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ISO TC 28/SC 4/WG 6

Secretariat: AFNOR

Date: 2023-11-272024-02-01

Products from petroleum, synthetic and renewable sources — Fuels (class F) + Specifications of marine fuels

Produits d'origine pétrolière, synthétique ou renouvelable — Combustibles (classe F) — Spécifications des combustibles pour la marine,

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Contents

Foreword... Introduction Scope 2 Normative references — Application and sampling.. General requirements. Density CCAL Sulfur Flash point Hydrogen sulfide Acid number.... -Oxidation stability..... 6.8 Total sediment...... 6.8.1 Existent total sediment..... 6.8.2 Accelerated and potential total sediment 6.9 Fatty acid methyl ester(s) (FAME) 6.10 Pour point/cloud point/cold filter plugging point 6.11 Appearance/water..... 6.12 Lubricity..... 6.13 Vanadium 6.14 Sodium 6.15 Aluminium plus silicon 6.16 Used lubricating oil (ULO) 6.17 Organic chlorides 6.18 Specific energy..... 6.19 Cetane index/cetane number Characterisation of marine fuels Precision and interpretation of test results Requirements for marine fuel consisting of 100 % FAME or paraffinic diesel fuel 1 9.1 Marine fuel consisting of 100 % FAME..... 9.2 Marine fuel consisting of 100 % paraffinic diesel fuel 10 Generally applicable requirements and related test methods. 10.1 General..... 10.2 Distillate and bio-distillate marine fuels containing FAME (see Table 1)..... 10.3 Residual marine fuels with sulfur content below or at 0,50 % by mass (see Table 2 10.4 Bio-residual marine fuels (see Table 3) 10.5 Residual marine fuels with sulfur content above 0,50 % by mass (see Table 4). Annex A (informative) Bio-based liquid fuels including fatty acid methyl ester(s) .. A.1 Introduction

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A.2	Bio-distillate and residual marine fuels containing FAME	
A.3	Storage and handling of bio-distillate and residual marine fuels containing FAME31	
A.4	Use of alternative biomass-based products31	
Anne	x B (informative) Composition of marine fuels	
Anne	x C (informative) Ignition characteristics of residual marine fuels35	
C.1	Application	
C.2	Calculated carbon aromaticity index	
C.3	IP 541 ignition and combustion test method	
Anne	x D (informative) Hydrogen sulfide39	
Anne	x E (informative) Acidity40	
Anne	x F (informative) Cold flow characteristics41	
Anne	x G (informative) Ash42	
Anne	x H (informative) Stability of residual fuels43	
Anne	x I (informative) Used lubricating oil45	
Anne	x J (informative) Specific energy46	
	x K (informative) Characterisation of residual marine fuels48	
K.1	Purpose 48	
	Approach 48	
	Method selected 48	
K.4	VGC Calculation 48	
K.5	Significance and use of the VGC49	
	pgraphy 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
	vordv	
	ductionvii	
1	Scope	
2	Normative references1	
3	Terms and definitions4	
4	Application and sampling9	
5	General requirements9	
6	<u>Test methods</u> 10	
6.1	Density10	
6.2	<u>CCAI</u> 10	
6.3	Sulfur 11	
6.4 6.5	Flash point11 Hydrogen sulfide12	
6.6	Acid number	
6.7	Oxidation stability	

6.8	Total sediment	
	Existent total sediment12	
	Accelerated and potential total sediment12	
6.9	Fatty acid methyl ester(s)13	
	Pour point/cloud point/cold filter plugging point	
6.11	Appearance/water 13	
<u>6.12</u> 6.13	Lubricity14	
6.13 6.14	Vanadium 14 Sodium 14	
6.15	Aluminium plus silicon	
6.16	Unrefined used lubricating oil	
6.17	Organic chlorides	
6.18	Specific energy	
6.19	Cetane index/cetane number15	
7	Characterization of marine fuels15	
8	Precision and interpretation of test results15	
9	Requirements for marine fuel consisting of 100 % FAME or paraffinic diesel	
9.1	fuel	
9.1 9.2	Marine fuel consisting of 100 % paraffinic diesel fuel16	
10	Generally applicable requirements and related test methods	
10.1	General	
10.2	Distillate and bio-distillate marine fuels containing FAME16	
10.3	Residual marine fuels with sulfur content below or at 0,50 % by mass16	
10.4	Bio-residual marine fuels16	
<u> 10.5</u>	Residual marine fuels with sulfur content above 0,50 % by mass17	
Annex	A (informative) Bio-based liquid fuels including fatty acid methyl ester(s) 30	
A.1	General30	
A.2	Bio-distillate and residual marine fuels containing FAME30	
A.3	Storage and handling of bio-distillate and residual marine fuels containing	
	<u>FAME</u> 31	
A.4	Use of alternative biomass-based products31	
Annex	B (informative) Composition of marine fuels33	
Annex	C (informative) Ignition characteristics of residual marine fuels35	
<u>C.1</u>	Application35	
<u>C.2</u>	Calculated carbon aromaticity index35	
<u>C.3</u>	IP 541 ignition and combustion test method37	
Annex	D (informative) Hydrogen sulfide	
Annex	E (informative) Acidity40	
Annex	F (informative) Cold flow characteristics41	
Annex	G (informative) Ash42	
Annex	H (informative) Stability of residual fuels43	

