by periodic functional checks. For periodic functional checks it is common to refer to national regulations/standards where existing or users/manufacturers practices.

This document considers the reaction of the SSDs functional class A to the specified reasonable expected failures in terms of “fail close” behaviour, but it should be consider that there are other types of failures whose consequences cannot bring to the same reactions (these risks are covered via redundancy as per EN 12186) and that residual hazards should be reduced by a suitable surveillance in use / maintenance.

In this document, both safety shut-off devices that can be classified as “safety accessories” by themselves according the Pressure Equipment Directive (2014/68/EU) as well as safety shut-off devices that can be used to provide the necessary pressure protection through redundancy (e.g. shutoff device integrated in a pressure regulator, shut-off device with a second shut-off device) are considered. Addition of environmental considerations;

The provisions in this document are in line with the state of art at the moment of writing.

This document does not intend to limit the improvement of actual provisions (materials, requirements, test methods, acceptance criteria, etc.) or the developing of new provisions for SSDs where they are suitable to ensure an equivalent level of reliability.

Some clauses of this standard should be re-considered at the time when characteristics for non-conventional gases will be available.

Gas safety shut-off devices according to this European standard do not have their own source of ignition and therefore are not within the scope of European Directive 2014/34/EU. Any additional component (e.g. proximity switch, travel transducer etc.) should be independently considered in the framework of assemblies per ATEX Guideline to the application of Directive 2014/34/EU of the European Parliament and of the Council of 26nd February 2014, edition December 2017, §§42 and 43.

The document includes also environmental considerations.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 334:2019, *Gas pressure regulators for inlet pressures up to 100 bar*

EN 1092-1:2007+A1:2013, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges*

EN 1092-2:1997, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 2: Cast iron flanges*

EN 1092-3:2003, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 3: Copper alloy flanges*

EN 1092-4:2002, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 4: Aluminium alloy flanges*

EN 1349:2009, *Industrial process control valves*

EN 1759-1:2004, *Flanges and their joint - Circular flanges for pipes, valves, fittings and accessories, Class designated - Part 1: Steel flanges, NPS 1/2 to 24*

EN 14382:2019+A1:2024 (E)

EN 1759-3:2003, *Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, Class designated - Part 3: Copper alloy flanges*

EN 1759-4:2003, *Flanges and their joint - Circular flanges for pipes, valves, fittings and accessories, class designated - Part 4: Aluminium alloy flanges*

EN 10204:2004, *Metallic products - Types of inspection documents*

EN 12186:2014, *Gas infrastructure - Gas pressure regulating stations for transmission and distribution - Functional requirements*

EN 12279:2000, *Gas supply systems - Gas pressure regulating installations on service lines - Functional requirements*

EN 13906-1:2013, *Cylindrical helical springs made from round wire and bar - Calculation and design - Part 1 : Compression springs*

EN 13906-2:2013, *Cylindrical helical springs made from round wire and bar - Calculation and design - Part 2: Extension springs*

EN 13906-3:2014, *Cylindrical helical springs made from round wire and bar - Calculation and design - Part 3: Torsion springs*

EN 60534-1:2005, *Industrial-process control valves - Part 1: Control valve terminology and general considerations*

ISO 7005-2:1998, *Metallic flanges — Part 2: Cast iron flanges*

3 Terms and definitions

For the purposes of this document, the following terms, definitions and symbols apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

NOTE Annex K lists all definitions and terms in alphabetic order for the English language, the relevant translation in French and German language and the relevant sub clause of this clause.

3.1 General terms and definition of type of gas safety shut-off devices

3.1.1

gas safety shut-off device

device whose function is to stay in the open position under normal operating conditions and to shut-off the gas flow automatically and completely when the monitored pressure exceeds the pre-set values (over-pressure monitoring and/or under-pressure monitoring)

3.1.2

direct acting gas shut-off device

SSD in which the pressure detecting element is directly connected to the trip mechanism

Note 1 to entry: See Figure 1.

3.1.3**indirect acting gas shut-off device**

SSD without mechanical connection between the pressure detector element and the trip mechanism and where (pressure) energy from an internal or external source is used for activating the trip mechanism and moving the closing element

Note 1 to entry: See Figures 2, 3 and 4.

3.1.4**gas cut-off device**

SSD designed to shut-off the gas flow, which responds slower dynamically than a slam shut device when the monitored pressure exceeds the pre-set values

EXAMPLE SSD using actuator driven by pipeline gas or external power.

3.1.5**gas slam shut device**

SSD designed to quickly shut-off the gas flow when the monitored pressure exceeds the pre-set values

EXAMPLE Spring or weight loaded SSD.

