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First edition
2000-03

**Functional safety of electrical/electronic/
programmable electronic safety-related systems –
Part 7:
Overview of techniques and measures**

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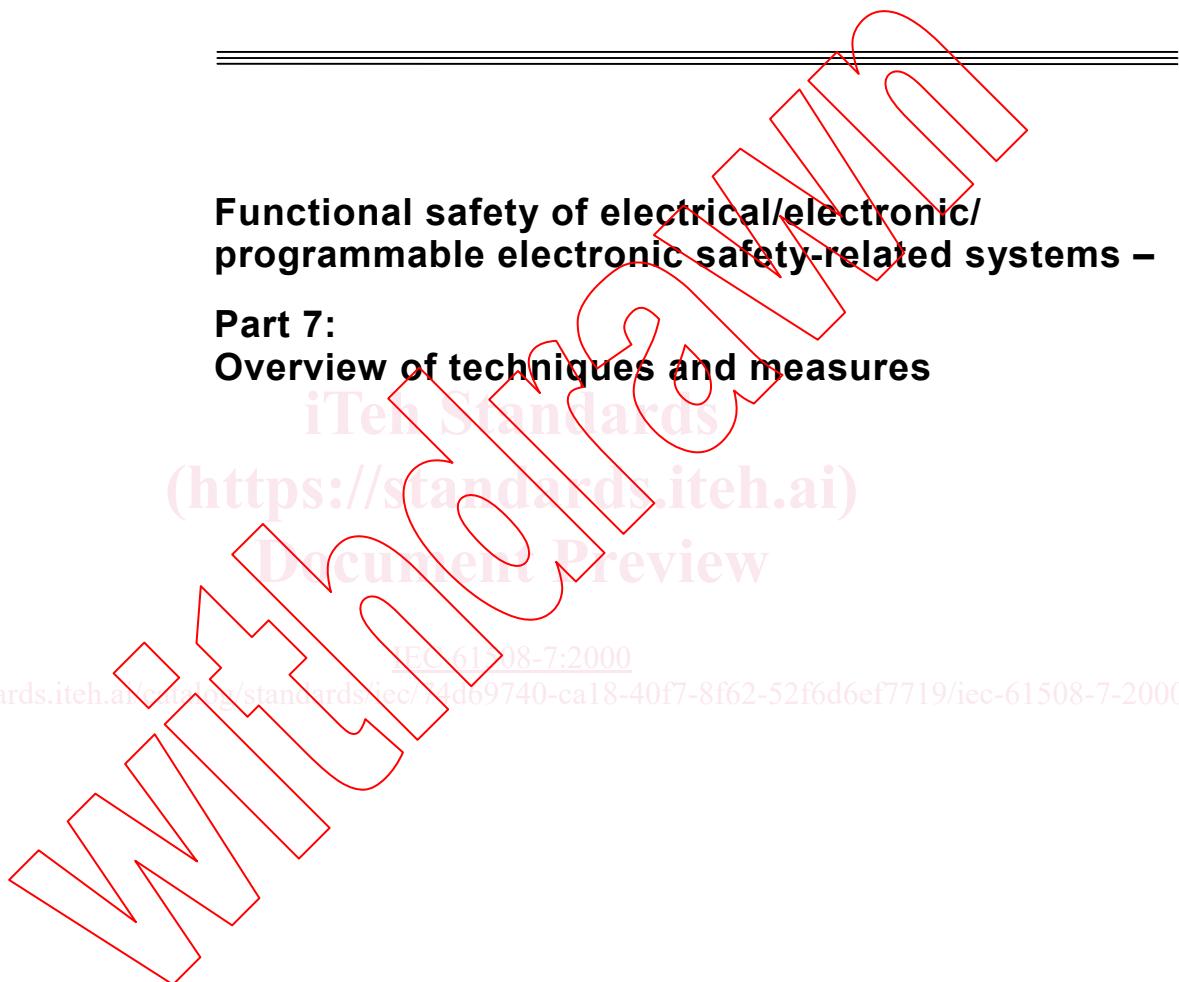
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CONTENTS

