



Designation: B693 – 91 (Reapproved 2012)

Standard Specification for Silver-Nickel Electrical Contact Materials¹

This standard is issued under the fixed designation B693; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers electrical contact components made from silver nickel by powder metallurgical procedures.

1.2 This specification covers compositions within the silver-nickel system normally specified by users of electrical contacts.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Material Safety Data Sheet (MSDS) for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

B328 Test Method for Density, Oil Content, and Interconnected Porosity of Sintered Metal Structural Parts and Oil-Impregnated Bearings (Withdrawn 2009)³

E18 Test Methods for Rockwell Hardness of Metallic Materials

E384 Test Method for Knoop and Vickers Hardness of Materials

3. Ordering Information

3.1 Orders for this material under this specification shall include the following information.

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.05 on Precious Metals and Electrical Contact Materials.

Current edition approved May 1, 2012. Published May 2012. Originally approved in 1981. Last previous edition approved in 2006 as B693 – 91 (2006). DOI: 10.1520/B0693-91R12.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

3.1.1 Dimensions (see Section 6).

3.1.2 Chemical composition (see reference table in **Appendix X1**).

3.1.3 Physical properties (see Section 5 and reference table in **Appendix X1**).

3.1.4 Certification (see Section 13).

3.1.5 Other features as agreed upon between the seller and the user.

4. Chemical Composition

4.1 The material shall conform to composition limits as agreed upon between the manufacturer and user.

4.2 The chemical analysis shall be made in accordance with the methods described in the newest edition of *Annual Book of ASTM Standards*, Vol 03.05 and 03.06, or by any other approved method agreed upon between manufacturer and purchaser.

5. Physical Requirements

5.1 The manufacturer and purchaser shall agree on qualification tests for determination of physical properties.

5.2 The tests shall be performed on production parts, wherever practical, or applicable. (Small size contacts do not lend themselves to accurate conductivity measurement.)

5.3 The tests shall be determined after consideration of the function of the part.

5.4 The typical properties of the most common types of silver-nickel electrical contact materials are given in the appendix.

6. Dimensions, Mass, and Permissible Variations

6.1 Permissible variations in dimensions shall be within the limits specified on drawings describing the contacts and accompanying the order, or shall be within the limits specified in the purchase order.

7. Workmanship, Finish, and Appearance

7.1 The parts shall be free of defects in material or processing, which would seriously affect their performance.

8. Sampling

8.1 *Lot*—Unless otherwise specified, a lot shall consist of parts of the same form, and dimensions, made of powders of