Anne	ex I (informative) Used lubricating oil	<u></u> 45
Anne	ex J (informative) Specific energy	<u></u> 46
Anne	ex K (informative) Characterization of residual marine fuels	<u></u> 48
<u>K.1</u>	Purpose	48
K.2	Approach	48
K.3	Method selected	48
K.4	VGC Calculation	48
K.5	Significance and use of the VGC	49
Ribliography		51

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ISO/FDIS 8217

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives/www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents.www.iso.org/patents.. ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 28, Petroleum and related products, fuels and lubricants from natural or synthetic sources, Subcommittee SC 4, Classifications and specifications.

This seventh edition cancels and replaces the sixth edition (ISO 8217:2017), which has been technically revised.

The main changes are as follows:

- terms and definitions (Clause 3) have been updated;
- the Scope and the general requirements in Clause 5 have been amended;
- Tables 2 and 3 have been added;
- former Table 2 has been modified and has become Table 4;
- changes to the distillate fuels, including the following:

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- the requirement to report the fatty acid methyl ester(s) content (FAME) of DF grades has been changed, allowing up to 100 %;
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- the distinction between winter and summer quality for cloud point and cold filter plugging point has been removed;
- the requirement to report the net heat of combustion for DF grades has been added;
- a minimum cetane number requirement for DF grades has been added;
- the requirement for oxidation stability for DF grades havehas been added;
- Clauses 9 and 10 have been added;
- new Annexes F, H and K have been added (the former Annex-F, has become Annex-G, the former Annex-G has become Annex-I, and the former Annex-H has become Annex-J);
- existing annexes have been reviewed and updated.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Introduction

This document was prepared in cooperation with ship owners, ship operators, shipping associations, national standards bodies, classification societies, fuel testing services, engine designers, fuel treatment equipment manufacturers, marine fuel suppliers, fuel additive suppliers and the petroleum industry to meet the requirements for marine fuels supplied on a world-wide basis for consumption on board ships.

The increasing demand of increased focus on environmental concerns and legislation to address them is leading to a transition in the nature of marine fuels which are. There is a shift away from marine fuels supplied from traditional oil products derived from the processing of petroleum crude, to potentially include and a shift towards oil products derived from synthetic and renewable, recycled or alternative sources. This document takes into consideration the diverse nature of these fuels and incorporates a number of categories of distillate and residual fuels, even though it is possible that not all categories are available in every supply location. This document facilitates the transition, however sustainability aspects and accounting are not within the scope.

The categories of fuel in this document have been classified in accordance with ISO 8216-1. Had coording to ISO 8216-1 and include the distillate fuel categories DMX, DMA, DME DMZ, DFA, DFB, DFZ and the residual fuel categories RMA, RME, RMG, RMK and RF.

In the instances where a fuel, which does not conform exactly to this particularany of these distillate or residual categorization fuel categories, is offered to a purchaser, the fuel characteristics or limits can be agreed between the buyer and the seller, and defined by both a category of fuel as—given by this document, together with any different or additional fuel characteristics or limits, as necessary to adequately define that fuel.

This document specifies the permitted minimum flash point limits following the provisions given in the SOLAS Convention. $^{[3]}$

MARPOL Annex VI,^[4] which controls air pollution from ships, includes a requirement that either the fuel does not exceed a specified maximum sulfur content, or an approved equivalent alternative means is used. During the lifetime of this document, regional and/or national authorities can introduce their own local emission requirements, which can impact the allowable sulfur content. It is the buyer's and the user's responsibility to establish which statutory requirements are necessary to meet and specify on that basis the corresponding maximum fuel sulfur content to the seller.