| | Page |
|--|------|
| FOREWORD | 15 |
| INTRODUCTION | 19 |
| Clause | |
| 1 Scope..... | 23 |
| 2 Normative references | 27 |
| 3 Definitions and abbreviations | 27 |
| Annex A (informative) Overview of techniques and measures for E/E/PES: control of random hardware failures (see IEC 61508-2)..... | 29 |
| A.1 Electrical..... | 29 |
| A.1.1 Failure detection by on-line monitoring | 29 |
| A.1.2 Monitoring of relay contacts | 29 |
| A.1.3 Comparator..... | 29 |
| A.1.4 Majority voter | 31 |
| A.1.5 Idle current principle (de-energised to trip)..... | 31 |
| A.2 Electronic | 31 |
| A.2.1 Tests by redundant hardware..... | 31 |
| A.2.2 Dynamic principles | 33 |
| A.2.3 Standard test access port and boundary-scan architecture | 33 |
| A.2.4 Fail-safe hardware | 33 |
| A.2.5 Monitored redundancy | 35 |
| A.2.6 Electrical/electronic components with automatic check | 35 |
| A.2.7 Analogue signal monitoring..... | 35 |
| A.2.8 De-rating | 37 |
| A.3 Processing units | 37 |
| A.3.1 Self-test by software: limited number of patterns (one-channel)..... | 37 |
| A.3.2 Self-test by software: walking bit (one-channel) | 37 |
| A.3.3 Self-test supported by hardware (one-channel) | 37 |
| A.3.4 Coded processing (one-channel) | 39 |
| A.3.5 Reciprocal comparison by software | 39 |
| A.4 Invariable memory ranges | 39 |
| A.4.1 Word-saving multi-bit redundancy (for example ROM monitoring with a modified Hamming code) | 39 |
| A.4.2 Modified checksum | 41 |
| A.4.3 Signature of one word (8-bit)..... | 41 |
| A.4.4 Signature of a double word (16-bit) | 41 |
| A.4.5 Block replication (for example double ROM with hardware or software comparison). | 43 |
| A.5 Variable memory ranges | 43 |
| A.5.1 RAM test "checkerboard" or "march"..... | 43 |
| A.5.2 RAM test "walkpath"..... | 45 |
| A.5.3 RAM test "galpat" or "transparent galpat" | 45 |
| A.5.4 RAM test "Abraham" | 47 |
| A.5.5 One-bit redundancy (for example RAM monitoring with a parity bit)..... | 47 |
| A.5.6 RAM monitoring with a modified Hamming code, or detection of data failures with error-detection-correction codes (EDC) | 47 |
| A.5.7 Double RAM with hardware or software comparison and read/write test | 49 |

| Clause | Page |
|---|------|
| A.6 I/O-units and interfaces (external communication) | 49 |
| A.6.1 Test pattern..... | 49 |
| A.6.2 Code protection..... | 49 |
| A.6.3 Multi-channel parallel output | 51 |
| A.6.4 Monitored outputs | 51 |
| A.6.5 Input comparison/voting | 53 |
| A.7 Data paths (internal communication) | 53 |
| A.7.1 One-bit hardware redundancy..... | 53 |
| A.7.2 Multi-bit hardware redundancy | 53 |
| A.7.3 Complete hardware redundancy | 53 |
| A.7.4 Inspection using test patterns | 55 |
| A.7.5 Transmission redundancy | 55 |
| A.7.6 Information redundancy | 55 |
| A.8 Power supply..... | 55 |
| A.8.1 Ovvoltage protection with safety shut-off | 55 |
| A.8.2 Voltage control (secondary) | 57 |
| A.8.3 Power-down with safety shut-off | 57 |
| A.9 Temporal and logical program sequence monitoring..... | 57 |
| A.9.1 Watch-dog with separate time base without time-window | 57 |
| A.9.2 Watch-dog with separate time base and time-window..... | 59 |
| A.9.3 Logical monitoring of program sequence | 59 |
| A.9.4 Combination of temporal and logical monitoring of program sequences | 59 |
| A.9.5 Temporal monitoring with on-line check | 59 |
| A.10 Ventilation and heating | 61 |
| A.10.1 Temperature sensor..... | 61 |
| A.10.2 Fan control..... | 61 |
| A.10.3 Actuation of the safety shut-off via thermal fuse..... | 61 |
| A.10.4 Staggered message from thermo-sensors and conditional alarm..... | 61 |
| A.10.5 Connection of forced-air cooling and status indication | 61 |
| A.11 Communication and mass-storage | 63 |
| A.11.1 Separation of electrical energy lines from information lines | 63 |
| A.11.2 Spatial separation of multiple lines..... | 63 |
| A.11.3 Increase of interference immunity | 63 |
| A.11.4 Antivalent signal transmission | 65 |
| A.12 Sensors | 65 |
| A.12.1 Reference sensor..... | 65 |
| A.12.2 Positive-activated switch | 65 |
| A.13 Final elements (actuators)..... | 65 |
| A.13.1 Monitoring | 65 |
| A.13.2 Cross-monitoring of multiple actuators | 67 |
| A.14 Measures against the physical environment..... | 67 |
| Annex B (informative) Overview of techniques and measures for E/E/PES: avoidance of systematic failures (see IEC 61508-2 and IEC 61508-3) | 69 |
| B.1 General measures and techniques | 69 |
| B.1.1 Project management | 69 |
| B.1.2 Documentation | 71 |
| B.1.3 Separation of safety-related systems from non-safety-related systems | 73 |
| B.1.4 Diverse hardware | 73 |

