



Designation: B6 – 12

American Association of State
Highway and Transportation
Officials Standard
AASHTO No: M120-77

Standard Specification for Zinc¹

This standard is issued under the fixed designation B6; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers zinc metal made from ore or other material by a process of distillation or by electrolysis in five grades as follows:

- 1.1.1 LME Grade
- 1.1.2 Special High Grade
- 1.1.3 High Grade
- 1.1.4 Intermediate Grade
- 1.1.5 Prime Western Grade

NOTE 1—Certain continuous galvanizing grades are specified in Specification B852. Other continuous galvanizing and controlled lead grades are not included in this specification but are covered by specific user purchasing specifications.

1.2 This specification does not cover zinc produced by “sweating” or remelting of secondary zinc.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Material Safety Data Sheet (MSDS) for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 The following documents of the issue in effect on the date of material purchase form a part of this specification to the extent referenced herein.

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.04 on Zinc and Cadmium.

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2.2 ASTM Standards:²

- B852 Specification for Continuous Galvanizing Grade (CGG) Zinc Alloys for Hot-Dip Galvanizing of Sheet Steel
- B897 Specification for Configuration of Zinc and Zinc Alloy Jumbo Block and Half Block Ingot
- B899 Terminology Relating to Non-ferrous Metals and Alloys
- B914 Practice for Color Codes on Zinc and Zinc Alloy Ingot for Use in Hot-Dip Galvanizing of Steel
- B949 Specification for General Requirements for Zinc and Zinc Alloy Products
- E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
- E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)
- E536 Test Methods for Chemical Analysis of Zinc and Zinc Alloys

2.3 ISO Standards:³

- ISO 3815-1 Zinc and zinc alloys — Part 1: Analysis of solid samples by optical emission spectrometry
- ISO 3815-2 Zinc and zinc alloys — Part 2: Analysis by inductively coupled plasma optical emission spectrometry

3. Terminology

3.1 Terms shall be defined in accordance with Terminology B899.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *LME Grade, n*—a grade of zinc containing a minimum of 99.995 % zinc, with controlled impurity levels, as specified in Table 1.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, http://www.ansi.org.

*A Summary of Changes section appears at the end of this standard

3.2.2 *Special High Grade, n*—a high purity grade of zinc containing a minimum of 99.990 % zinc, with controlled impurity levels, as specified in **Table 1**.

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