DRAFT INTERNATIONAL STANDARD ISO/DIS 9650-1

ISO/TC **188**

Voting begins on: **2021-03-08**

Secretariat: SIS

Voting terminates on: 2021-05-31

Small craft — Inflatable liferafts — Part 1: Type I and II

ICS: 47.080

iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO/DIS 9650-1 https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439dcbe60b8b04d/iso-dis-9650-1

THIS DOCUMENT IS A DRAFT CIRCULATED FOR COMMENT AND APPROVAL. IT IS THEREFORE SUBJECT TO CHANGE AND MAY NOT BE REFERRED TO AS AN INTERNATIONAL STANDARD UNTIL PUBLISHED AS SUCH.

IN ADDITION TO THEIR EVALUATION AS BEING ACCEPTABLE FOR INDUSTRIAL, TECHNOLOGICAL, COMMERCIAL AND USER PURPOSES, DRAFT INTERNATIONAL STANDARDS MAY ON OCCASION HAVE TO BE CONSIDERED IN THE LIGHT OF THEIR POTENTIAL TO BECOME STANDARDS TO WHICH REFERENCE MAY BE MADE IN NATIONAL REGULATIONS.

RECIPIENTS OF THIS DRAFT ARE INVITED TO SUBMIT, WITH THEIR COMMENTS, NOTIFICATION OF ANY RELEVANT PATENT RIGHTS OF WHICH THEY ARE AWARE AND TO PROVIDE SUPPORTING DOCUMENTATION. This document is circulated as received from the committee secretariat.



Reference number ISO/DIS 9650-1:2021(E)

iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO/DIS 9650-1 https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439dcbe60b8b04d/iso-dis-9650-1



COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Contents

Page

Forew	ord		iv
Introd	uction		v
1			
2	Norma	ative references	1
3	Terms	and definitions	1
4	Gener	al provisions	2
•	4.1	Introduction	
	4.2	Types of liferaft	
5	Requi	rements	3
	5.1	General requirements	
	5.2	Detailed requirements	
		5.2.1 Deployment	
		5.2.2 Inflation	
		5.2.3 Buoyancy	
		5.2.4 Stability and performance at sea	
		5.2.5 Solidity, watertightness, materials	
		5.2.6 Habitability	
		5.2.7 Visibility to rescuers	
		5.2.8 Fittings and equipment.	
		5.2.8 Fittings and equipment.5.2.9 Instructions and marking	13
		5.2.10 Packaging standards.iteh.ai)	. 15
6	Testin	g	15
-	6.1	General	
	6.2	Launching (drop) test i/catalog/standards/sist/71179528-2cef-4936-8439-	
	6.3	Inflation tests under temperature/iso-dis-9650-1	
		6.3.1 General	
		6.3.2 Ambient-temperature test	
		6.3.3 High-temperature test	
		6.3.4 Low-temperature test	
	6.4	Testing of stabilization means	
	6.5	Righting test	
	6.6	Boarding test	
	6.7	Towing test with sea anchor deployed	
	6.8	Pressure test	
		6.8.1 Buoyancy chambers and canopy support	
		6.8.2 Inflatable floor (if fitted)	
	6.9	Canopy watertightness test	19
	6.10	Visual inspection of the protective outer container	
	6.11	Visual inspection of the liferaft	
	6.12	Equipment	
	6.13	Pressure relief valve test	
	6.14	Lights and Batteries test	
	6.15	Mooring Out Test	
7	Servic	ing	.20
Biblio	graphy	r	.22

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 188, Small craft.

This edition cancels and replaces ISO/AWI 9650 1/and 25/sist/71179528-2cef-4936-8439-

dcbe60b8b04d/iso-dis-9650-1

The main changes compared to the previous edition are as follows:

- Combined ISO 9650-1 and ISO 9650-2;
- Modified Scope to align with meteorological conditions;
- Rationalization of Types and Groups of liferafts;
- Inclusion of Testing schedule for prototypes, manufacturing and servicing;
- Updated reference standard for sea anchors;
- Included reference standard for gas inflation systems;
- Increased requirements for marking products;
- Reviewed terminology of painter/towing line;
- Modified requirements for canopy;
- Modified requirements for boarding system;
- Modified testing requirements,

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <u>www.iso.org/members.html</u>.

Introduction

This document is intended for inflatable liferafts for small craft used for leisure activities. It does not apply to liferafts required for ships under the International Maritime Organization (IMO) *Safety Of Life At Sea* (SOLAS) Convention.

A liferaft manufactured and maintained in accordance with this document should provide:

- a reasonably safe refuge for a shipwrecked person awaiting rescue;
- a reasonable service lifetime, provided a user meets a manufacturer's clearly specified recommendations on stowage and maintenance.

Compliance with this document does not imply that a liferaft will be suitable in all circumstances.

A liferaft which complies with this document must be constructed in such a manner that maintenance is as easy and straightforward as possible.