| Clause | | Page |
|---------|---|------|
| B.2 | E/E/PES safety requirements specification | 75 |
| B.2.1 | Structured specification..... | 75 |
| B.2.2 | Formal methods | 75 |
| B.2.3 | Semi-formal methods | 77 |
| B.2.3.1 | General | 77 |
| B.2.3.2 | Finite state machines/state transition diagrams..... | 77 |
| B.2.3.3 | Time Petri nets | 79 |
| B.2.4 | Computer-aided specification tools | 79 |
| B.2.4.1 | General | 79 |
| B.2.4.2 | Tools oriented towards no specific method | 81 |
| B.2.4.3 | Model orientated procedure with hierarchical analysis | 81 |
| B.2.4.4 | Entity models..... | 81 |
| B.2.4.5 | Incentive and answer | 83 |
| B.2.5 | Checklists | 83 |
| B.2.6 | Inspection of the specification | 85 |
| B.3 | E/E/PES design and development..... | 85 |
| B.3.1 | Observance of guidelines and standards | 85 |
| B.3.2 | Structured design..... | 87 |
| B.3.3 | Use of well-tried components..... | 89 |
| B.3.4 | Modularisation..... | 89 |
| B.3.5 | Computer-aided design tools | 91 |
| B.3.6 | Simulation | 91 |
| B.3.7 | Inspection (reviews and analysis) | 91 |
| B.3.8 | Walk-through..... | 93 |
| B.4 | E/E/PES operation and maintenance procedures | 93 |
| B.4.1 | Operation and maintenance instructions | 93 |
| B.4.2 | User friendliness | 95 |
| B.4.3 | Maintenance friendliness | 95 |
| B.4.4 | Limited operation possibilities | 95 |
| B.4.5 | Operation only by skilled operators | 97 |
| B.4.6 | Protection against operator mistakes | 97 |
| B.4.7 | (Not used) | 97 |
| B.4.8 | Modification protection | 97 |
| B.4.9 | Input acknowledgement | 97 |
| B.5 | E/E/PES integration..... | 99 |
| B.5.1 | Functional testing..... | 99 |
| B.5.2 | Black-box testing..... | 99 |
| B.5.3 | Statistical testing | 101 |
| B.5.4 | Field experience..... | 101 |
| B.6 | E/E/PES safety validation..... | 103 |
| B.6.1 | Functional testing under environmental conditions..... | 103 |
| B.6.2 | Interference surge immunity testing | 105 |
| B.6.3 | (Not used) | 105 |
| B.6.4 | Static analysis | 105 |
| B.6.5 | Dynamic analysis | 107 |