3.1.6**sensing point**

point from which the monitored variable is fed to the SSD

3.1.7**SSD size**

nominal size DN of the inlet connection in accordance with EN ISO 6708 [5]

3.1.8**series of safety shut-off devices**

SSDs with the same design concept but differing only in size

3.1.9**auxiliary energy**

energy coming from pressure of the system (internal energy) or from any external source (compressed air or gas)

3.2 Terms and definition of components of safety devices**3.2.1****main components**

parts including normally: a controller, a trip mechanism, an actuator, a closing member and a relatching device permitting the manual opening of the SSD. All these parts are functionally connected

Note 1 to entry: See Figures 1 to 5.

3.2.2**closing member**

part which shuts off the gas flow completely

3.2.3**trip mechanism**

mechanism which releases the closing member when activated by the controller

EN 14382:2019+A1:2024 (E)**3.2.4****actuator**

device activated by the trip mechanism which shuts the closing member

3.2.5**relatching device**

device which enables the complete opening of the SSD

3.2.6**body**

main pressure bearing envelope which provides the fluid flow passageway and the pipe end connections

3.2.7**valve seat**

corresponding sealing surfaces within an SSD which make full contact only when the closing member is in the closed position

3.2.8**seat ring**

part assembled in a component of the SSD to provide a removable seat

3.2.9**controller**

device which includes:

- a setting element to adjust the set value of the trip pressure;
- a pressure detecting element which has the function to detect the feedback of the monitored pressure (e.g. a diaphragm);
- a unit which compares the set value of the trip pressure with the monitored pressure;
- a system which gives the energy to operate the trip mechanism

3.2.10**bypass**

device permitting manual equalization of pressure across a closed SSD

3.2.11**diaphragm**

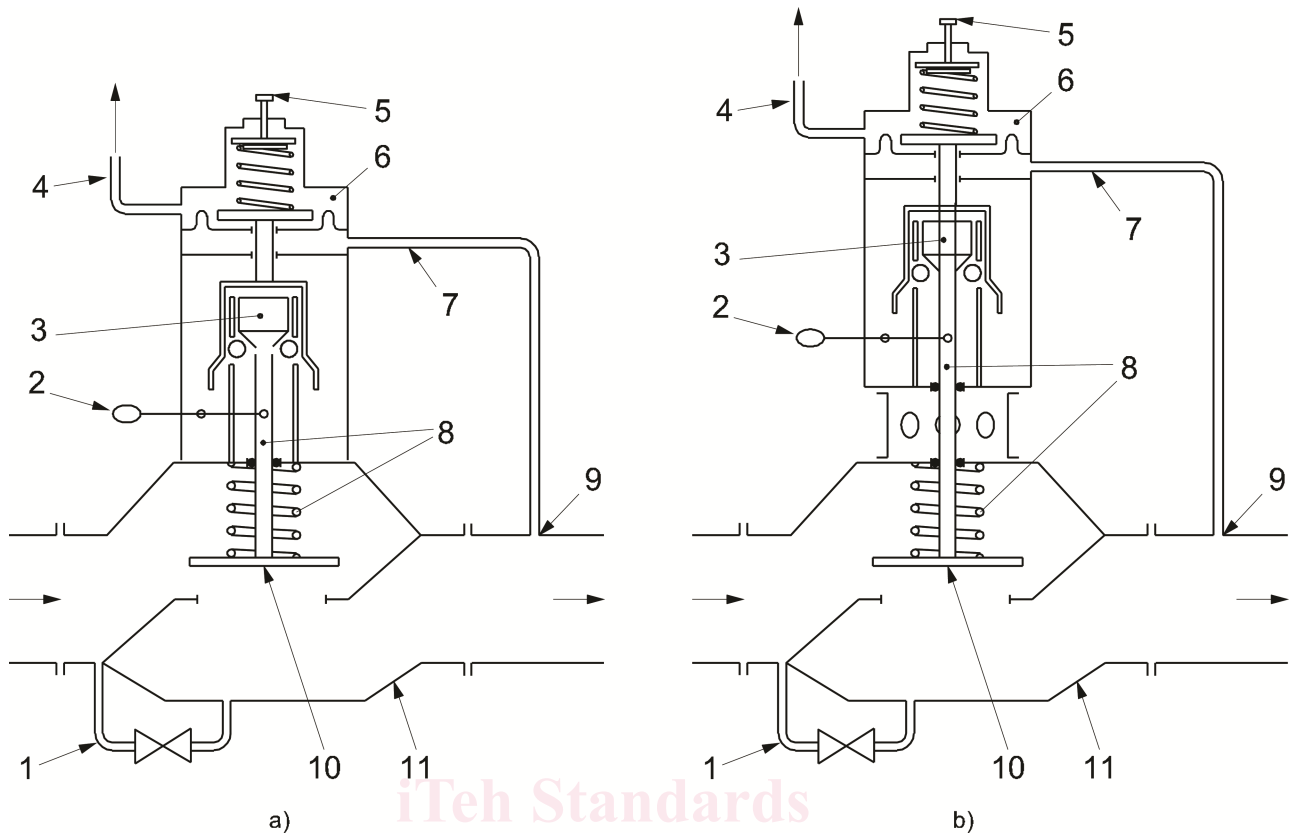
diaphragm used as pressure detecting element and diaphragm used to separate one chamber subjected to pressure into two parts with different pressure (e.g.: balancing diaphragm)