A user must be responsible for selecting a liferaft appropriate to the intended circumstances of use. Manufacturers and vendors must inform potential purchasers of the properties of the product, including possible choices (e.g. different equipment packs), limits on normal usage, and recommendations on stowage and maintenance.

The tests in this document have been designed to simulate reality as closely as possible. Compliance with a test does not guarantee similar performance in service. For example, compliance with the rerighting tests does not guarantee that a liferaft can be righted at sea by an exhausted person in all circumstances.

(standards.iteh.ai)

ISO/DIS 9650-1 https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439dcbe60b8b04d/iso-dis-9650-1

iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO/DIS 9650-1 https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439dcbe60b8b04d/iso-dis-9650-1

Small craft — Inflatable liferafts —

Part 1: **Type I and II**

1 Scope

2

This document specifies the minimum requirements for design, performance and marking characteristics, and gives the test methods for inflatable liferafts:

- having a carrying capacity of 4 persons to 16 persons;
- applicable on small craft of hull length up to 24 m;
- intended for launching overboard from a height not exceeding 6 m;
- of type 1 and type 2.

NOTE Type 1 and Type 2 liferafts are defined within <u>Clause 4.2</u>.

iTeh STANDARD PREVIEW Normative references

(standards.iteh.ai)

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 12402-3:2020, Personal flotation devices 4<u>d</u> Part 3:⁰ Lifejackets, performance level 150 — Safety requirements

ISO 15738:2019, Ships and marine technology — Maritime safety — Gas inflation systems for inflatable life-saving appliances

ISO 17339:2018, Ships and marine technology — Life saving and fire protection — Sea anchors for survival craft and rescue boats

IMO SOLAS 83, Chapter III, Resolution A.658 (16), Annex 2

SOLAS International Life-Saving Appliance Code (LSA Code)

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

3.1

operating pressure

pressure determined by the designed reseat pressure of the relief valves, except that, if the actual reseat pressure of the relief valves, determined by testing, exceeds the designed reseat pressure by more than 15 %, the higher figure is used

3.2

full load

load of the number of people corresponding to the maximum capacity (see <u>5.2.3.2</u>) of the liferaft, each weighing 82,5 kg, seated at their normal place, or, unless otherwise specified, load of the number of uniformly distributed equivalent masses weighing 82,5 kg (e.g., bags of sand)

3.3

buoyancy chamber

buoyancy compartment

inflatable compartment contributing to the buoyancy of the liferaft

3.4

small craft

recreational boat, and other watercraft using similar equipment, of up to 24 m length of hull (LH)

3.5

inflatable compartment

compartment which inflate to provide insulation, buoyancy or structure

3.6

calm water

water conditions at or below meteorological condition Beaufort Force 3

3.7

carrying capacity

the number of persons which a liferaft shall be permitted to accommodate + W

4 General provisions

(standards.iteh.ai)

ISO/DIS 9650-1

- 4.1 Introduction https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439dcbe60b8b04d/iso-dis-9650-1
- **4.1.1** An inflatable liferaft is comprised of:
- a structure;
- an inflation system;
- fittings;
- equipment;
- instructions;
- protective outer container.
- **4.1.2** The structure of a liferaft is comprised of:
- at least two independent buoyancy chambers;
- a floor;
- a canopy and a canopy support;
- stabilization means.
- **4.1.3** The inflation system is comprised of:
- an initial inflation system;
- a manual back-up inflation system.

4.1.4 The fittings shall include:

- external lighting;
- painter /mooring line
- painter/towing attachment point;
- external and internal lifelines;
- righting system;
- means of boarding;
- sea anchor;
- rescue quoit and line;
- safety knife.

Further fittings may be included, provided the tests of <u>Clause 6</u> are completed.

4.2 Types of liferaft

This document defines two types of liferaft.

Type 1:

iTeh STANDARD PREVIEW

- designed for extended voyages, where high wind and significant wave heights may be experienced, but excluding abnormal conditions such as hurricanes;
- prepared to meet serious emergencies without expectation of outside assistance;
- https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439 not for voyaging in extreme zones

Type 2:

- designed for conditions, up to significant wave height of 2 m and up to and including a wind speed of Beaufort 6:
- designed for conditions with an ambient air temperature of above 10 °C.

5 Requirements

5.1 General requirements

Inflatable liferafts serviced in accordance with the manufacturer's instructions, shall provide adequate protection against the risks incurred and shall satisfy the requirements described in this document.

Table 1 summarizes the subclause(s) to consider for each main characteristic.