| Clause | Page |
|---|------|
| B.6.6 Failure analysis | 107 |
| B.6.6.1 Failure modes and effects analysis | 107 |
| B.6.6.2 Cause consequence diagrams | 109 |
| B.6.6.3 Event tree analysis | 109 |
| B.6.6.4 Failure modes, effects and criticality analysis..... | 109 |
| B.6.6.5 Fault tree analysis | 111 |
| B.6.7 Worst-case analysis..... | 111 |
| B.6.8 Expanded functional testing | 111 |
| B.6.9 Worst-case testing | 113 |
| B.6.10 Fault insertion testing..... | 113 |
| Annex C (informative) Overview of techniques and measures for achieving software safety integrity (see IEC 61508-3) | 115 |
| C.1 General | 115 |
| C.2 Requirements and detailed design | 115 |
| C.2.1 Structured methods..... | 115 |
| C.2.1.1 General | 115 |
| C.2.1.2 CORE – Controlled Requirements Expression..... | 117 |
| C.2.1.3 JSD – Jackson System Development..... | 117 |
| C.2.1.4 MASCOT – Modular Approach to Software Construction, Operation and Test..... | 119 |
| C.2.1.5 Real-time Yourdon | 119 |
| C.2.1.6 SADT – Structured Analysis and Design Technique..... | 121 |
| C.2.2 Data flow diagrams | 123 |
| C.2.3 Structure diagrams..... | 125 |
| C.2.4 Formal methods | 125 |
| C.2.4.1 General | 125 |
| C.2.4.2 CCS – Calculus of Communicating Systems..... | 127 |
| C.2.4.3 CSP – Communicating Sequential Processes..... | 127 |
| C.2.4.4 HOL – Higher Order Logic..... | 129 |
| C.2.4.5 LOTOS | 129 |
| C.2.4.6 OBJ | 129 |
| C.2.4.7 Temporal logic..... | 131 |
| C.2.4.8 VDM, VDM++ – Vienna Development Method..... | 133 |
| C.2.4.9 Z | 135 |
| C.2.5 Defensive programming | 137 |
| C.2.6 Design and coding standards..... | 139 |
| C.2.6.1 General | 139 |
| C.2.6.2 Coding standards | 139 |
| C.2.6.3 No dynamic variables or dynamic objects | 141 |
| C.2.6.4 On-line checking during creation of dynamic variables or dynamic objects | 141 |
| C.2.6.5 Limited use of interrupts | 141 |
| C.2.6.6 Limited use of pointers | 143 |
| C.2.6.7 Limited use of recursion | 143 |
| C.2.7 Structured programming | 143 |
| C.2.8 Information hiding/encapsulation..... | 145 |
| C.2.9 Modular approach | 147 |
| C.2.10 Use of trusted/verified software modules and components | 147 |

| Clause | | Page |
|---------|--|------|
| C.3 | Architecture design..... | 149 |
| C.3.1 | Fault detection and diagnosis | 149 |
| C.3.2 | Error detecting and correcting codes | 151 |
| C.3.3 | Failure assertion programming..... | 151 |
| C.3.4 | Safety bag..... | 153 |
| C.3.5 | Software diversity (diverse programming) | 153 |
| C.3.6 | Recovery block | 155 |
| C.3.7 | Backward recovery..... | 157 |
| C.3.8 | Forward recovery | 157 |
| C.3.9 | Re-try fault recovery mechanisms | 157 |
| C.3.10 | Memorising executed cases..... | 159 |
| C.3.11 | Graceful degradation..... | 159 |
| C.3.12 | Artificial intelligence fault correction | 161 |
| C.3.13 | Dynamic reconfiguration | 161 |
| C.4 | Development tools and programming languages..... | 163 |
| C.4.1 | Strongly typed programming languages | 163 |
| C.4.2 | Language subsets..... | 163 |
| C.4.3 | Certified tools and certified translators | 165 |
| C.4.4 | Tools and translators: increased confidence from use | 165 |
| C.4.4.1 | Comparison of source program and executable code | 167 |
| C.4.5 | Library of trusted/verified software modules and components..... | 167 |
| C.4.6 | Suitable programming languages..... | 169 |
| C.5 | Verification and modification | 175 |
| C.5.1 | Probabilistic testing | 175 |
| C.5.2 | Data recording and analysis..... | 177 |
| C.5.3 | Interface testing | 177 |
| C.5.4 | Boundary value analysis | 177 |
| C.5.5 | Error guessing..... | 179 |
| C.5.6 | Error seeding | 179 |
| C.5.7 | Equivalence classes and input partition testing | 181 |
| C.5.8 | Structure-based testing | 181 |
| C.5.9 | Control flow analysis | 183 |
| C.5.10 | Data flow analysis | 185 |
| C.5.11 | Sneak circuit analysis..... | 185 |
| C.5.12 | Symbolic execution | 187 |
| C.5.13 | Formal proof..... | 187 |
| C.5.14 | Complexity metrics..... | 189 |
| C.5.15 | Fagan inspections | 189 |
| C.5.16 | Walk-throughs/design reviews | 191 |
| C.5.17 | Prototyping/animation | 191 |
| C.5.18 | Process simulation..... | 193 |
| C.5.19 | Performance requirements | 193 |
| C.5.20 | Performance modelling | 195 |
| C.5.21 | Avalanche/stress testing | 195 |
| C.5.22 | Response timing and memory constraints | 197 |
| C.5.23 | Impact analysis | 197 |
| C.5.24 | Software configuration management..... | 199 |