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Products from petroleum, synthetic and renewable sources Fuels (class F) — Specifications of marine fuels

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WARNING — The handling and use of products specified in this document can be hazardous if precautions as mentioned in the Safety Data Sheet (SDS) are not taken into consideration when product is handled. This document does not purport to address all the safety and health considerations that can be associated with its use. It is the responsibility of the users of this document to establish appropriate safety and health practices and to determine the applicability of regulatory limitations prior to use.

1 Scope

This document in its entirety defines the general requirements and specifications for fuels used in marine diesel engines and boilers, prior to onboard fuel handling (storage, settling, centrifuging, filtration, heating) before use.

For the purposes of this document, the term "fuels" comprises of the following:

- hydrocarbons from petroleum crude oil, oil sands and shale oil;
- synthetic hydrocarbons, renewable hydrocarbons or hydrocarbons from recycled sources, with molecular structures that are indistinguishable from petroleum hydrocarbons;
- blends of the above with a <u>fatty acid methyl ester (FAME)</u> component, where permitted as <u>perspecified in</u> this document.

The general requirements and specifications for fuels in this document can also be applied to fuels used in stationary diesel engines of the same or similar type as those used for marine purposes.

This document specifies seven categories of distillate fuels, one of which is for diesel engines used for emergency purposes. It also specifies four categories of residual fuels for sulfur content at or below 0,50 % by mass, five categories of residual fuels containing fatty acid methyl ester(s) (FAME) and five categories of residual fuels for sulfur content exceeding 0,50 % by mass.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2719, Determination of flash point — Pensky-Martens closed cup method

 ${\it ISO~3015, Petroleum~and~related~products~from~natural~or~synthetic~sources--Determination~of~cloud~point}$

ISO 3016, Petroleum and related products from natural or synthetic sources — Determination of pour point

ISO 3104, Petroleum products — Transparent and opaque liquids — Determination of kinematic viscosity and calculation of dynamic viscosity

ISO 3675, Crude petroleum and liquid petroleum products — Laboratory determination of density-_— Hydrometer method

 ${\it ISO~3733, Petroleum\ products\ and\ bituminous\ materials-Determination\ of\ water-Distillation\ method}$

ISO 4259–2, Petroleum and related products — Precision of measurement methods and results-Part-2: Interpretation and application of precision data in relation to methods of test

ISO 4264, Petroleum products — Calculation of cetane index of middle-distillate fuels by the four variable equation

ISO 5165, Petroleum products — Determination of the ignition quality of diesel fuels — Cetane engine method

ISO 6245, Petroleum products — Determination of ash

ISO 8216-1, Products from petroleum, synthetic and renewable sources—Fuels (class F) classification—Part 1: Categories of marine fuels

 ${\tt ISO~8754,~Petroleum~products--Determination~of~sulfur~content--Energy-dispersive~X-ray~fluorescence~spectrometry}$

ISO 10307-1, Petroleum products — Total sediment in residual fuel oils — Part 1: Determination by hot filtration

ISO 10307–2, Petroleum products — Total sediment in residual fuel oils — Part 2: Determination using standard procedures for ageing

ISO 10370, Petroleum products — Determination of carbon residue — Micro method

ISO~10478, Petroleum products -- Determination of aluminium and silicon in fuel oils -- Inductively coupled plasma emission and atomic absorption spectroscopy methods

ISO 12156-_1, Diesel fuel — Assessment of lubricity using the high-frequency reciprocating rig (HFRR) — Part 1: Test method

ISO 12185, Crude petroleum and petroleum products — Determination of density — Oscillating Utube method

ISO 12205, Petroleum products — Determination of the oxidation stability of middle-distillate fuels

 ${\tt ISO~12937, Petroleum~products-Determination~of~water-Coulometric~Karl~Fischer~titration~method}$

 ${\it ISO~14596, Petroleum\ products-Determination\ of\ sulfur\ content-Wavelength-dispersive\ X-ray\ fluorescence\ spectrometry}$

 ${\it ISO~14597, Petroleum~products-Determination~of~vanadium~and~nickel~content-Wavelength-dispersive~X-ray~fluorescence~spectrometry}$

