



Designation: C1210 – 12

Standard Guide for Establishing a Measurement System Quality Control Program for Analytical Chemistry Laboratories Within the Nuclear Industry¹

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1. Scope

1.1 This standard provides guidance for establishing and maintaining a measurement system quality control program. Guidance is provided for general program considerations, preparation of quality control samples, analysis of quality control samples, quality control data analysis, analyst qualification, measurement system calibration, measurement method qualification, and measurement system maintenance.

1.2 This guidance is provided in the following sections:

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Analysis of Quality Control Samples	7
Quality Control Data Analysis	8
Analyst Qualification	9
Measurement System Calibration	10
Measurement Method Qualification	11
Measurement System Maintenance	12

2. Referenced Documents

2.1 *ASTM Standards*:²

- [C859 Terminology Relating to Nuclear Materials](#)
- [C1009 Guide for Establishing and Maintaining a Quality Assurance Program for Analytical Laboratories Within the Nuclear Industry](#)
- [C1068 Guide for Qualification of Measurement Methods by a Laboratory Within the Nuclear Industry](#)
- [C1128 Guide for Preparation of Working Reference Materials for Use in Analysis of Nuclear Fuel Cycle Materials](#)
- [C1156 Guide for Establishing Calibration for a Measurement Method Used to Analyze Nuclear Fuel Cycle Materials](#)
- [C1297 Guide for Qualification of Laboratory Analysts for](#)

¹ This guide is under the jurisdiction of ASTM Committee C26 on Nuclear Fuel Cycle and is the direct responsibility of Subcommittee C26.08 on Quality Assurance, Statistical Applications, and Reference Materials.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[the Analysis of Nuclear Fuel Cycle Materials](#)

2.2 *ANSI Standards*:³

- [ANSI/ASQ B1 Guide for Quality Control Charts](#)
- [ANSI/ASQ B2 Control Chart Method of Analyzing Data](#)
- [ANSI/ASQ B3 Control Chart Method of Controlling Quality During Production](#)

3. Terminology

3.1 For definitions of terms used in this guide, see Terminology C859.

4. Significance and Use

4.1 A laboratory quality assurance program is an essential program for laboratories within the nuclear industry. Guide C1009 provides guidance for establishing a quality assurance program for an analytical laboratory within the nuclear industry. The basic elements of a laboratory quality assurance program are organization, quality assurance program, training and qualification, procedures, laboratory records, control of records, control of procurement, control of measuring equipment and materials, control of measurements, and deficiencies and corrective actions. This guide deals with the control of measurements aspect of the laboratory quality assurance program. Fig. 1 shows the relationship of measurement control with other essential aspects of a laboratory quality assurance program.

4.2 The fundamental purposes of a measurement control program are to provide the *with use* assurance (real-time control) that a measurement system is performing satisfactorily and to provide the data necessary to quantify measurement system performance. The *with use* assurance is usually provided through the satisfactory analysis of quality control samples (reference value either known or unknown to the analyst). The data necessary to quantify measurement system performance is usually provided through the analysis of quality control samples or the duplicate analysis of process samples, or both. In addition to the analyses of quality control samples, the

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036.