| Clause | Page |
|--|------|
| C.6 Functional safety assessment | 199 |
| C.6.1 Decision tables (truth tables)..... | 199 |
| C.6.2 Hazard and Operability Study (HAZOP)..... | 199 |
| C.6.3 Common cause failure analysis | 203 |
| C.6.4 Markov models..... | 203 |
| C.6.5 Reliability block diagrams..... | 205 |
| C.6.6 Monte-Carlo simulation | 207 |
| Annex D (informative) A probabilistic approach to determining software safety integrity for pre-developed software..... | 209 |
| D.1 General | 209 |
| D.2 Statistical testing formulae and examples of their use..... | 211 |
| D.2.1 Simple statistical test for low demand mode of operation..... | 211 |
| D.2.1.1 Prerequisites | 211 |
| D.2.1.2 Results | 211 |
| D.2.1.3 Example | 211 |
| D.2.2 Testing of an input space (domain) for a low demand mode of operation | 211 |
| D.2.2.1 Prerequisites | 211 |
| D.2.2.2 Results | 211 |
| D.2.2.3 Example | 213 |
| D.2.3 Simple statistical test for high demand or continuous mode of operation | 213 |
| D.2.3.1 Prerequisites | 213 |
| D.2.3.2 Results | 213 |
| D.2.3.3 Example | 215 |
| D.2.4 Complete test..... | 215 |
| D.2.4.1 Prerequisites | 215 |
| D.2.4.2 Results | 215 |
| D.2.4.3 Example | 217 |
| D.3 References | 217 |
| Bibliography | 219 |
| Index | 223 |
| Table C.1 – Recommendations for specific programming languages | 173 |
| Table D.1 – Necessary history for confidence to safety integrity levels | 209 |
| Table D.2 – Probabilities of failure for low demand mode of operation..... | 211 |
| Table D.3 – Mean distances of two test points..... | 213 |
| Table D.4 – Probabilities of failure for high demand or continuous mode of operation | 215 |
| Table D.5 – Probability of testing all program properties | 217 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FUNCTIONAL SAFETY OF ELECTRICAL/ELECTRONIC/
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International Standard IEC 61508-7 has been prepared by subcommittee 65A: System aspects, of IEC technical committee 65: Industrial-process measurement and control.

The text of this standard is based on the following documents:

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Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 3.

Annexes A, B, C and D are for information only.

IEC 61508 consists of the following parts, under the general title *Functional safety of electrical/electronic/programmable electronic safety-related systems*:

- Part 1: General requirements
- Part 2: Requirements for electrical/electronic/programmable electronic safety-related systems
- Part 3: Software requirements
- Part 4: Definitions and abbreviations
- Part 5: Examples of methods for the determination of safety integrity levels
- Part 6: Guidelines on the application of IEC 61508-2 and IEC 61508-3
- Part 7: Overview of techniques and measures

The committee has decided that the contents of this publication will remain unchanged until 2006. At this date, the publication will be

- reconfirmed;
- withdrawn;
- replaced by a revised edition, or
- amended.

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INTRODUCTION

Systems comprised of electrical and/or electronic components have been used for many years to perform safety functions in most application sectors. Computer-based systems (generically referred to as programmable electronic systems (PESs)) are being used in all application sectors to perform non-safety functions and, increasingly, to perform safety functions. If computer system technology is to be effectively and safely exploited, it is essential that those responsible for making decisions have sufficient guidance on the safety aspects on which to make those decisions.

This International Standard sets out a generic approach for all safety lifecycle activities for systems comprised of electrical and/or electronic and/or programmable electronic components (electrical/electronic/programmable electronic systems (E/E/PESs)) that are used to perform safety functions. This unified approach has been adopted in order that a rational and consistent technical policy be developed for all electrically based safety-related systems. A major objective is to facilitate the development of application sector standards.