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EN 116, Diesel and domestic heating fuels — Determination of cold filter plugging point — Stepwise cooling bath method

 $\hbox{EN 14077, Petroleum products --- Determination of organic halogen content --- Oxidative \it microcoulometric method}$

 $EN \ 14078, \ Liquid\ petroleum\ products -- Determination\ of\ fatty\ methyl\ ester\ (FAME)\ content\ in\ middle\ distillates -- Infrared\ spectrometry\ method$

EN 14214, Liquid petroleum products — Fatty acid methyl esters (FAME) for use in diesel engines and heating applications — Requirements and test methods

EN 15195, Liquid petroleum products — Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels by combustion in a constant volume chamber

EN 15940, Automotive fuels — Paraffinic diesel fuel from synthesis or hydrotreatment — Requirements and test methods

EN 15751, Automotive fuels — Fatty acid methyl ester (FAME) fuel and blends with diesel fuel — Determination of oxidation stability by accelerated oxidation method

EN 16329, Diesel and domestic heating fuels — Determination of cold filter plugging point — Linear cooling bath method

EN 16715, Liquid petroleum products — Determination of ignition delay and derived cetane number (DCN) of middle distillate fuels — Ignition delay and combustion delay determination using a constant volume combustion chamber with direct fuel injection

EN 17155, Liquid petroleum products — Determination of indicated cetane number (ICN) of middle distillate fuels — Primary reference fuels calibration method using a constant volume combustion chamber.

ASTM D240, Standard Test Method for Heat of combustion of Liquid Hydrocarbon Fuels by Bomb

ASTM D664, Standard Test Method for Acid Number of Petroleum Products by Potentiometric Titration

ASTM D2622, Standard Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry

ASTM D4294, Standard Test Method for Sulfur in Petroleum and Petroleum Products by Energy Dispersive X-ray Fluorescence Spectrometry

ASTM D6751, Standard Specification for Biodiesel Fuel Blend Stock (B100) for Middle Distillate Fuels

ASTM D6890, Determination of Ignition Delay and Derived Cetane Number (DCN) of Diesel Fuel Oils by Combustion in a Constant Volume Chamber

ASTM D7371, Standard Test Method for Determination of Biodiesel (Fatty Acid Methyl Esters) Content in Diesel Fuel Oil Using Mid Infrared Spectroscopy (FTIR-ATR-PLS Method)

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ASTM D7668, Standard Test Method for Determination of Derived Cetane Number (DCN) of Diesel Fuel Oils—Ignition Delay and Combustion Delay Using a Constant Volume Combustion Chamber Method

ASTM D7963, Standard Test Method for Determination of Contamination Level of Fatty Acid Methyl Esters in Middle Distillate and Residual Fuels Using Flow Analysis by Fourier-Transform Infrared Spectroscopy-Rapid Screening Method

ASTM D8183, Standard Test Method for Determination of Indicated Cetane Number (ICN) of Diesel Fuel Oils using a Constant Volume Combustion Chamber—Reference Fuels Calibration Method

IP 470, Determination of aluminium, silicon, vanadium, nickel, iron, calcium, zinc and sodium in residual fuel oil by ashing, fusion and atomic absorption spectrometry

 $IP\ 500, Determination\ of\ the\ phosphorus\ content\ of\ residual\ fuels\ by\ ultra-violet\ spectrometry$

IP 501, Determination of aluminium, silicon, vanadium, nickel, iron, sodium, calcium, zinc and phosphorus in residual fuel oil by ashing, fusion and inductively coupled plasma emission spectrometry

IP 570, Determination of hydrogen sulfide in fuel oils — Rapid liquid phase extraction method

IP 631, Determination of the contamination level of fatty acid methyl esters in middle distillate and residual fuels using Flow Analysis by Fourier Transform Infrared Spectroscopy — Rapid Screening Method

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

ISO Online browsing platform: FDIS 8 available https://www.iso.org/obp

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IEC Electropedia: available at https://www.electropedia.org/

3.1

ultra low sulfur fuel oil

ULSFO

marine fuel with a maximum sulfur content of 0,10 % by mass

3.2

very low sulfur fuel oil

VLSFO

marine fuel with a maximum sulfur content of 0,50 % by mass

3.3

high sulfur fuel oil

HSFO

marine fuel with a sulfur content exceeding 0,50 % by mass

3.4

fatty acid methyl ester