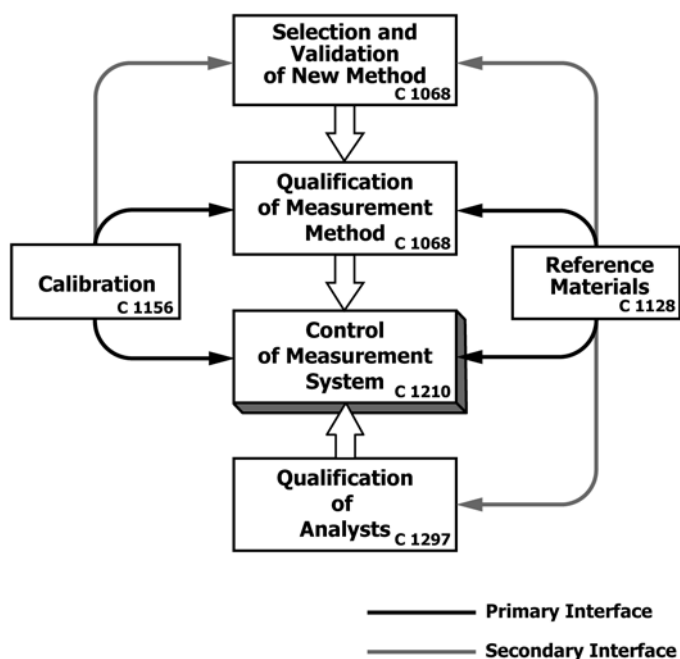


FIG. 1 Quality Assurance of Analytical Laboratory Data

laboratory quality control program should address (1) the preparation and verification of standards and reagents, (2) data analysis procedures and documentation, (3) calibration and calibration procedures, (4) measurement method qualification, (5) analyst qualification, and (6) other general program considerations. Other elements of laboratory quality assurance also impact the laboratory quality control program. These elements or requirements include (1) chemical analysis procedures and procedure control, (2) records storage and retrieval requirements, (3) internal audit requirements, (4) organizational considerations, and (5) training/qualification requirements. To the extent possible, this standard will deal primarily with quality control requirements rather than overall quality assurance requirements.

4.3 Although the Standard Guide uses suggestive rather than prescriptive language (for example, “should” as opposed to “shall”), the elements being addressed should not be interpreted as optional. An effective and comprehensive laboratory quality control program should, at minimum, completely and adequately consider and include all elements listed in Section 1 and in the corresponding referenced sections of this guide.

5. General Quality Control Program Considerations

5.1 The quality control activities described in this guide are intended for a quality control function which is internal to an analytical chemistry laboratory. The quality control program should have an administrator or manager working in concert with laboratory managers to produce cost effective measurements of demonstrated quality. The program manager should have the authority based on quality control sample performance to disqualify analysts or measurement systems, or to request or require additional quality control sample analyses. It is desirable for the quality control program to have periodic

internal assessments. These assessments should involve laboratory managers, the quality control manager, and laboratory customers. The quality control program should be audited for procedure compliance at periodic intervals by the quality assurance organization.

5.2 The analytical laboratories quality control program should be described in laboratory procedures and all measurement system quality control activities should be documented. The retention period for the documentation should be described in laboratory procedures and consistent with other laboratory storage requirements and any applicable contractual or regulatory requirements.

5.3 External quality control program assessment should be conducted by an outside organization or agency at a frequency dictated by company or facility policy, contract, or other applicable regulations or requirements. When possible, laboratory and quality control management should involve laboratory measurement systems in external exchange programs, such as: interlaboratory exchange programs, sample exchange programs, sample or standard round robins, and referee analyses programs. The programs provide some degree of external verification or validation of the measurement system quality control program that is desirable.

6. Quality Control Samples

6.1 Quality control samples (knowns, unknowns, blinds, blanks, etc.) are used to verify and monitor measurement system performance. Quality control samples should be prepared or purchased over the measurement range of interest and have an impurity content and matrix composition that approximates the process samples, unless the measurement method has been shown to be free from sample matrix effects. Quality control sample preparation procedures, specific requirements (purity of source materials and solvents; storage requirement; shelf life; etc.), and the preparation should be documented. Quality control samples may be prepared from the following: Certified Reference Materials (CRMs), Working Reference Materials (WRMs), other reference materials, pure elements or compounds with vendor supplied assay, reagent grade (or better) chemicals with assay, and process materials. Guidance on the preparation of WRMs for use in the analysis of nuclear fuel cycle materials is provided in Guide C1128.

6.2 When quality control samples are prepared, the preparation procedure and data (mass, volume, etc.) should be documented. Further, appropriate measurements should be performed to verify the prepared value.

6.3 The quality control samples should be characterized to establish their reference values when prepared from materials with uncertain assays, or from process material, or when smaller uncertainties are required on the samples than can be obtained from the source materials. A record of the preparation procedure and data should be maintained. The characterization method or procedure, complete with calibration data and the characterization analysis results, should be referenced or included in the preparation data.

6.4 All quality control samples should be labeled with (1) the concentration, activity, abundance, etc. of the species of