In most situations, safety is achieved by a number of protective systems which rely on many technologies (for example mechanical, hydraulic, pneumatic, electrical, electronic, programmable electronic). Any safety strategy must therefore consider not only all the elements within an individual system (for example sensors, controlling devices and actuators) but also all the safety-related systems making up the total combination of safety-related systems. Therefore, while this International Standard is concerned with electrical/electronic/programmable electronic (E/E/PE) safety-related systems, it may also provide a framework within which safety-related systems based on other technologies may be considered.

It is recognised that there is a great variety of E/E/PES applications in a variety of application sectors and covering a wide range of complexity, hazard and risk potentials. In any particular application, the exact prescription of safety measures will be dependent on many factors specific to the application. This International Standard, by being generic, will enable such a prescription to be formulated in future application sector International Standards.

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This International Standard

- considers all relevant overall, E/E/PES and software safety lifecycle phases (for example, from initial concept, through design, implementation, operation and maintenance to decommissioning) when E/E/PESs are used to perform safety functions;
- has been conceived with a rapidly developing technology in mind; the framework is sufficiently robust and comprehensive to cater for future developments;
- enables application sector International Standards, dealing with safety-related E/E/PESs, to be developed; the development of application sector international standards, within the framework of this standard, should lead to a high level of consistency (for example, of underlying principles, terminology, etc.) both within application sectors and across application sectors; this will have both safety and economic benefits;
- provides a method for the development of the safety requirements specification necessary to achieve the required functional safety for E/E/PE safety-related systems;

- uses safety integrity levels for specifying the target level of safety integrity for the safety functions to be implemented by the E/E/PE safety-related systems;
 - adopts a risk-based approach for the determination of the safety integrity level requirements;
 - sets numerical target failure measures for E/E/PE safety-related systems which are linked to the safety integrity levels;
 - sets a lower limit on the target failure measures, in a dangerous mode of failure, that can be claimed for a single E/E/PE safety-related system; for E/E/PE safety-related systems operating in
 - a low demand mode of operation, the lower limit is set at an average probability of failure of 10^{-5} to perform its design function on demand;
 - a high demand or continuous mode of operation, the lower limit is set at a probability of a dangerous failure of 10^{-9} per hour;
- NOTE A single E/E/PE safety-related system does not necessarily mean a single-channel architecture.
- adopts a broad range of principles, techniques and measures to achieve functional safety for E/E/PE safety-related systems, but does not rely on the concept of fail-safe, which may be of value when the failure modes are well defined and the level of complexity is relatively low – the concept of fail-safe was considered inappropriate because of the full range of complexity of E/E/PE safety-related systems that are within the scope of the standard.

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FUNCTIONAL SAFETY OF ELECTRICAL/ELECTRONIC/ PROGRAMMABLE ELECTRONIC SAFETY-RELATED SYSTEMS –

Part 7: Overview of techniques and measures

1 Scope

1.1 This part of IEC 61508 contains an overview of various safety techniques and measures relevant to IEC 61508-2 and IEC 61508-3.

NOTE The references should be considered as basic references to methods and tools or as examples, and may not represent the state of the art.

1.2 IEC 61508-1, IEC 61508-2, IEC 61508-3 and IEC 61508-4 are basic safety publications, although this status does not apply in the context of low-complexity E/E/PE safety-related systems (see 3.4.4 of IEC 61508-4). As basic safety publications, they are intended for use by technical committees in the preparation of standards in accordance with the principles contained in IEC Guide 104 and ISO/IEC Guide 51. IEC 61508 is also intended for use as a stand-alone standard.

One of the responsibilities of a technical committee is, wherever applicable, to make use of basic safety publications in the preparation of its own publications. In this context, the requirements, test methods or test conditions of this basic safety publication will not apply unless specifically referred to or included in the publications prepared by those technical committees.

NOTE 1 The functional safety of an E/E/PE safety-related system can only be achieved when all related requirements are met. Therefore it is important that all related requirements are carefully considered and adequately referenced.

NOTE 2 In the USA and Canada, until the proposed process sector implementation of IEC 61508 (i.e. IEC 61511) is published as an international standard in the USA and Canada, existing national process safety standards based on IEC 61508 (i.e. ANSI/ISA S84.01-1996) can be applied to the process sector instead of IEC 61508.

1.3 Figure 1 shows the overall framework for parts 1 to 7 of this standard and indicates the role that IEC 61508-7 plays in the achievement of functional safety for E/E/PE safety-related systems.