Characteristics	Requirements in	Tests methods in
Launching	<u>5.2.1.1</u>	<u>6.2</u>
Inflation	<u>5.2.2</u>	<u>6.3</u>
Buoyancy	<u>5.2.3</u>	<u>6.15</u>
Stability and performance at sea	<u>5.2.4</u>	<u>6.4, 6.5, 6.6, 6.7, 6.15</u>
Solidity, watertightness, materials	<u>5.2.5</u>	<u>6.8, 6.9, 6.15</u>

Table 1 — 0	General Red	luirements
-------------	-------------	------------

Table 1 (continued)

Characteristics	Requirements in	Tests methods in
Habitability	<u>5.2.6</u>	
Visibility to rescuers	<u>5.2.7</u>	<u>6.14</u>
Fittings and equipment	<u>5.2.8</u>	<u>6.12, 6.13, 6.14</u>
Instructions and marking	<u>5.2.9</u>	<u>6.10</u>
Protective outer container	<u>5.2.10</u>	<u>6.10</u>

5.2 Detailed requirements

5.2.1 Deployment

5.2.1.1 Launching

The liferaft shall be capable of being dropped into the water from a minimum height of 6 m above the water level or the liferaft storage position, whichever is the greater, without damage, in accordance with 6.2.

5.2.1.2 Properties of the painter

The painter /towing attachment point shall be accessible from the entrance to the liferaft.

The length of the painter shall be 9m. STANDARD PREVIEW

A contrasting coloured indication shall be visible at 1 m from the firing point ± 0,1 m. The painter shall be easy to handle and to pull.

ISO/DIS 9650-1 The breaking load of the painter shall not be less than it ds/sist/71179528-2cef-4936-8439-

- 7,5 kN for capacities of 4 12 persons; dcbe60b8b04d/iso-dis-9650-1
- 10 kN for capacities of 13 16 persons.

The breaking load of the painter's attachment/towing system to the liferaft, shall be greater than the painter by 0.5 kn.

The painter attachment/towing system shall be constructed so as to not damage the liferaft on failure of the attachment system during the liferafts' serviceable life.

The painter shall withstand weathering, so as not to detrimentally effect its intended use for the service interval of the liferaft.

5.2.2 Inflation

Type 1 liferafts shall be designed to inflate correctly in an air temperature between - 15 °C and + 65 °C during the course of the launching and temperature inflation tests conducted in accordance with 6.2 and 6.3.

Type 2 liferafts shall be designed to inflate correctly in an air temperature between 0 °C and + 65 °C during the course of the launching and temperature inflation tests conducted in accordance with 6.2 and 6.3

5.2.2.1 Initial inflation system - General

The initial inflation system shall be actuated by a pull on the painter, thereby allowing the release of pressurized gas. All subsequent force exerted on the painter shall act directly on the painter/towing attachment point, or any other point offering strength characteristics equivalent to the values required for the painter (see <u>5.2.1.2</u>).

This inflation system may be supplemented by an automatic inflation system, i.e. inflation without pulling on the painter (e.g. hydrostatic pressure-sensitive automatic actuation).

The gas inflation system including valves should meet the requirements as set out in ISO 15738:2019.

5.2.2.2 Quantity of gas

The quantity of gas shall be sufficient for the liferaft to inflate and achieve working pressure under low temperatures, as required by 6.3.4.

The quantity of gas in the cylinder shall be such that the internal pressure of the cylinder, at the temperature of + 65 °C, does not exceed the hydraulic test pressure of the cylinder.

5.2.2.3 Relief Valves

The number and location of relief valves shall be such that the pressure is limited in all the inflatable compartments.

Relief valves shall be able to be sealed off according to the manufacturer's instructions. The relevant outlet should not discharge inside the liferaft.

The relief valves shall be positioned so that they can be sealed off from the interior of the raft, the canopy opening or the lookout position, in such a way that this can be achieved without leaving the interior of the raft.

5.2.2.4 Non-Return Valves STANDARD PREVIEW

Sufficient non-return shall be provided at gas inlets to comply with <u>5.2.3.1</u>.

5.2.2.5 Topping-up inflation valves ISO/DIS 9650-1

https://standards.iteh.ai/catalog/standards/sist/71179528-2cef-4936-8439-

All inflatable compartments, including canopy supports, but excluding, where fitted, boarding ramps, shall be provided with a topping-up non-return valve allowing the compartments to be inflated by a bellows or a pump.

5.2.3 Buoyancy

5.2.3.1 Number of compartments

Buoyancy shall be provided by not less than two separate compartments, each inflated through a nonreturn inflation valve on each compartment.

The buoyancy compartment shall be so arranged that, in the event of any one of the compartments being damaged or failing to inflate, the intact compartments shall be able to support, with positive freeboard over the liferaft's entire periphery, the number of persons which the liferaft is permitted to accommodate, each having a mass of 82,5 kg and seated in their normal positions.

5.2.3.2 Carrying capacity – Type 1 liferaft

The number of persons which a liferaft shall be permitted to accommodate shall be equal to the lesser of:

- a) the greatest whole number obtained by dividing by 0,096 the volume, measured in cubic metres, of the main buoyancy tubes (which for this purpose shall not include the arches or the thwarts, if fitted) when inflated; or
- b) the greatest whole number obtained by dividing by 0,372 the inner horizontal cross-sectional area of the liferaft, in square metres, measured to the innermost edge of the buoyancy tubes; or