Note 1 to entry: Diaphragms used as a closing member are not part of this group.

3.2.12**auxiliary devices**

any device functionally connected to the main components of the SSD

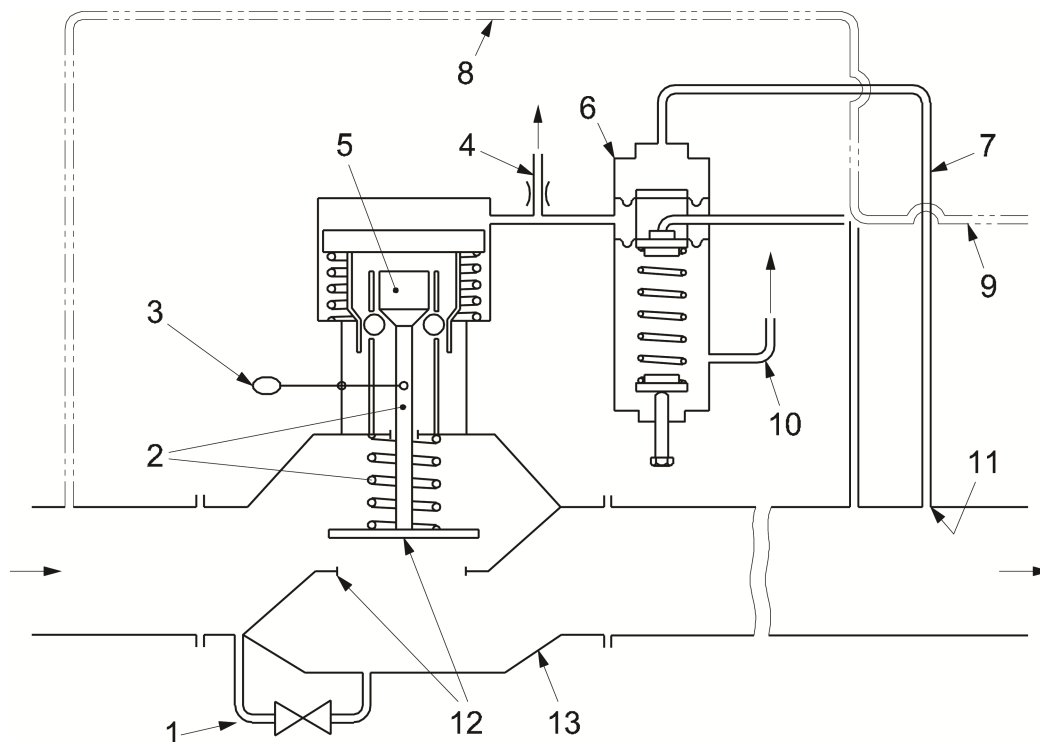
Note 1 to entry: Examples are controller, vent limiter, etc.

**Key**

- | | | | |
|---|-------------------|----|----------------|
| 1 | bypass | 6 | controller |
| 2 | relatching device | 7 | sensing line |
| 3 | trip mechanism | 8 | actuator |
| 4 | breather line | 9 | sensing point |
| 5 | setting element | 10 | closing member |
| | | 11 | SSD Body |

Figure 1 — Example of direct acting gas safety shut-off devices

EN 14382:2019+A1:2024 (E)



Key

- | | | | |
|---|-------------------|----|--|
| 1 | bypass | 8 | loading pressure line (from internal power source) |
| 2 | actuator | 9 | loading pressure line (from external power source) |
| 3 | relatching device | 10 | breather/exhaust line |
| 4 | exhaust line | 11 | sensing point |
| 5 | trip mechanism | 12 | closing member |
| 6 | controller | 13 | SSD Body |
| 7 | sensing line | | |

Figure 2 — Example N. 1 of an indirect acting gas shut-off device